	Indicator # IAB 1 - Students will demonstrate understanding of
	auto body safety practices and careers.
Level 2: Skill/Concept	IAB 1.1 Demonstrate auto body safety practices Examples: Select and use proper personal safety equipment; take the necessary precautions with hazardous operations and materials in accordance with federal, state, and local regulations. HP-I Locate procedures and precautions that may apply to the vehicle being repaired. HP-I Identify vehicle system hazard types, locations and recommended procedures (supplemental restraint system (SRS), hybrid/electric/alternative fuel vehicles) before inspecting or replacing components. HP-I
Level 2: Skill/Concept	IAB 1.2 Analyze career opportunities in the Transportation, Distribution, & Logistics career cluster Examples: Create resume Contact industry leaders Identify related careers of auto body

	Indicator # IAB 2 - Demonstrate uses of auto body tools
	and equipment.
Level 2: Skill/Concept	IAB 2.1 Demonstrate hand and power tools and their uses
	Examples:
	Names of tools and their uses
	Difference between pneumatic and electric
	Safety procedures when using tools
	Show how to maintain tools
Level 2: Skill/Concept	IAB 2.2 Analyze uses of a compressed air system
	Examples:
	Components of a compressed air system
	Compressed air system maintenance
	Uses of compressed air
	Safety issues when using compressed air
	Operations of a compressed air system
	Demonstrate use of compressed air in different operations.

ndicator # IAB 1 - Students will demonstrate understanding
of auto body safety practices and careers.
AB 1.1 Demonstrate auto body safety practices.
Select and use proper personal safety equipment; take the
necessary precautions with hazardous operations and
materials in accordance with federal, state, and local
regulations
Locate procedures and precautions that may apply to the
vehicle being repaired
dentify vehicle system hazard types, locations and
recommended procedures (supplemental restraint system
SRS), hybrid/electric/alternative fuel vehicles) before
nspecting or replacing components
AB 1.2 Analyze career opportunities in the Transportation,
Distribution, & Logistics career cluster.
Create a resume
Contact industry leaders
dentify related careers of auto body

	Indicator # IAB 2 - Demonstrate uses of auto body tools and
	equipment.
Level 2: Skill/Concept	IAB 2.1 Demonstrate hand and power tools and their uses. Name tools and their uses Differentiate between pneumatic and electric Demonstrate appropriate safety procedures when using tools Show how to maintain tools
Level 3: Strategic Thinking	IAB 2.2 Analyze uses of a compressed air system. Components of a compressed air system Compressed air system maintenance Uses of compressed air Safety issues when using compressed air Operations of a compressed air system Demonstrate use of compressed air in different operations

	Indicator # IAB 3 - Employ collision repair estimating
	processes.
Level 3: Strategic	IAB 3.1 Demonstrate the process involved in obtaining
Thinking	important information
	Examples:
	Determine and record customer/vehicle owner
	information. HP-I
	Identify and record vehicle identification number (VIN)
	information, including nation of origin, make, model,
	restraint system, body type, productions date, engine type
	and assembly plant. HP-I
	Identify and record vehicle mileage and options, including
	trim level, paint code, transmission, accessories and
	modifications HP-I

	Indicator # IAB 3 - Employ collision repair estimating
	processes.
Level 3: Strategic	IAB 3.1 Demonstrate the process involved in obtaining
Thinking	important information.
	Determine and record customer/vehicle owner information
	Identify and record vehicle identification number (VIN)
	information, including nation of origin, make, model,
	restraint system, body type, productions date, engine type
	and assembly plant
	Identify and record vehicle mileage and options, including
	trim level, paint code, transmission, accessories and
	modifications

Level 2: Skill/Concept | IAB 3.2 Demonstrate the process of writing a repair estimate Examples: Position the vehicle for inspection. HP-G Prepare vehicle for inspection by providing access to damaged areas. HP-G Analyze damage to determine appropriate methods for overall repairs. HP-I Identify and record pre-existing damage. HP-I Apply appropriate estimating and parts nomenclature (terminology). HP-I Determine and apply appropriate estimating sequence. HP-Utilize estimating guide procedure pages. HP-I Identify operations requiring labor value judgment. HP-G Select appropriate labor value for each operation (structural, non-structural, mechanical, and refinish). HP-I Apply math skills to establish charges and totals. HP-I Identify procedural differences between computer generated and manually written estimates. HP-G Recognize the differences in estimation procedures when using different information provider systems. HP-G

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Level 2: Skill/Concept	IAB 3.2 Demonstrate the process of writing a repair estimate.
	Position the vehicle for inspection
	Prepare vehicle for inspection by providing access to
	damaged areas
	Analyze damage to determine appropriate methods for overall repairs
	Identify and record pre-existing damage
	Apply appropriate estimating and parts nomenclature (terminology)
	Determine and apply appropriate estimating sequence
	Utilize estimating guide procedure pages
	Identify operations requiring labor value judgment
	Select appropriate labor value for each operation (structural,
	non-structural, mechanical, and refinish)
	Apply math skills to establish charges and totals
	Identify procedural differences between computer generated and manually written estimates
	Recognize the differences in estimation procedures when
	using different information provider systems

Indicator # IAB 4 - Apply auto body repair and finishing techniques. Level 2: Skill/Concept IAB 4.1 Demonstrate basic auto body repair techniques Examples: Know proper corrosion protection methods and why you apply them. Welding processes Metal straightening techniques Filler options Plastic repair techniques Purpose of block sanding Hammer and Dolly procedures Block sanding techniques Uses of different body fillers Proper uses of sandpaper grits Level 2: Skill/Concept | IAB 4.2 Demonstrate processes in automotive finishing Examples: Know and understand proper overspray protection Proper refinishing procedures & equipment use Proper surface preparation Apply overspray protection Prepare different surfaces properly Demonstrate how to use refinishing equipment (including maintenance) Perform a spray gun test

	Indicator # IAB 4 - Apply auto body repair and finishing
	techniques.
Level 2: Skill/Concept	IAB 4.1 Demonstrate basic auto body repair techniques. Explain proper corrosion protection methods and why you apply them Demonstrate welding processes Apply metal straightening techniques Explain the uses of different body filler options Demonstrate plastic repair techniques Explain the purpose of block sanding Demonstrate block sanding techniques Demonstrate Hammer and Dolly procedures Demonstrate proper uses of sandpaper grits
Level 2: Skill/Concept	IAB 4.2 Demonstrate processes in automotive finishing. Know and understand proper overspray protection Demonstrate proper refinishing procedures Explain proper surface preparation Apply overspray protection Prepare different surfaces properly Demonstrate how to use refinishing equipment (including maintenance) Perform a spray gun test

	Indicator # IAB 5 - Students will understand and apply
	appropriate business practices.
Level 3: Strategic	IAB 5.1 Demonstrate the importance of, and the procedures
Thinking	for, maintaining accurate records.
Level 3: Strategic	IAB 5.2 Understand the concept and application of ethical
Thinking	business practices.
Level 3: Strategic	IAB 5.3 Understand the concept and application of excellent
Thinking	customer relations practices.

	Indicator # SA 1 - Students will demonstrate auto body technology
	safety practices.
Level 2: Skill/Concept	SA 1.1 Demonstrate auto body technology safety practices
	Examples:
	Select and use proper personal safety equipment; take necessary
	precautions with hazardous operations and materials in accordance
	with federal, state, and local regulations. HP-I
	Locate procedures and precautions that may apply to the vehicle
	being repaired. HP-I
	Identify vehicle system hazard types (supplemental restraint system
	(SRS), hybrid/electric/alternative fuel vehicles), locations and
	recommended procedures. HP-I
	Inspect or replace components. HP-I
	Select and use a National Institute of Occupational Safety and
	Health (NIOSH) approved air purifying respirator.
	Inspect condition and hazardous operations and materials in
	accordance with federal, state, and local regulation (e.g. OSHA
	Regulation 1910.134) and applicable state and local regulation. HP-I

	Indicator # SA 2 - Students will inspect and repair frames.
Level 2: Skill/Concept	SA 2.1 Measure and analyze structural damage Examples: Measure and diagnose structural damage using a tram gauge. HP-I Analyze mash, sag, side sway, twist, and diamond damage. HP-G Identify heat limitations and monitoring procedures for structural components. HP-G Measure and diagnose structural damage using a three-dimensional measuring system (mechanical, electronic, laser) etc. HP-G Determine the extent of direct and indirect damage and the direction of impact; document the methods and sequence of repair. HP-I Analyze and identify crush/collapse zones. HP-I
Level 2: Skill/Concept	SA 2.2 Make necessary repairs to the frame Examples: Attach vehicle to anchoring devices. HP-G Demonstrate an understanding of structural foam applications. HP-G

	Indicator # SA 1 - Students will demonstrate auto body technology safety
	practices.
Level 2: Skill/Concept	SA 1.1 Demonstrate auto body technology safety practices:
	Select and use proper personal safety equipment; take necessary
	precautions with hazardous operations and materials in accordance with
	federal, state, and local regulations
	Locate procedures and precautions that may apply to the vehicle being
	repaired
	Identify vehicle system hazard types (supplemental restraint system (SRS),
	hybrid/electric/alternative fuel vehicles), locations and recommended
	procedures
	Inspect or replace components
	Select and use a National Institute of Occupational Safety and Health
	(NIOSH) approved air purifying respirator
	Inspect condition and hazardous operations and materials in accordance
	with federal, state, and local regulation (e.g. OSHA Regulation 1910.134)
	and applicable state and local regulation

	Indicator # SA 2 - Students will inspect and repair frames.
Level 2: Skill/Concept	SA 2.1 Measure and analyze structural damage. Measure and diagnose structural damage using a tram gauge Analyze mash, sag, side sway, twist, and diamond damage Identify heat limitations and monitoring procedures for structural components Measure and diagnose structural damage using a three-dimensional measuring system (mechanical, electronic, and laser) Determine the extent of direct and indirect damage and the direction of impact; document the methods and sequence of repair Analyze and identify crush and collapse zones
Level 2: Skill/Concept	SA 2.2 Make necessary repairs to the frame. Attach vehicle to anchoring devices Demonstrate an understanding of structural foam applications

	Indicator # SA 3 - Students will inspect, measure and repair unibody
	and unitized structures.
Level 2: Skill/ Concept	SA 3.1 Analyze and determine unibody and unitized structural damage
Level 2: Skill/ Concept	SA 3.2 Repair unibody and unitized structures Examples: Attach anchoring devices to vehicle; remove or reposition components as necessary. HP-I Identify proper cold stress relief methods. HP-I Determine sectioning procedures of a steel body structure. HP-I Remove and replace damaged structural components. HP-G Restore corrosion protection to repaired or replaced structural areas and anchoring locations. HP-I

	Indicator # SA 4 - Students will inspect and repair or replace
	stationary glass.
Level 2: Skill/Concept	SA 4.1 Inspect vehicles for glass damage and determine
	manufacturer's specifications for glass window replacement
	Examples:
	Identify considerations for removal, handling, and installation of
	advanced glass systems (rain sensors, navigation, cameras, and
	collision avoidance systems). HP-G
	Remove and reinstall or replace modular glass using recommended
	materials. HP-G
	Check for water leaks, dust leaks, and wind noise. HP-G

	Indicator # SA 3 - Students will inspect, measure and repair unibody and
	unitized structures.
Level 2: Skill/Concept	SA 3.1 Analyze and determine unibody and unitized structural damage. Measure and diagnose unibody damage using a tram gauge Measure and diagnose unibody vehicles using a dedicated (fixture) measuring system Diagnose and measure unibody vehicles using a three-dimensional measuring system (mechanical, electronic, and laser) Determine the extent of the direct and indirect damage and the direction of impact; plan and document the methods and sequence of repair Analyze and identify crush/collapse zones
Level 2: Skill/Concept	SA 3.2 Repair unibody and unitized structures. Attach anchoring devices to vehicle; remove or reposition components as necessary Identify proper cold stress relief methods Determine sectioning procedures of a steel body structure Remove and replace damaged structural components Restore corrosion protection to repaired or replaced structural areas and anchoring locations

	Indicator # SA 4 - Students will inspect and repair or replace stationary
	glass.
Level 2: Skill/Concept	SA 4.1 Inspect vehicles for glass damage and determine manufacturer's
	specifications for glass window replacement.
	Identify considerations for removal, handling, and installation of advanced
	glass systems (rain sensors, navigation, cameras, and collision avoidance systems)
	Remove and reinstall or replace modular glass using recommended materials
	Check for water leaks, dust leaks, and wind noise

	Indicator # SA 5 - Students will demonstrate proficiency in welding,
	cutting and joining.
Level 1: Recall	SA 5.1 Analyze and identify correct welding procedures to be used
	in auto body repair work
	Examples:
	Identify the considerations for cutting, removing, and welding
	various types of steel, aluminum, and other metals. HP-G
	Determine the correct Gas Metal Arc Welding (GMAW) welder type,
	electrode/wire type, diameter, and gas to be used in a specific
	welding situation. HP-I
	Identify hazards, foam coatings and flammable materials prior to
	welding/cutting procedures. HP-G
	Determine the joint type (butt weld with backing, lap, etc.) for weld
	being made. HP-I
	Determine the type of weld (continuous, stitch weld, plug, etc.) for
	each specific welding operation. HP-I
	Identify different methods of attaching structural components
	(squeeze type resistance spot welding, riveting, structural adhesive,
	Metal Inert Gas (MIG) bronze, etc.)

	Indicator # SA 4 - Students will inspect and repair or replace stationary glass.
evel 1: Recall	SA 5.1 Analyze and identify correct welding procedures to be used in auto body repair work. Identify the considerations for cutting, removing, and welding various types of steel, aluminum, and other metals Determine the correct Gas Metal Arc Welding (GMAW) welder type, electrode/wire type, diameter, and gas to be used in a specific welding situation Identify hazards, foam coatings and flammable materials prior to welding/cutting procedures Determine the joint type (butt weld with backing, lap, etc.) for weld being made Determine the type of weld (continuous, stitch weld, plug, etc.) for each specific welding operation Identify different methods of attaching structural components (squeeze type resistance spot welding, riveting, structural adhesive, Metal Inert Gas (MIG) bronze, TIG welding, other future equipment/new techniques aligned to current industry practices, etc.)

Level 2: Skill/Concept	SA 5.2 Perform proper welding operations to specific auto body
	repairs
	Examples:
	Set up attach work clamp (ground) and adjust the GMAW welder to
	"tune" for proper electrode stickout, voltage, polarity, flow rate,
	and wire-feed speed required for the substrate being welded. HP-I
	Store, handle, and install high-pressure gas cylinders; test for leaks. HP-1
	Determine the proper angle of the gun to the joint and direction of
	gun travel for the type of weld being made. HP-I
	Protect adjacent panels, glass, vehicle interior, etc. from welding
	and cutting operations. HP-I
	Clean and prepare the metal to be welded, assure good metal fit-up,
	apply weld through primer if necessary, clamp or tack as required. HP-I
	Perform the following welds: plug, butt weld with and without
	backing, and fillet, in the flat, horizontal, vertical and overhead positions. HP-I
	Perform visual evaluation and destructive test on each weld type. HP-I
	Identify the causes of various welding defects; make necessary adjustments. HP-I
	Identify cause of contact tip burn-back and failure of wire to feed; make necessary adjustments. HP-I
	Identify cutting process for different substrates and locations; perform cutting operation. HP-I

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Level 2: Skill/Concept	A 5.2 Perform proper welding operations to specific auto body repairs.
	Set up attach work clamp (ground) and adjust the GMAW welder to "tune"
	for proper electrode stickout, voltage, polarity, flow rate, and wire-feed
	speed required for the substrate being welded
	Store, handle, and install high-pressure gas cylinders; test for leaks
	Determine the proper angle of the gun to the joint and direction of gun
	travel for the type of weld being made
	Protect adjacent panels, glass, vehicle interior, etc. from welding and cutting operations
	Clean and prepare the metal to be welded, assure good metal fit-up, apply
	weld through primer if necessary, clamp or tack as required
	Perform the following welds: plug, butt weld with and without backing,
	and fillet, in the flat, horizontal, vertical and overhead positions
	Perform visual evaluation and destructive test on each weld type
	Identify the causes of various welding defects; make necessary
	adjustments
	Identify cause of contact tip burn-back and failure of wire to feed; make necessary adjustments
	Identify cutting process for different substrates and locations; perform
	cutting operation

	Indicator # SA 6 - Students will demonstrate appropriate business practices.
Level 3: Strategic Thinking	SA 6.1 Demonstrate the importance of, and the procedures for, maintaining accurate records.
Level 3: Strategic Thinking	SA 6.2 Understand the concept and application of ethical business practices.
Level 3: Strategic Thinking	SA 6.3 Understand the concept and application of excellent customer relations practices.

	Indicator # NA 1 Students will demonstrate understanding of
	auto body safety precautions.
Level 2: Skill/Concept	NA 1.1 Demonstrate auto body technology safety practices
	Examples:
	Select and use proper personal safety equipment; take necessary
	precautions with hazardous operations and materials in
	accordance with federal, state, and local regulations. HP-I
	Locate procedures and precautions that may apply to the vehicle being repaired. HP-I
	Identify vehicle system hazard types (supplemental restraint system (SRS), hybrid/electric/alternative fuel vehicles), locations and recommended procedures before inspecting or replacing components. HP-I
	Select and use a National Institute of Occupational Safety and Health (NIOSH) approved air purifying respirator, Inspect
	condition and hazardous operations and materials in accordance with federal, state, and local regulation (e.g. OSHA Standard
	1910.134) and applicable state and local regulation. HP-I

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	Indicator # INA 1 - Students will demonstrate understanding of
	auto body safety precautions.
evel 2: Skill/Concept	NA 1.1 Demonstrate auto body technology safety practices.
	Select and use proper personal safety equipment; take
	necessary precautions with hazardous operations and materials
	in accordance with federal, state, and local regulations
	Locate procedures and precautions that may apply to the vehicle
	being repaired
	Identify vehicle system hazard types (supplemental restraint
	system (SRS), hybrid/electric/alternative fuel vehicles), locations
	and recommended procedures before inspecting or replacing components
	Select and use a National Institute of Occupational Safety and
	Health (NIOSH) approved air purifying respirator, inspect
	condition and hazardous operations and materials in accordance
	with federal, state, and local regulation (e.g. OSHA Standard
	1910.134) and applicable state and local regulation

	Indicator # NA 2 - Students will learn and demonstrate
	preparation for nonstructural repair.
Level 2: Skill/Concept	NA 2.1 Analyze and demonstrate processes involved in
	preparation for nonstructural inspection and repair
	Examples:
	Review damage report and analyze damage to determine
	appropriate methods for overall repair; develop and document a
	repair plan. HP-I
	Inspect, remove, label, store, and reinstall exterior trim and moldings. HP-I
	Inspect, remove, label, store, and reinstall interior trim and
	components. HP-I
	Inspect, remove, label, store, and reinstall body panels and
	components that may interfere with, or be damaged during,
	repair. HP-I
	Inspect, remove, protect label, store, and reinstall vehicle
	mechanical and electrical components that may interfere with, or
	be damaged during, repair. HP-G
	Protect panels, glass, interior parts, and other vehicles adjacent to the repair area. HP-I
	Soap and water wash entire vehicle; complete pre-repair inspection checklist. HP-I
	Prepare damaged area using water-based and solvent-based
	cleaners. HP-I
	Remove corrosion protection, undercoatings, sealers, and other
	protective coatings as necessary to perform repairs. HP-I
	Inspect, remove, and reinstall repairable plastics and other components for off-vehicle repair. HP-I

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	Indicator # NA 2 - Students will learn and demonstrate
	preparation for nonstructural repair.
evel 2: Skill/Concept	NA 2.1 Analyze and demonstrate processes involved in
	preparation for nonstructural inspection and repair.
	Review damage report and analyze damage to determine
	appropriate methods for overall repair; develop and document a
	repair plan
	Inspect, remove, label, store, and reinstall exterior trim and
	moldings
	Inspect, remove, label, store, and reinstall interior trim and components
	Inspect, remove, label, store, and reinstall body panels and
	components that may interfere with, or be damaged during,
	repair
	Inspect, remove, protect label, store, and reinstall vehicle
	mechanical and electrical components that may interfere with,
	or be damaged during, repair
	Protect panels, glass, interior parts, and other vehicles adjacent to the repair area
	Soap and water wash entire vehicle; complete pre-repair inspection checklist
	Prepare damaged area using water-based and solvent-based
	cleaners
	Remove corrosion protection, undercoatings, sealers, and other
	protective coatings as necessary to perform repairs
	Inspect, remove, and reinstall repairable plastics and other
	components for off-vehicle repair

	Indicator # NA 3 - Students will learn and demonstrate
	procedures for outer body panel repairs, replacements and
	adjustments.
Level 2: Skill/ Concept	NA 3.1 Demonstrate the processes involved in outer body panel
	repairs, replacements, and adjustments
	Examples:
	Inspect/locate direct, indirect, or hidden damage and direction of
	impact. HP-I
	Inspect, remove, replace, and align hood, hood hinges, and hood
	latch. HP-I
	Inspect, remove, replace, and align deck lid, lid hinges, and lid
	latch. HP-I
	Inspect, remove, replace, and align doors, latches, hinges, and
	related hardware. HP-I
	Inspect, remove, replace and align tailgates, hatches, liftgates and
	sliding doors. HP-G
	Inspect, remove, replace, and align bumpers, covers,
	reinforcements, guards, impact absorbers, and mounting
	hardware. HP-I
	Inspect, remove, replace and align fenders, and related panels.
	HP-I
	Restore corrosion protection during and after the repair. HP-I
	Restore sound deadeners and foam materials. HP-G

	Indicator # NA 3 - Students will learn and demonstrate
	procedures for outer body panel repairs, replacements and
	adjustments.
evel 2: Skill/Concept	NA 3.1 Demonstrate the processes involved in outer body panel
	repairs, replacements, and adjustments.
	Inspect/locate direct, indirect, or hidden damage and direction
	of impact
	Inspect, remove, replace, and align hood, hood hinges, and hood
	latch
	Inspect, remove, replace, and align deck lid, lid hinges, and lid
	latch
	Inspect, remove, replace, and align doors, latches, hinges, and
	related hardware
	Inspect, remove, replace and align tailgates, hatches, liftgates
	and sliding doors
	Inspect, remove, replace, and align bumpers, covers,
	reinforcements, guards, impact absorbers, and mounting
	hardware
	Inspect, remove, replace and align fenders, and related panels
	Discuss effects of inspection, removal and replacement of
	cameras, sensors, other electrical components
	Restore corrosion protection during and after the repair
	Restore sound deadeners and foam materials
	Diagnose and repair water leaks, dust leaks, and wind noise

	Indicator # NA 4 - Students will perform metal finishing and body
	filling.
Level 2: Skill/Concept	NA 4.1 Understand and demonstrate the processes involved in
	metal finishing and body filling
	Examples:
	Prepare a panel for body filler by abrading or removing the
	coatings; featheredge and refine scratches before the application
	of body filler.HP-I
	Locate and repair surface irregularities on a damaged body panel
	using power tools, hand tools, and weld-on pulling attachments.
	HP-I
	Demonstrate hammer and dolly techniques. HP-I
	Heat shrink stretched panel areas to proper contour. HP-G
	Cold shrink stretched panel areas to proper contour. HP-I
	Identify body filler defects; correct the cause and condition
	(pinholing, ghosting, staining, over catalyzing, etc.). HP-I
	Identify different types of body fillers. HP-G
	Shape body filler to contour; finish sand. HP-I
	Straighten contours of damaged panels to a suitable condition for
	body fillings or metal finishing using power tools, hand tools, and
	weld-on pulling attachments. HP-I

	Indicator # NA 5 - Students will demonstrate service procedures
	for moveable glass and hardware.
Level 2: Skill/Concept	NA 5.1 Understand and demonstrate proper repair procedures
	for moveable glass and hardware
	Examples:
	Inspect, adjust, repair or replace window regulators, run
	channels, glass, power mechanisms, and related controls. HP-I
	Inspect, adjust, repair, remove, reinstall or replace weather-
	stripping. HP-G
	Inspect, repair or replace, and adjust removable power operated
	roof panel and hinges, latches, guides, handles, retainer, and
	controls of sunroofs. HP-G
	Initialize electrical components as needed. HP-G

Indicator # NA 4 - Students will perform metal finishing and body filling. Level 2: Skill/Concept NA 4.1 Understand and demonstrate the processes involved in metal finishing and body filling. Prepare a panel for body filler by abrading or removing the coatings, featheredge, and refine scratches before the application of body filler Locate and repair surface irregularities on a damaged body panel using power tools, hand tools, and weld-on pulling attachments Demonstrate hammer and dolly techniques Heat shrink stretched panel areas to proper contour Cold shrink stretched panel areas to proper contour ldentify body filler defects; correct the cause and condition (pinholing, ghosting, staining, over catalyzing, etc.) Identify different types of body fillers Shape body filler to contour; finish sand Straighten contours of damaged panels to a suitable condition for body fillings or metal finishing using power tools, hand tools, and weld-on pulling attachments		
metal finishing and body filling. Prepare a panel for body filler by abrading or removing the coatings, featheredge, and refine scratches before the application of body filler Locate and repair surface irregularities on a damaged body panel using power tools, hand tools, and weld-on pulling attachments Demonstrate hammer and dolly techniques Heat shrink stretched panel areas to proper contour Cold shrink stretched panel areas to proper contour ldentify body filler defects; correct the cause and condition (pinholing, ghosting, staining, over catalyzing, etc.) Identify different types of body fillers Shape body filler to contour; finish sand Straighten contours of damaged panels to a suitable condition for body fillings or metal finishing using power tools, hand tools,		·
	Level 2: Skill/Concept	metal finishing and body filling. Prepare a panel for body filler by abrading or removing the coatings, featheredge, and refine scratches before the application of body filler Locate and repair surface irregularities on a damaged body panel using power tools, hand tools, and weld-on pulling attachments Demonstrate hammer and dolly techniques Heat shrink stretched panel areas to proper contour Cold shrink stretched panel areas to proper contour Identify body filler defects; correct the cause and condition (pinholing, ghosting, staining, over catalyzing, etc.) Identify different types of body fillers Shape body filler to contour; finish sand Straighten contours of damaged panels to a suitable condition for body fillings or metal finishing using power tools, hand tools,

	Indicator # NA 5 - Students will demonstrate service procedures
	for moveable glass and hardware.
Level 2: Skill/Concept	NA 5.1 Understand and demonstrate proper repair procedures
	for moveable glass and hardware.
	Inspect, adjust, repair or replace window regulators, run
	channels, glass, power mechanisms, and related controls
	Inspect, adjust, repair, remove, reinstall or replace weather-
	stripping
	Inspect, repair or replace, and adjust removable power operated
	roof panel and hinges, latches, guides, handles, retainer, and
	controls of sunroofs
	Initialize electrical components as needed

	Indicator # NA 6 - Students will demonstrate plastic repair.
Level 2: Skill/Concept	NA 6.1 Understand and demonstrate repair processes and use of
	adhesives involved in plastic repair
	Examples:
	Identify the types of plastic; determine reparability. HP-I
	Clean and prepare the surface of plastic parts; identify the types
	of plastic repair procedures. HP-I
	Repair rigid, semi-rigid, and flexible plastic panels. HP-I
	Remove or repair damaged areas from rigid exterior composite
	panels. HP-G
	Replace bonded rigid exterior composite body panels; straighten
	or align panel supports. HP-G

	Indicator # NA 6 - Students will demonstrate plastic repair.
Level 2: Skill/Concept	NA 6.1 Understand and demonstrate repair processes and use of
	adhesives involved in plastic repair.
	Identify the types of plastic; determine reparability
	Clean and prepare the surface of plastic parts; identify the types
	of plastic repair procedures
	Repair rigid, semi-rigid, and flexible plastic panels
	Remove or repair damaged areas from rigid exterior composite
	panels
	Replace bonded rigid exterior composite body panels; straighten
	or align panel supports

	Indicator # NA 7 - Students will demonstrate appropriate
	business practices.
Level 3: Strategic Thinking	NA 7.1 Demonstrate the importance of, and the procedures for,
	maintaining accurate records.
Level 3: Strategic Thinking	NA 7.2 Apply ethical business practices.
Level 3: Strategic Thinking	NA 7.3 Apply excellent customer relations practices.

Indicator # PFR 1 - Auto body students understand painting and refinishing safety precautions.

Level 2: Skill/Concept

PFR 1.1 Demonstrate auto body painting and refinishing safety practices Examples:

Select and use proper personal safety equipment; take necessary precautions with hazardous operations and materials according to federal, state, and local regulations. HP-I

Identify safety and personal health hazards according to Occupational Safety and

Health Administration (OSHA) guidelines and the "Right to Know Law." HP-I Inspect spray environment and equipment to ensure compliance with federal, state and local regulations, and for safety and cleanliness hazards. HP-I Select and use a National Institute of Occupational Safety and Health (NIOSH) approved air purifying respirator. Inspect condition and ensure fit and operation. Perform proper maintenance in accordance with OSHA Regulation 1910.134 and applicable state and local regulation. HP-I

Select and use the proper personal safety equipment for surface preparation, spray gun and related equipment operation, paint mixing, matching and application paint defects, and detailing (gloves, suits, hoods, eye and ear protection, etc.). HP-I

Indicator # PFR 2 - Students will understand surface preparation procedures.

Level 2: Skill/Concept

PFR 2.1 Analyze areas for surface preparation

Examples:

Inspect and identify type of finish, surface condition and film thickness; develop and document a plan for refinishing using a total product system. HP-G Identify a complimentary color or shade of undercoat to improve coverage. HP-G Identify types of rigid, semi-rigid or flexible plastic parts to be refinished; determine the materials needed, preparation and refinishing procedures. HP-I Identify metal parts to be refinished; determine material needed, preparation, and refinishing procedures. HP-I

Auto Body Painting and Refinishing - Proposed Standards

Level 2: Skill/Concept

PFR 1.1 Demonstrate auto body painting and refinishing safety practices
Select and use proper personal safety equipment; take necessary precautions with
hazardous operations and materials according to federal, state, and local regulations
Identify safety and personal health hazards according to Occupational Safety and Health
Administration (OSHA) guidelines and the "Right to Know Law"

Indicator # PFR 1 - Students will understand painting and refinishing safety precautions.

Inspect spray environment and equipment to ensure compliance with federal, state, and local regulations, and for safety and cleanliness hazards

Select and use a National Institute of Occupational Safety and Health (NIOSH) approved air purifying respirator. Inspect condition and ensure fit and operation. Perform proper maintenance in accordance with OSHA Regulation 1910.134 and applicable state and local regulation

Select and use the proper personal safety equipment for surface preparation, spray gun and related equipment operation, paint mixing, matching and application paint defects, and detailing (gloves, suits, hoods, eye and ear protection, etc.)

Level 2: Skill/Concept

PFR 2.1 Analyze areas for surface preparation.

Inspect and identify type of finish, surface condition and film thickness; develop and document a plan for refinishing using a total product system Identify a complimentary color or shade of undercoat to improve coverage Identify types of rigid, semi-rigid or flexible plastic parts to be refinished; determine the materials needed, preparation and refinishing procedures Identify metal parts to be refinished; determine material needed, preparation, and refinishing procedures

Indicator # PFR 2 - Students will understand surface preparation procedures.

Level 2: PFR 2.2 Prepare automotive surface to be refinished Skill/Concept Examples: Soap and water wash entire vehicle; use appropriate cleaner to remove contaminants. HP-I Inspect and identify type of finish, surface condition, and film thickness; develop and document a plan for refinishing using a total product system. HP-G Remove paint finish as needed. HP-I Dry- or wet-sand areas to be refinished. HP-I Featheredge areas to be refinished. HP-I Apply suitable metal treatment or primer in accordance with total paint product systems. HP-I Mask and protect areas that will not be refinished. HP-I Demonstrate different masking techniques (recess/back masking, foam door type, etc.). HP-G Mix primer, primer-surfacer and primer-sealer. HP-I Identify a complimentary color or shade of undercoat to improve coverage. HP-G Apply primer onto surface of repaired area. HP-I Apply two-component finishing filler to minor surface imperfections. HP-I Block sand area to which primer-surfacer has been applied. HP-I Dry-sand area to which finishing filler has been applied. HP-I Remove dust from area to be refinished, including cracks or moldings on adjacent areas. HP-I Clean area to be refinished using a final cleaning solution. HP-I Remove, with a tack rag, any dust or lint particles from the area to be refinished. HP-Apply suitable primer sealer to the area being refinished. HP-I Scuff sand to remove nibs or imperfections from a sealer, HP-I Apply stone chip resistant coating. HP-G Restore caulking and seam sealers to repaired areas. HP-G

Prepare adjacent panels for blending. HP-I

Auto Body Painting and Refinishing - Proposed Standards

Aut	o Body Painting and Refinishing - Proposed Standards
Level 2:	PFR 2.2 Prepare automotive surface to be refinished.
Skill/Concept	Soap and water wash entire vehicle; use appropriate cleaner to remove contaminants
	Inspect and identify type of finish, surface condition, and film thickness
	Develop and document a plan for refinishing using a total product system
	Remove paint finish as needed
	Dry- or wet-sand areas to be refinished
	Featheredge areas to be refinished
	Apply suitable metal treatment or primer in accordance with total paint product systems
	Mask and protect areas that will not be refinished
	Demonstrate different masking techniques (recess/back masking, foam door type, etc.)
	Mix primer, primer-surfacer and primer-sealer
	Identify a complimentary color or shade of undercoat to improve coverage
	Apply primer onto surface of repaired area
	Apply two-component finishing filler to minor surface imperfections
	Block sand area to which primer-surfacer has been applied
	Dry-sand area to which finishing filler has been applied
	Remove dust from area to be refinished, including cracks or moldings on adjacent areas
	Clean area to be refinished using a final cleaning solution
	Remove, with a tack rag, any dust or lint particles from the area to be refinished
	Apply suitable primer sealer to the area being refinished
	Scuff sand to remove nibs or imperfections from a sealer
	Apply stone chip resistant coating
	Restore caulking and seam sealers to repaired areas
	Prepare adjacent panels for blending

Indicator # PFR 3 - Students will understand spray gun and related equipment operation.

Level 2: Skill/Concept

PFR 3.1 Inspect, prepare and demonstrate usage of spray gun and related equipment

Examples:

Inspect, clean, and determine condition of spray guns and related equipment (air hoses, regulators, air lines, air source, and spray environment). HP-I Select spray gun setup (fluid needle, nozzle, and cap) for product being applied. HP-I Test and adjust spray gun using fluid, air and pattern control valves. HP-I Demonstrate an understanding of the operation of pressure spray equipment. HP-G

Indicator # PFR 3 - Students will understand spray gun and related equipment operation.

Level 2: Skill/Concept

PFR 3.1 Inspect, prepare and demonstrate usage of spray gun and related equipment.
Inspect, clean, and determine condition of spray guns and related equipment (air hoses, regulators, air lines, air source, and spray environment)
Select spray gun setup (fluid needle, nozzle, and cap) for product being applied
Test and adjust spray gun using fluid, air and pattern control valves
Demonstrate an understanding of the operation of pressure spray equipment

Indicator # PFR 4 - Students will understand and perform paint mixing, matching, and applying automotive refinishing materials.

Indicator # PFR 4 - Students will understand and perform paint mixing, matching, and applying automotive refinishing materials to achieve invisible repair.

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Level 1: Recall	PFR 4.1 Understand the process for mixing and matching automotive paint Examples: Identify color code by manufacturer's vehicle information label. HP-I Shake, stir, reduce, catalyze/activate, and strain refinish materials. HP-I Identify product expiration dates as applicable. HP-G Identify and mix paint using a formula. HP-I Identify poor hiding colors; determine necessary action. HP-G Identify alternative color formula to achieve a blendable match. HP-I Identify the material's equipment and preparation differences between solvent and waterborne technologies. HP-G
Level 2: Skill/Concept	PFR 4.2 Correctly apply automotive paint to prepared surfaces Examples: Apply finish using appropriate spray techniques (gun arc, angle, distance, travel speed, and spray pattern overlap) for the finish being applied. HP-I Apply selected product on test or let-down panel; check for color match. HP-I Apply single stage topcoat. HP-G Apply basecoat/clearcoat for panel blending and panel refinishing. HP-I Apply basecoat/clearcoat for overall refinishing. HP-G Remove nibs or imperfections from basecoat. HP-I Refinish plastic parts. HP-I Apply multi-stage coats for panel blending and overall refinishing. HP-G Tint color using formula to achieve a blendable match. HP-I

	Indicator # PFR 5 - Students will identify causes and correction procedures for paint defects.
Level 2:	PFR 5.1 Identify paint defects, understand the causes, and correct paint defects
Skill/Concept	Examples:
	Identify blistering (raising of the paint surface, air entrapment); correct the
	cause(s) and the condition. HP-G
	Identify a dry spray appearance in the paint surface; correct the cause(s) and the
	condition. HP-I
	Identify the presence of fish-eyes (crater-like openings) in the finish; correct the
	cause(s) and the condition. HP-I
	dentify lifting; correct the cause(s) and the condition
	Identify clouding (mottling and streaking in metallic finishes); correct the
	cause(s) and the condition
	Identify orange peel; correct the cause(s) and the condition

Auto Body Painting and Refinishing - Proposed Standards

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Level 1: Recall	PFR 4.1 Understand the process for mixing and matching automotive paint.
	Identify color code by manufacturer's vehicle information label
	Shake, stir, reduce, catalyze/activate, and strain refinish materials
	Identify product expiration dates as applicable
	Identify and mix paint using a formula
	Identify poor hiding colors; determine necessary action
	Identify alternative color formula to achieve a blendable match
	Identify the material's equipment and preparation differences between solvent and
	waterborne technologies
Level 2:	PFR 4.2 Correctly apply automotive paint to prepared surfaces.
Skill/Concept	Apply finish using appropriate spray techniques (gun arc, angle, distance, travel speed, and
	spray pattern overlap) for the finish being applied
	Apply selected product on test or let-down panel; check for color match
	Apply single stage topcoat
	Apply basecoat/clearcoat for panel blending and panel refinishing
	Apply basecoat/clearcoat for overall refinishing
	Remove nibs or imperfections from basecoat
	Refinish plastic parts
	Apply multi-stage coats for panel blending and overall refinishing
	Tint color using formula to achieve a blendable match

	Indicator # PFR 5 - Students will identify causes and correction procedures for paint
	defects.
_evel 2:	PFR 5.1 Identify paint defects, understand the causes, and correct paint defects such as:
Skill/Concept	Identify blistering (raising of the paint surface, air entrapment); correct the cause(s) and the condition
	Identify a dry spray appearance in the paint surface; correct the cause(s) and the condition
	Identify the presence of fish-eyes (crater-like openings) in the finish; correct the cause(s) and the condition
	Identify lifting; correct the cause(s) and the condition
	Identify clouding (mottling and streaking in metallic finishes); correct the cause(s) and the condition
	Identify orange peel; correct the cause(s) and the condition

Identify overspray; correct the cause(s) and the condition Identify solvent popping in freshly painted surface; correct the cause(s) and the condition

Identify sags and runs in paint surface; correct the cause(s) and the condition Identify sanding marks or sand scratch swelling; correct the cause(s) and the condition

Identify contour mapping/edge mapping; correct the cause(s) and the condition Identify color difference (off-shade); correct the cause(s) and the condition Identify tape tracking; correct the cause(s) and the condition Identify low gloss condition; correct the cause(s) and the condition Identify poor adhesion; correct the cause(s) and the condition Identify paint cracking (shrinking, splitting, crowsfeet or line-checking, microchecking, etc.); correct the cause(s) and the condition Identify corrosion; correct the cause(s) and the condition

Identify dirt or dust in the paint surface; correct the cause(s) and the condition Identify water spotting; correct the cause(s) and the condition

Identify finish damage caused by bird droppings, tree sap, and other natural causes; correct the condition

Identify finish damage caused by airborne contaminants (acids, soot, rail dust, and other industrial-related causes); correct the condition

Identify die-back conditions (dulling of the paint film showing haziness); correct the cause(s) and the condition

Indicator # PRF 6 - Students will understand and perform detailing of paint refinishing.

Level 2: Skill/Concept

PRF 6.1 Perform final vehicle inspection

Examples:

Perform vehicle clean-up; complete quality control using a checklist. HP-I Apply decals, transfers, tapes, woodgrains, pinstripes (painted and taped), etc. HP-G Sand, buff and polish fresh or existing finish to remove defects as required. HP-I Clean interior, exterior, and glass. HP-I

Clean body openings (door jambs and edges, etc.). HP-I Remove overspray. HP-I

Auto Body Painting and Refinishing - Proposed Standards

Identify overspray; correct the cause(s) and the condition Identify solvent popping in freshly painted surface; correct the cause(s) and the condition Identify sags and runs in paint surface; correct the cause(s) and the condition Identify sanding marks or sand scratch swelling; correct the cause(s) and the condition Identify contour mapping/edge mapping; correct the cause(s) and the condition Identify color difference (off-shade); correct the cause(s) and the condition Identify tape tracking; correct the cause(s) and the condition Identify low gloss condition; correct the cause(s) and the condition Identify poor adhesion; correct the cause(s) and the condition Identify paint cracking (shrinking, splitting, crowsfeet or line-checking, micro-checking, etc.); correct the cause(s) and the condition Identify corrosion; correct the cause(s) and the condition Identify dirt or dust in the paint surface; correct the cause(s) and the condition Identify water spotting; correct the cause(s) and the condition Identify finish damage caused by bird droppings, tree sap, and other natural causes; correct the condition Identify finish damage caused by airborne contaminants (acids, soot, rail dust, and other industrial-related causes); correct the condition Identify die-back conditions (dulling of the paint film showing haziness); correct the cause(s) and the condition

Indicator # PRF 6 - Students will understand and perform detailing of paint refinishing.

Level 2:	PRF 6.1 Perform final vehicle inspection.
Skill/Concept	Perform vehicle clean-up; complete quality control using a checklist
	Apply decals, transfers, tapes, woodgrains, pinstripes (painted and taped), etc.
	Sand, buff and polish fresh or existing finish to remove defects as required
	Clean interior, exterior, and glass
	Clean body openings (door jambs and edges, etc.)
	Remove overspray

	Indicator # PRF 7 - Students will demonstrate appropriate business practices.
Level 3: Strategic	PRF 7.1 Demonstrate the importance of, and the procedures for, maintaining accurate
Thinking	records.
Level 3: Strategic	PRF 7.2 Apply ethical business practices.
Thinking	
Level 3: Strategic	PRF 7.3 Apply excellent customer relations practices.
Thinking	

	Indicator # IVSM 1 -Students will demonstrate automotive technology safety practices, including Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements, for an automotive repair facility.
Level 2: Skill/Concept	IVSM 1.1 Demonstrate automotive technician safety practices Examples: Use protective clothing and safety equipment according to OSHA and EPA requirements. Summarize the proper use of safety data sheet (SDS) Demonstrate the proper use of hand and power tools Examine basic shop safety using OSHA standards Maintain a portfolio of successfully completed safety and equipment exams
Level 2: Skill/Concept	IVSM 1.2 Understand the way in which waste gasses, emissions, and other environmentally destructive substances are generated and their effects on the environment Examples: Understand the formation of carbon monoxide in internal combustion engines and the effects on the environment Study the effects of vehicle emissions on the eco-system Compare the emissions of hydro-fuel cell, electric, and gasoline powered vehicles

	Indicator # IVSM2 - Students explore career opportunities
	in the transportation, distribution and logistics career
	cluster and develop leadership skills.
Level 2: Skill/Concept	IVSM 2.1 Demonstrate independent and teamwork skills
	Examples:
	Participate in Career and Technical Student Organizations
	(CTSO's)
	Develop a teamwork project (change oil, tire rotation)

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Indicator # IVSM 1 - Students will demonstrate

	automotive technology safety practices, including Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements, for an automotive repair facility.
Level 2: Skill/Concept	IVSM 1.1 Demonstrate automotive technician safety practices. Use protective clothing and safety equipment according to OSHA and EPA requirements Summarize the proper use of safety data sheet (SDS) Demonstrate the proper use of hand and power tools Examine basic shop safety using OSHA standards Maintain a portfolio of successfully completed safety and equipment exams
Level 2: Skill/Concept	IVSM 1.2 Understand the way in which waste gasses, emissions, and other environmentally destructive substances are generated and their effects on the environment. Understand the formation of carbon monoxide in internal combustion engines and the effects on the environment Study the effects of vehicle emissions on the ecosystem Compare the emissions of hydro-fuel cell, electric, and gasoline powered vehicles

	Indicator # IVSM 2 - Students explore career opportunities
	in the Transportation, Distribution and Logistics career
	cluster and develop leadership skills.
Level 2: Skill/Concept	IVSM 2.1 Demonstrate independent and teamwork skills.
	Develop a teamwork project (change oil, tire rotation)

Level 2: Skill/Concept IVSM 2.2 Explore career opportunities within the industry Examples: Utilize guidance software to research and report on career opportunities Update student portfolios and personal learning plans

	Indicator # IVSM3 - Students will demonstrate an
	understanding of the safe and appropriate use of tools,
	equipment and work processes.
Level 2: Skill/Concept	ITVSM 3.1. Understand and use the appropriate tools and equipment Examples: Demonstrate proper usage of tools and equipment Inspect and perform preventative and required
	maintenance of tools and equipment
Level 2: Skill/Concept	IVSM 3.2. Diagnose and analyze components and systems Examples: Use DMM (digital multi-meter) to measure electrical voltage, amps and resistance Demonstrate use of a load tester on a battery, charging, and starting systems
Level 2: Skill/Concept	IVSM 3.3. Select and demonstrate proper use of measuring devices and mathematical formulas Examples: Identify the measuring instruments needed to assure proper tolerance ranges can be achieved (micrometer, caliper) Identify, apply, and calculate mathematical formulas that apply to the automotive industry (Ohm's Law, cubic displacement, horse power)

Le	vel 2: Skill/Concept	IVSM 2.2 Explore career opportunities within the industry.
		Utilize guidance software to research and report on career
		opportunities
		Update student portfolios and personal learning plans

	Indicator # IVSM 3 - Students will demonstrate an
	understanding of the safe and appropriate use of tools,
	equipment and work processes.
Level 2: Skill/Concept	ITVSM 3.1. Understand and use the appropriate tools and
	equipment.
	Demonstrate proper usage of tools and equipment
	Inspect and perform preventative and required
	maintenance of tools and equipment
Level 2: Skill/Concept	IVSM 3.2. Diagnose and analyze components and systems.
	Use DMM (digital multi-meter) to measure electrical
	voltage, amps and resistance
	Demonstrate use of a load tester on a battery, charging,
	and starting systems
Level 2: Skill/Concept	IVSM 3.3. Select and demonstrate proper use of measuring
, , , , , ,	devices and mathematical formulas.
	Identify the measuring instruments needed to assure
	proper tolerance ranges can be achieved (micrometer,
	caliper)
	Identify, apply, and calculate mathematical formulas that
	apply to the automotive industry (Ohm's Law, cubic
	displacement, horse power)

Level 2: Skill/Concept IVSM 3.4. Use and understand standard and metric units of measurements Examples: Measure brake rotor with caliper and compare to specifications Measure tread width and mathematically calculate the sidewall height of the tire using the aspect ratio of the tire Convert standard units and metric units IVSM 3.5. Use measurement devices to diagnose and repair Level 2: Skill/Concept vehicles and components following industry standards Examples: Identify tools and equipment used to measure caster, camber and toe Measure resistance in spark plug high-tension leads to assure proper operation of ignition system Level 2: Skill/Concept | IVSM 3.6. Demonstrate access and proper usage of Technical Service Bulletins (TSB) and service manuals Examples: Utilize service information to find vehicle specifications Use vehicle owner's manual to find proper quantity and quality of oil to use to perform an engine oil and filter change Use scan tool to pull trouble codes from vehicle's computer diagnostic system Level 3: Strategic IVSM. 3.7. Comprehend the importance of calibration **Thinking** processes, systems, techniques using various measuring and testing devices Examples: Calibrate of a dial indicator Check the accuracy of an outside/inside micrometer Calibrate an Ohm meter

Level 2: Skill/Concept	IVSM 3.4. Use and understand standard and metric units of measurements. Measure brake rotor with caliper and compare to specifications Measure tread width and mathematically calculate the sidewall height of the tire using the aspect ratio of the tire Convert standard units and metric units
Level 2: Skill/Concept	IVSM 3.5. Use measurement devices to diagnose and repair vehicles and components following industry standards. Identify tools and equipment used to measure caster, camber and toe Measure resistance in spark plug high-tension leads to assure proper operation of ignition system
Level 2: Skill/Concept	IVSM 3.6. Demonstrate access and proper usage of Technical Service Bulletins (TSB) and service manuals. Utilize service information to find vehicle specifications Use vehicle owner's manual to find proper quantity and quality of oil to use to perform an engine oil and filter change Use scan tool to pull trouble codes from vehicle's computer diagnostic system
Level 3: Strategic Thinking	IVSM. 3.7. Comprehend the importance of calibration processes, systems, and techniques using various measuring and testing devices. Calibrate a dial indicator Check the accuracy of an outside/inside micrometer Calibrate an Ohm meter

	Indicator # IVSM 4 - Students understand scientific principles in relation to chemical, mechanical, and physical functions of various power plants and vehicle systems.
Level 2: Skill/Concept	IVSM 4.1. Demonstrate knowledge of the operation of the internal combustion engine Examples: Identify different types of gasoline and diesel engines and 2 & 4 stroke engines
Level 2: Skill/Concept	IVSM 4.2. Demonstrate a basic understanding of the operating principles of heating and air conditioning systems Examples: Identify the components of heating and air conditioning systems Describe the air flow and refrigerant flow in heating and air conditioning systems
Level 2: Skill/Concept	IVSM 4.3. Compare alternate fuel and power sources Examples: Identify and research hybrid, fuel cell, and electric vehicles for a written report or presentation

	Indicator # IVSM 5 - Students perform and document
	maintenance procedures according to manufacturers'
	specifications.
Level 3: Strategic	IVSM 5.1. Demonstrate the procedures and practices for
Thinking	manufacturer's repair and maintenance schedules
	Examples:
	Change oil and filter according to manufacturer's specs
	Check proper inflation and condition of vehicle tires
	Check and refill critical fluids
	Inspect belts and hoses

	Indicator # IVSM 4 - Students understand scientific principles in relation to chemical, mechanical, and physical functions of various power plants and vehicle systems.
Level 2: Skill/Concept	IVSM 4.1. Demonstrate knowledge of the operation of the internal combustion engine. Identify different types of gasoline and diesel engines and 2 and 4 stroke engines Compare the similarities and differences in a 2 and 4 stroke cycle
Level 2: Skill/Concept	IVSM 4.2. Demonstrate a basic understanding of the operating principles of heating and air conditioning systems. Identify the components of heating and air conditioning systems Describe the air flow and refrigerant flow in heating and air conditioning systems
Level 2: Skill/Concept	IVSM 4.3. Compare alternate fuel and power sources. Identify and research hybrid, fuel cell, and electric vehicles and explain how these vehicles work for a written report or presentation Understand fundamental hazards of dealing with hybrid, fuel cell, and electric vehicles

	Indicator # IVSM 5 - Students perform and document maintenance procedures according to manufacturers'
	specifications.
Level 3: Strategic	IVSM 5.1. Demonstrate the procedures and practices for
Thinking	manufacturers' repair and maintenance schedules.
	Change oil and filter according to manufacturer's specs
	Check proper inflation and condition of vehicle tires
	Check and refill critical fluids
	Inspect belts and hoses
	·

Level 3: Strategic	IVSM 5.2. Demonstrate the use of service information to
Thinking	repair a vehicle
	Examples:
	Utilize service information to find vehicle specifications
	Use vehicle owner manual to find proper quantity and
	quality of oil to use to perform an engine oil and filter
	change
Level 3: Strategic	IVSM 5.3. Demonstrate proper procedures for work order,
Thinking	customer information, and billing information completion
	Examples:
	Demonstrate the proper use of a repair order that contains
	critical information
	Complete work orders with customer, labor, and parts
	information

	Indicator # IVSM 6 - Students will understand and apply appropriate business practices.
Level 3: Strategic Thinking	IVSM 6.1 Demonstrate the importance of, and the procedures for, maintaining accurate records Examples: Recording the mileage of a vehicle on the work order for warranty purposes Billing of customers and collection of funds Taxes and required taxable income

Level 3: Strategic Thinking	IVSM 5.2. Demonstrate the use of service information to repair a vehicle. Utilize service information to find vehicle specifications Use vehicle owner manual to find proper quantity and quality of oil to use to perform an engine oil and filter change
Level 3: Strategic Thinking	IVSM 5.3 Demonstrate tire maintenance/tire care (tire rotation, tread depth, air pressure, and tire wear types).

	Indicator # IVSM 6 - Students explore considerations when purchasing, owning, maintaining, and selling a vehicle.
Level 2: Skill/Concept	IVSM 6.1 Understand and demonstrate skills for
	purchasing, owning, maintaining and selling a vehicle.
	Demonstrate knowledge of purchasing a vehicle, including
	how to select a vehicle
	Explore various vehicle types
	Compare and contrast buying from a dealer versus
	purchasing from a private party, and buying versus leasing a vehicle
	Understand the costs associated with owning a vehicle
	including licensing, registration, insurance, loans, interest
	rates, credit scores, depreciation and other factors

Level 3: Strategic	IVSM 6.2 Understand the concept and application of ethical
Thinking	business practices
	Examples:
	Marking up parts for profit
	Installation of quality new and/or used parts
	Making only necessary repairs
Level 3: Strategic	IVSM 6.3 Understand the concept and application of
Thinking	acceptable customer relations practices
	Examples:
	Return all settings of radio, seat and steering wheel
	positions to customer's settings
	Respect customer's opinions of the vehicle's problems

	Indicator # IVSM 7 - Students will understand and apply
	appropriate vehicle service and repairs.
Level 2: Skill/Concept	IVSM 7.1 Perform general engine diagnosis and repair in
	professional manner within National Automotive
	Technicians Education Foundation (NATEF) standards
	Examples:
	Perform engine compression test (dry/wet)
	Set gap, and replace spark plugs and wires as needed
Level 2: Skill/Concept	IVSM 7.2 Demonstrate ability to maintain and service
	lubrication and cooling systems
	Examples:
	Analyze engine oil pressure
	Remove and install an oil pressure sending unit
	Inspect and test cooling system and pressure cap
Level 2: Skill/Concept	IVSM 7.3 Understand the basic operation of computer
	controlled systems, and location and identification of
	related parts
	Examples:
	Use a code reader and or scanner to diagnose computer
	system failure
	Locate and test computer components
	Clear trouble codes from computer with scanner

	Indicator # IVSM 7 - Students will understand and apply
	appropriate vehicle service and repairs.
Level 2: Skill/Concept	IVSM 7.1 Perform general automotive diagnosis and repair in professional manner within National Automotive Technicians Education Foundation (NATEF) standards. Perform engine compression test (dry/wet) Set gap and replace spark plugs and wires as needed
Level 2: Skill/Concept	IVSM 7.2 Perform basic roadside maintenance and repairs, including simple diagnostics. Replace a tire and rim, change wiper blades, and demonstrate other basic maintenance tasks. Diagnose what to do if check engine light comes on Check gauges for sufficient oil pressure, fuel, and other indications
Level 1: Recall and Recognition	IVSM 7.3 Understand what items should be in a vehicle in case of problems. Flashlights, blankets, basic food, jumper cables, tow strap, small/folding shovel, first aid kit, candle, safety triangle/flares, can of green slime, and other basic necessities.

Level 2: Skill/Concept	IVSM 7.4 Demonstrate ability to maintain and service
	lubrication and cooling systems.
	Analyze engine oil pressure
	Remove and install an oil pressure sending unit
	Inspect and test cooling system and pressure cap
Level 2: Skill/Concept	IVSM 7.5 Understand the basic operation of computer-
	controlled systems, and location and identification of
	related parts.
	Use a code reader and or scanner to diagnose computer
	system failure
	Locate and test computer components
	Clear trouble codes from computer with scanner

	Indicator # IVSM 8 - Students understand the function,
	principles and operation of electrical systems using
	manufacturers' and industry standards.
Level 2: Skill/Concept	IVSM 8.1 Demonstrate an understanding of how to
	diagnose and repair electrical systems
	Examples:
	Clean battery terminals and electrical connections
	Use DVOM (digital volt ohm meter) to check voltage drop
	at connections
	Use DVOM to check resistance in electrical circuits
Level 2: Skill/Concept	IVSM8.2 Diagnose and service batteries
	Examples:
	Check battery state-of-charge with hydrometer or DVOM
	Check battery load capacity with load tester
	Remove and replace battery
Level 2: Skill/Concept	IVSM 8.3 Demonstrate knowledge needed to diagnose and
	repair starting and charging systems
	Examples:
	Check starting system draw with starting system tester
	Check charging system output with charging system tester

	Indicator # IVSM 8 - Students understand the function,
	principles and operation of electrical systems using
	manufacturers' and industry standards.
Level 2: Skill/Concept	IVSM 8.1 Demonstrate an understanding of how to
	diagnose and repair electrical systems.
	Clean battery terminals and electrical connections
	Use DVOM (digital volt ohm meter) to check voltage drop
	at connections
	Use DVOM to check resistance in electrical circuits
Level 2: Skill/Concept	IVSM8.2 Diagnose and service batteries.
	Check battery state-of-charge with hydrometer or DVOM
	Check battery load capacity with load tester
	Remove and replace battery
Level 2: Skill/Concept	IVSM 8.3 Demonstrate knowledge needed to diagnose and
	repair starting and charging systems.
	Check starting system draw with starting system tester
	Check charging system output with charging system tester

Level 2: Skill/Concept	IVSM 8.4 Demonstrate ability to properly diagnose and
	repair lighting systems
	Examples:
	Adjust headlights
	Replace bulbs
	Test electrical system circuits and components
Level 2: Skill/Concept	IVSM 8.5 Demonstrate ability to properly diagnose and
	repair heating and air conditioning systems
	Examples:
	Test strength and condition of coolant
	Remove and replace coolant and flush if needed
	Test output temperature of A/C system

	repair lighting systems. Adjust headlights Remove and replace headlight/taillight bulbs
	Replace bulbs Test electrical system circuits and components
Level 2: Skill/Concept	,
	Indicator # IVSM 9 - Students understand the function and

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Level 2: Skill/Concept IVSM 8.4 Demonstrate ability to properly diagnose and

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	Indicator # IVSM 9 - Students understand the function and principles of automotive brake, steering and suspension, automatic and manual transmission systems.
Level 2: Skill/Concept	IVSM 9.1 Demonstrate how to diagnose and service hydraulic and friction systems Examples: Check brake pad dimensions and conditions Check condition of rotor and/or drum Check for leaks, cracks or bulges in brake lines Check emergency brake cable operation
Level 2: Skill/Concept	IVSM 9.2 Demonstrate how to diagnose and service steering and suspension systems Examples: Check for proper power steering fluid condition and level Check condition of front and rear struts and/or shocks
Level 2: Skill/Concept	IVSM 9.3 Demonstrate how to diagnose and service automatic and manual transmissions Examples: Check automatic and manual transmission fluid levels Replace automatic transmission fluid and filter

	Indicator # IVSM 9 - Students understand the function and principles of automotive brake, steering and suspension, automatic and manual transmission systems.
Level 2: Skill/Concept	IVSM 9.1 Demonstrate how to diagnose and service hydraulic and friction systems. Check brake pad dimensions and conditions Check condition of rotor and/or drum Check for leaks, cracks or bulges in brake lines Check emergency brake cable operation
Level 2: Skill/Concept	IVSM 9.2 Demonstrate how to diagnose and service steering and suspension systems. Check for proper power steering fluid condition and level Check condition of front and rear struts and/or shocks
Level 2: Skill/Concept	IVSM 9.3 Demonstrate how to diagnose and service automatic and manual transmissions. Check automatic and manual transmission fluid levels Replace automatic transmission fluid and filter

	Indicator # MLR 1 - Students will demonstrate safety practices
	for automotive repair.
Level 2: Skill/Concept	MLR 1.1 Identify and demonstrate general shop safety rules and procedures using Occupational Safety and Health Administration (OSHA) standards

	Indicator # MLR 2 - Students will demonstrate an understanding of the safe and appropriate use of tools and equipment.
Level 2: Skill/Concept	Sub-indicator MLR 2.1 Utilize safe procedures for handling of tools and
	equipment

	Indicator # MLR 1 - Students will demonstrate safety practices for
	automotive repair.
Level 2:	MLR 1.1 Identify and demonstrate general shop safety rules and
Skill/Concept	procedures using Occupational Safety and Health Administration
	(OSHA) standards.
	Examine basic shop safety using OSHA 10 standards
	Utilize proper ventilation procedures for working within the lab/shop
	area
	Identify marked safety areas
	Identify location and types of fire extinguishers and other fire safety
	equipment
	Identify location and use of eyewash stations
	Identify location of posted evacuation routes
	Demonstrate knowledge of industry requirements for personal
	protective clothing and equipment
	Identify and wear proper clothing, hairstyles and jewelry for lab/shop
	activities

	Indicator # MLR 2 - Students will demonstrate an understanding of the safe and appropriate use of tools and equipment.
Level 2: Skill/Concept	LR 2.1 Utilize safe procedures for handling of tools and equipment. Identify and use proper placement of floor jacks and jack stands Identify and use proper procedures for safe lift operation
	Demonstrate knowledge of safety aspects of supplemental restraint systems (SRS), electronic brake control systems and hybrid vehicle high voltage circuits
	Demonstrate awareness of the safety aspects of high voltage circuits (such as high intensity discharge [HID] lamps, ignition systems, injection systems, etc.)

	Indicator # MLR 3 - Students will locate needed information.
Level 1: Recall	MLR 3.1 Identify sources of service information
Level 1: Recall	MLR 3.2 Identify proper vehicle identification information

	Indicator # LPM 4 - Students will learn regulations associated
	with Logistics and Management.
Level 1: Recall	MLR 4.1 Prepare vehicle for service

	Indicator # MLR 3: Students will locate needed information.
Level 1: Recall	MLR 3.1 Identify sources of service information. Locate and use paper and electronic manuals Locate and use Technical Service Bulletins (TSB) Demonstrate awareness of special service messages, service campaigns/recalls, vehicle/service warranty applications, and service interval recommendations
Level 1: Recall	MLR 3.2 Identify proper vehicle identification information. Locate vehicle identification number (VIN) and production date code Apply knowledge of VIN information Demonstrate awareness of other vehicle information labels (such as tire, emissions, etc.)

	Indicator # MLR 4 - Students will understand and apply appropriate
	business practices.
Level 3: Strategic	MLR 4.1 Demonstrate the importance of, and the procedures for,
Thinking	maintaining accurate records.
Level 3: Strategic	MLR 4.2 Understand the concept and application of ethical business
Thinking	practices.
Level 3: Strategic	MLR 4.3 Understand the concept and application of excellent
Thinking	customer relations practices.

Indicator # MLR 5 - Students will prepare vehicle for
customer.
MLR 5.1 Ensure vehicle is prepared to return to the customer per school/company policy Example: Inspect vehicle after repair and remove protective covers

	Indicator # MLR 5 - Students will perform basic vehicle service.
Level 2:	MLR 5.1 Perform basic vehicle service.
Skill/Concept	Determine fluid type requirements and identify fluid
	Check and adjust engine oil
	Check and adjust engine coolant level
	Check and adjust power steering fluid level
	Check and adjust brake fluid level
	Check and adjust windshield washer fluid level
	Check and adjust differential /transfer case fluid level
	Check and adjust transmission fluid level
	Check and replace wiper blades
	Inspect drive belts, tensioners, and pulleys; check pulley and belt
	alignment
	Inspect and replace air filter
	Check and adjust tire air pressure
	Inspect exhaust system

Indicator # MLR 6 - Students will perform basic vehicle service. Level 2: Skill/Concept MLR 6.1 Perform basic vehicle service

	Indicator # MLR 7 - Students will inspect and repair engine.
Level 2: Skill/Concept	MLR 7.1 Test and perform actions necessary to repair engine

	Indicator # MLR 6 - Students will inspect and repair engine.
Level 2:	MLR 6.1 Test and perform actions necessary to repair engine.
Skill/Concept	Demonstrate knowledge of four-cycle engine
	Inspect engine assembly for fuel, oil coolant and other leaks;
	determine necessary action
	Perform cooling system pressure tests; test coolant condition; inspect
	and test radiator, pressure cap, coolant recovery tank and hoses;
	perform necessary action
	Test cooling system for the presence of combustion gases
	Drain and recover coolant; flush and refill cooling system with
	recommended coolant; bleed air as required
	Perform oil and filter change; reset oil life monitoring system where
	applicable
	Remove and replace radiator; replace radiator hoses
	Inspect powertrain mounts; determine necessary action

	Indicator # MLR 7 - Students will service an automatic transmission.
Level 2:	MLR 7.1 Service transmission system.
Skill/Concept	Drain automatic transmission fluid
	Visually inspect the amount of debris in oil pan
	Remove filter and install new filter
	Install the proper fluid to the proper level

Indicator # MLR 8 - Students will service an automatic transmission. Level 2: Skill/Concept MLR 8.1 Service transmission system Examples: Drain automatic transmission fluid P-1 Visually inspect the amount of debris in oil pan P-1 Remove filter and install new filter. P-1 Install the proper fluid to the proper level P-1

Indicator # MID 0 Students will inspect diagnose and renair

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	Indicator # MLR 8 - Students will inspect, diagnose and repair
	manual drive train and axles.
Level 2:	MLR 8.1 Diagnose and repair manual drive train and axles.
Skill/Concept	Diagnose fluid loss, level, and condition concerns; determine
	necessary action
	Drain and fill transmission/transaxle and final drive unit
	Identify and inspect clutch pedal linkage, cables, automatic adjuster
	mechanisms, brackets, bushings, pivots, and springs; determine
	necessary action
	Identify and inspect hydraulic clutch slave and master cylinders, lines
	and hoses; determine necessary action
	Bleed clutch hydraulic system
	Inspect constant velocity (CV) joint boots
	Remove and replace rear wheel drive shaft

	indicator # ivilk 9 - Students will inspect, diagnose and repair
	manual drive train and axles.
Level 2: Skill/Concept	MLR 9.1 Diagnose and repair manual drive train and axles
	Examples:
	Diagnose fluid loss, level, and condition concerns; determine
	necessary action. P-1
	Drain and fill transmission/transaxle and final drive unit P-1
	Identify and inspect clutch pedal linkage, cables, automatic
	adjuster mechanisms, brackets, bushings, pivots, and springs;
	determine necessary action P-1
	Identify and inspect hydraulic clutch slave and master cylinders,
	lines and hoses; determine necessary action. P-1
	Bleed clutch hydraulic system
	Inspect constant velocity (CV) joint boots P-1
	Remove and replace rear wheel drive shaft P-1

	Indicator # MLR 9 - Students will repair suspension and steering.
Level 2: Skill/Concept	MLR 9.1 Diagnose suspension and steering; determine necessary action. Determine proper power steering fluid types Flush, fill and bleed power steering system Diagnose power steering fluid leakage; determine necessary action Lubricate suspension and steering systems Inspect, remove and replace shock absorbers Inspect and install stabilizer bar bushings, brackets, and links Inspect and install strut cartridge or assembly, coil spring, insulators (silencers), and upper strut mount Perform pre-alignment inspection and measure vehicle ride height; determine necessary action Demonstrate knowledge of the principles of steering geometry using caster, camber and toe

Level 2:	MLR 9.2 Inspect and repair tire and wheel assembly.
Skill/Concept	Diagnose tire wear patterns; determine necessary action
	Diagnose wheel/tire vibration, shimmy, and noise; determine
	necessary action
	Identify vehicles equipped with a tire pressure monitoring system
	(TPMS)
	Demonstrate knowledge of service considerations of vehicles
	equipped with a TPMS
	Rotate tires according to manufacturer's recommendations
	Balance wheel and tire assembly (static and dynamic)
	Dismount, inspect, and remount tire on wheel
	Repair tire using internal patch
	Reinstall wheel; torque lug nuts

	Indicator # MLR 10 - Students will repair suspension and steering.
Level 2: Skill/Concept	MLR 10.1 Diagnose suspension and steering; determine necessary action.
Level 2: Skill/Concept	MLR 10.2 Inspect and repair tire and wheel assembly

	Indicator # MLR 10 - Students will inspect, diagnose and repair brake
	assembly.
Level 2:	MLR 10.1 Diagnose and repair brake fluid system.
Skill/Concept	Inspect brake lines, flexible hoses, and fittings for leaks, dents, kinks,
	rust, cracks, bulging or wear; tighten loose fittings and support;
	determine necessary action
	Select, handle, and fill brake fluids to proper level
	Bleed brake system
	Test brake fluid for contamination; determine necessary action
Level 2:	MLR 10.2 Inspect and repair brake shoes and drum assemblies.
Skill/Concept	Remove, clean, inspect and measure brake drums; determine
	necessary action
	Refinish brake drum; measure final drum diameter
	Remove, clean, inspect brake shoes, springs, pins, clips, levers,
	adjuster/self-adjuster, other related brake hardware, and backing
	support plates; lubricate and reassemble
	Inspect and install wheel cylinders
	Pre-adjust brake shoes and parking brake; install brake drums or
	drum/hub assemblies and wheel bearings
	Install wheel, torque lug nuts, and make final checks and adjustments

Level 2:	MLR 10.3 Inspect and repair caliper assembly.
Skill/Concept	Remove caliper assembly; inspect for leaks and damage to caliper
	housing; determine necessary action
	Clean and inspect caliper mounting and slides/pins for wear, operation
	and damage; determine necessary action
	Remove, inspect and replace pads and retaining hardware; determine
	necessary action
	Reassemble, lubricate, and reinstall caliper, pads and related
	hardware; seat pads and inspect for leaks
Level 2:	MLR 10.4 Inspect and repair rotor assembly.
Skill/Concept	Clean, inspect and measure rotor thickness, lateral runout and
	thickness variation; determine necessary action
	Remove and reinstall rotor
	Refinish rotor on vehicle; measure final rotor thickness
	Refinish rotor off vehicle; measure final rotor thickness
	Install wheel. Torque lug nuts and make final checks and adjustments
Level 2:	MLR 10.5 Inspect and repair vacuum supply.
Skill/Concept	Check vacuum supply (manifold or auxiliary pump) to vacuum-type
	power booster
	Inspect vacuum-type power booster unit for leaks; inspect the check
	valve for proper operation; verify proper booster function
	Demonstrate knowledge of the causes of wheel bearing noises, wheel
	shimmy and vibration concerns
	Check parking brake cables and components for wear, binding and
	corrosion; clean, lubricate, adjust or replace as needed
Level 2:	MLR 10.6 Inspect and repair brake indicator light components.
Skill/Concept	Check parking brake and indicator light system operation; determine
	necessary action
	Check operation of brake stop light system; determine necessary
	action
	Replace tapered roller wheel bearing and race
	Clean, inspect, lubricate, install and adjust wheel bearing
	Identify and inspect electronic brake control system components;
	determine necessary action
	Demonstrate knowledge of the operation of the brake hydraulic
	failure warning light

	Indicator # MLR 11 - Students will inspect, diagnose and
	repair brake assembly.
Level 2: Skill/Concept	MLR 11.1 Diagnose and repair brake fluid system Examples: Inspect brake lines, flexible hoses, and fittings for leaks, dents, kinks, rust, cracks, bulging or wear; tighten loose fittings and support; determine necessary action P-1 Select, handle, and fill brake fluids to proper level P-1 Bleed brake system P-1 Test brake fluid for contamination; determine necessary action P-1
Level 2: Skill/Concept	MLR 11.2 Inspect and repair brake shoes and drum assemblies

	Indicator # MLR 11 - Students will inspect, test and repair
	electrical/electronic systems.
Level 1: Recall	MLR 11.1 Diagnose electrical circuit problems.
Level 1. Necum	Diagnose electrical/electronic integrity of series, parallel and series-
	parallel circuits using principles of electricity (Ohm's Law)
	Demonstrate use of wiring diagrams during diagnosis of electrical
	circuit problems
	Demonstrate the proper use of a digital multimeter (DMM) during
	diagnosis of electrical circuit problems, including source voltage,
	voltage drop, current flow and resistance
	Check electrical circuits with a test light; determine necessary action
	Check electrical circuits using fused jumper wires; determine
	necessary action
	Demonstrate knowledge of the causes and effects of shorts, grounds,
	opens and resistance problems in electrical/electronic circuits
	Measure key-off battery drain (parasitic draw); determine necessary
	action
	Inspect and test fusible links, circuit breakers and fuses; determine
	necessary action
	Inspect and test switches, connectors, relays and wires of
	electrical/electronic circuits
	Repair connectors and terminal ends
	Perform solder repair of electrical wiring
	, ,
Level 2:	MLR 11.2 Inspect and repair battery problems.
Skill/Concept	Perform battery state-of-charge test; determine necessary action
	Perform battery capacity test; confirm proper battery capacity for
	vehicle application; determine necessary action
	Maintain or restore electronic memory functions
	Inspect, clean, fill, and/or replace battery, battery cables, connectors,
	clamps and hold-downs
	Perform battery charge
	Start a vehicle using jumper cables and a battery or auxiliary power
	supply

Level 2: Skill/Concept	MLR 11.3 Inspect and repair caliper assembly
Level 2: Skill/Concept	MLR 11.4 Inspect and repair rotor assembly
Level 1: Recall	MLR 11.5 Inspect and repair vacuum supply
Level 2: Skill/Concept	MLR 11.6 Inspect and repair brake indicator light components

	Indicator # MLR 12 - Students will inspect, test and
	repair electrical/electronic systems.
Level 1: Recall	MLR 12.1 Diagnose electrical circuit problems
Level 2: Skill/Concept	MLR 12.2 Inspect and repair battery problems
Level 2: Skill/Concept	MLR 12.3 Diagnose and repair starter
Level 2: Skill/Concept	MLR 12.4 Diagnose and repair charging system

Level 2:	MLR 11.3 Diagnose and repair starter.
Skill/Concept	Perform starter current draw tests; determine necessary action
	Perform starter circuit voltage drop tests; determine necessary action
	Inspect and test starter relays and solenoids; determine necessary
	action
	Remove and replace starter
Level 2:	MLR 11.4 Diagnose and repair charging system.
Skill/Concept	Perform charging system output test; determine necessary action
	Remove and replace generator (alternator)
	Diagnose the cause of dim, or no light operation; determine necessary
	action
	Inspect, replace, and aim headlights and bulbs

	Indicator # MLR 12 - Students will inspect, diagnose and repair
	heating and air conditioning.
Level 2:	MLR 12.1 Identify and visually inspect A/C system components.
Skill/Concept	Locate refrigerant label and identify specified refrigerant type
	(e.g., R-12, R-134a)
	Conduct preliminary performance test of A/C system and
	determine necessary action
	Conduct performance test of the heater/ventilation system
	Inspect and replace cabin air filter

	Indicator # MLR 13 - Students will inspect, diagnose and
	repair heating and air conditioning.
Level 2: Skill/Concept	MLR 13.1 Identify and visually inspect A/C system components Examples: Locate refrigerant label and identify specified refrigerant type (e.g., R-12, R-134a) P-1 Conduct preliminary performance test of A/C system and determine necessary action P-1 Conduct performance test of the heater/ventilation system P-1 Inspect and replace cabin air filter P-1

	Indicator # MLR 13 - Students will inspect, diagnose and
	improve engine performance.
Level 2:	MLR 13.1 Perform the necessary tests and repairs to improve
Skill/Concept	engine performance.
	Perform engine cranking and running vacuum tests; determine
	necessary action
	Perform cylinder power balance test; determine necessary
	action
	Perform cylinder cranking compression test; determine
	necessary action
	Perform cylinder leakage test; determine necessary action
	Verify engine operating temperature; determine necessary
	action
	Retrieve and record stored diagnostic trouble codes, On-Board
	Diagnostics (OBD) monitor status and freeze frame data; clear
	codes when applicable
	Obtain and interpret scan tool data
	Perform fuel pressure test
	Replace fuel filters
	Remove and replace secondary ignition components
	Remove and replace thermostat and gasket/seal
	Perform common fastener and thread repair, to include:
	removing broken bolt, restoring internal and external threads,
	and repairing internal threads with a threaded insert

	Indicator # MLR 13 - Students will inspect, diagnose and repair heating and air conditioning.
Level 2: Skill/Concept	MLR 14.1 Perform the necessary tests and repairs to improve engine performance

Indicator # MLR 15 - Students explore career opportunities in the transportation, distribution and logistics career cluster and develop leadership skills.
MLR 15.1 Research career opportunities in the transportation, distribution and logistics (TD&L) fields

	Indicator # MLR 14 - Students explore career opportunities in
	the transportation, distribution and logistics career cluster and
	develop leadership skills.
evel 1: Recall	MLR 14.1 Research career opportunities in the transportation,
	distribution and logistics fields.
	Utilizing career exploration software, research and write a
	report on career opportunities in the field
	Utilizing career exploration software, research educational
	requirements for a chosen career path
	Utilizing career exploration software, update student portfolio

Indicator # EPER 1 - Students will demonstrate automotive technology safety practices, as identified in Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements for an automotive repair facility.

Level 1: Recall and Recognition

EPER 1.1 Demonstrate automotive technology safety practices. Examples:

Identify general shop safety rules and procedures.

Identify and use proper procedures for safe jack and lift operations.

Utilize proper ventilation procedures for working within the

lab/shop area.
Identify the location and the types of fire extinguishers and other

fire safety equipment.

Identify the location and use of eye wash stations. Identify the location of posted evacuation routes.

Locate and demonstrate knowledge of Safety Data Sheets (SDS).

Indicator # EPER 2 - Students will demonstrate proper tool selection and usage.

Level 1: Recall and Recognition

EPER 2.1. Demonstrate proper tool selection and usage. Examples:

Identify tools and their usage in automotive applications. Identify standard and metric designation.

Demonstrate safe handling and use of appropriate tools.

Demonstrate proper cleaning, storage, and maintenance of tools and equipment.

Demonstrate proper use of precision measuring tools (e.g. micrometer, dial-indicator, dial-caliper).

Automotive Engine Repair and Performance - Proposed Standards

Indicator # EPER 1 - Students will demonstrate automotive technology safety practices, as identified in Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements for an automotive repair facility.

Level 1: Recall & Recognition

EPER 1.1 Demonstrate automotive technology safety practices.
Identify general shop safety rules and procedures
Identify and use proper procedures for safe jack and lift operations
Utilize proper ventilation procedures for working within the lab/shop area
Identify the location and the types of fire extinguishers and other fire

Identify the location and use of eye wash stations
Identify the location of posted evacuation routes
Locate and demonstrate knowledge of Safety Data Sheets (SDS)

safety equipment

indicator, dial-caliper)

Indicator # EPER 2 - Students will demonstrate proper tool selection and usage.

Level 1: Recall & Recognition

EPER 2.1. Demonstrate proper tool selection and usage:
Identify tools and their usage in automotive applications
Identify standard and metric designation
Demonstrate safe handling and use of appropriate tools
Demonstrate proper cleaning, storage, and maintenance of tools and
equipment
Demonstrate proper use of precision measuring tools (e.g. micrometer, dial-

Level 2: Skill/ Concept EPER 3.1 Perform preparatory procedures for vehicle service. Examples: Identify information needed and the service requested on a repair order. P-1 Identify purpose and demonstrate proper use of fender covers, mats. Demonstrate use of the three C's: concern, cause, and correction. Review vehicle service history. P-1 Complete work order to include customer information, vehicle identifying information, customer concern, related service history, cause, and correction. P-1

Indicator # FPFR 4 - Students will perform engine repair.

	indicator # EPEK 4 - Students will perform engine repair.
Level 2	EPER 4.1 Perform engine maintenance operations.
Skill/Concept	Examples:
	Research vehicle service information, including fluid type, vehicle
	service history, service precautions, and technical service bulletins.
	P-1
	Verify operation of the instrument panel engine warning indicators. P-1
	Inspect engine assembly for fuel, oil, coolant, and other leaks; determine necessary action. P-1
	Install engine covers using gaskets, seals, and sealers as required. P-1
	Verify engine mechanical timing. P-2
	Perform common fastener and thread repair, to include: remove
	broken bolt, restore internal and external threads, and repair
	internal threads with thread insert. P-1
	Identify service precautions related to service of the internal
	combustion engine of a hybrid vehicle. P-1
Level 2:	EPER 4.2 Understand component operation and perform
Skill/Concept	maintenance on cylinder head and valve train.
	Examples:
	Adjust valves (mechanical or hydraulic lifters). P-2
	Identify components of the cylinder head and valve train. P-1

Automotive Engine Repair and Performance - Proposed Standards

	Indicator # EPER 3 - Students will prepare the vehicle for service.
Level 2: Skill/Concept	EPER 3.1 Perform preparatory procedures for vehicle service. Identify information needed and the service requested on a repair order Identify purpose and demonstrate proper use of fender covers, mats Demonstrate use of the three C's: concern, cause, and correction Review vehicle service history Complete work order to include customer information, vehicle identifying information, customer concern, related service history, cause, and correction

Indicator # EPER 4 - Students will perform engine repair.

	marcator # Li Lit 4 - Stadents win periorin engine repair.
Level 2: Skill/Concept	EPER 4.1 Perform engine maintenance operations. Research vehicle service information, including fluid type, vehicle service history, service precautions, and technical service bulletins Verify operation of the instrument panel engine warning indicators Inspect engine assembly for fuel, oil, coolant, and other leaks; determine necessary action Install engine covers using gaskets, seals, and sealers as required. Verify engine mechanical timing Perform common fastener and thread repair, to include: removing broken bolt, restoring internal and external threads, and repairing internal threads with thread insert Identify service precautions related to service of the internal combustion engine of a hybrid vehicle
Level 2: Skill/Concept	EPER 4.2 Understand component operation and perform maintenance on cylinder head and valve train. Adjust valves (mechanical or hydraulic lifters) Identify components of the cylinder head and valve train

Level 2: EPER 4.3 Test, inspect and perform maintenance on the lubrication Skill/Concept and cooling system. Examples: Perform cooling system pressure and dye tests to identify leaks; check coolant condition and level; inspect and test radiator, pressure cap, coolant recovery tank, heater core, and galley plugs; determine necessary action. P-1 Inspect, replace, and/or adjust drive belts, tensioners, and pulleys; check pulley and belt alignment. P-1 Remove, inspect, and replace thermostat and gasket/seal. P-1 Inspect and test coolant; drain and recover coolant; flush and refill cooling system; use proper fluid type per manufacturer specification; bleed air as required. P-1 Perform engine oil and filter change; use proper fluid type per manufacturer specification; reset maintenance reminder as required. P-1 Identify components of the lubrication and cooling systems. P-1

	Indicator # EPER 5 - Students will test, diagnose, and repair engine
	performance issues.
Level 3: Strategic	EPER 5.1. Perform engine diagnostics and analyze retrieved data.
Thinking	Examples:
	Research vehicle service information, including fluid type, vehicle
	service history, service precautions, and technical service bulletins.
	P-1
	Perform engine absolute manifold pressure tests (vacuum/boost);
	document results. P-2
	Perform cylinder power balance test; document results. P-2
	Perform cylinder cranking and running compression tests;
	document results. P-2
	Perform cylinder leakage test; document results. P-2
	Verify engine operating temperature. P-1
	Remove and replace spark plugs; inspect secondary ignition
	components for wear and damage. P-1
Level 3: Strategic	EPER 5.2. Test the computerized controls and analyze retrieved
Thinking	data.
	Examples:
	Retrieve and record diagnostic trouble codes (DTC), On-board
	Diagnostic (OBD) monitor status, and freeze frame data; clear codes
	when applicable. P-1
	Describe the use of the OBD monitors for repair verification. P-1

Automotive Engine Repair and Performance - Proposed Standards

EPER 4.3 Test, inspect and perform maintenance on the lubrication and
cooling system.
Perform cooling system pressure and dye tests to identify leaks; check
coolant condition and level; inspect and test radiator, pressure cap, coolant
recovery tank, heater core, and galley plugs; determine necessary action
Inspect, replace, and/or adjust drive belts, tensioners, and pulleys; check
pulley and belt alignment
Remove, inspect, and replace thermostat and gasket/seal
Inspect and test coolant; drain and recover coolant; flush and refill cooling
system; use proper fluid type per manufacturer specification; bleed air as
required
Perform engine oil and filter change; use proper fluid type per
manufacturer specification; reset maintenance reminder as required
Identify components of the lubrication and cooling systems

	Indicator # EPER 5 - Students will test, diagnose, and repair engine
	performance issues.
Level 3: Strategic	EPER 5.1. Perform engine diagnostics and analyze retrieved data.
Thinking	Research vehicle service information, including fluid type, vehicle service
	history, service precautions, and technical service bulletins
	Perform engine absolute manifold pressure tests (vacuum/boost);
	document results
	Perform cylinder power balance test; document results
	Perform cylinder cranking and running compression tests; document results
	Perform cylinder leakage test; document results
	Verify engine operating temperature
	Remove and replace spark plugs; inspect secondary ignition components
	for wear and damage
Level 3: Strategic	EPER 5.2. Test the computerized controls and analyze retrieved data.
Thinking	Retrieve and record diagnostic trouble codes (DTC), On-board Diagnostic
	(OBD) monitor status, and freeze frame data; clear codes when applicable
	Describe the use of the OBD monitors for repair verification

Level 2:	EPER 5.3. Perform maintenance on the fuel, air Induction, and
Skill/Concept	exhaust systems
	Examples:
	Replace fuel filter(s) where applicable. P-2
	Inspect, service, or replace air filters, filter housings, and intake duct work. P-1
	Inspect integrity of the exhaust manifold, exhaust pipes, muffler(s), catalytic converter(s), resonator(s), tail pipe(s), and heat shields; determine necessary action. P-1
	Inspect condition of exhaust system hangers, brackets, clamps, and
	heat shields; determine necessary action. P-1
	Check and refill diesel exhaust fluid (DEF). P-2
Level 2:	EPER 5.4. Perform maintenance operations on emissions control
Skill/Concept	system.
	Examples:
	Inspect, test, and service Positive Crankcase Ventilation (PCV)
	filter/breather, valve, tubes, orifices, and hoses; perform necessary
	action. P-2

Automotive Engine Repair and Performance - Proposed Standards

Level 2: Skill/Concept	EPER 5.3. Perform maintenance on the fuel, air Induction, and exhaust systems Replace fuel filter(s) where applicable Inspect, service, or replace air filters, filter housings, and intake duct work Inspect integrity of the exhaust manifold, exhaust pipes, muffler(s), catalytic converter(s), resonator(s), tail pipe(s), and heat shields; determine necessary action Inspect condition of exhaust system hangers, brackets, clamps, and heat shields; determine necessary action Check and refill diesel exhaust fluid (DEF)
Level 2: Skill/Concept	EPER 5.4. Perform maintenance operations on emissions control system. Inspect, test, and service Positive Crankcase Ventilation (PCV) filter/breather, valve, tubes, orifices, and hoses; perform necessary action

	Indicator # EPER 6 - Students will understand and apply appropriate
	business practices.
Level 3: Strategic	EPER 6.1 Demonstrate the importance of, and the procedures for,
Thinking	maintaining accurate records.
Level 3: Strategic	EPER 6.2 Understand the concept and application of ethical business
Thinking	practices.
Level 3: Strategic	EPER 6.3 Understand the concept and application of excellent customer
Thinking	relations practices.

	Indicator # AB 1 - Students will demonstrate automotive technology safety practices, including Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements, for an automotive repair facility.
Level 2:	AB 1.1 Demonstrate automotive technician safety practices.
Skill/Concept	Use protective clothing and safety equipment according to OSHA
	and EPA requirements.
	Summarize the proper use of Safety Data Sheet (SDS)
	Demonstrate the proper use of hand and power tools
	Examine basic shop safety using OSHA standards.
	Maintain a portfolio of successfully completed safety and
	equipment exams

	Indicator # AB 2 - Students will demonstrate knowledge of
	brake system theory and procedure.
Level 2:	AB 2.1 Analyze and diagnose automotive brake hydraulic and
Skill/Concept	friction systems.
	Examples:
	Identify and interpret brake system concerns; determine needed
	action. P-1
	Research vehicle service information including fluid type, vehicle
	service history, service precautions, and technical service
	bulletins. P-1
	Describe procedure for performing a road test to check brake
	system operation including an anti-lock brake system (ABS). P-1
	Identify brake system components and configuration. P-1

Brakes/Manual Drivetrain & Axles Proposed Standards

Webb Level	AB 1: Students will demonstrate automotive technology safety practices, including Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements, for an automotive repair facility.
Level 2:	AB 1.1 Demonstrate automotive technician safety practices.
Skills/Concepts	Use protective clothing and safety equipment according to
	OSHA and EPA requirements
	•Summarize the proper use of Safety Data Sheet (SDS)
	Demonstrate the proper use of hand and power tools
	●Examine basic shop safety using OSHA standards.
	Maintain a portfolio of successfully completed safety and
	equipment exams

Webb Level	AB 2: Students will demonstrate knowledge of brake system
	theory and procedure.
Level 2:	AB 2.1 Analyze and diagnose automotive brake hydraulic and
Skills/Concepts	friction systems.
	●Identify and interpret brake system concerns; determine
	needed action
	Research vehicle service information including fluid type,
	vehicle service history, service precautions, and technical service
	bulletins
	Describe procedure for performing a road test to check brake
	system operation including an anti-lock brake system (ABS)
	●Identify brake system components and configuration

Indicator # AB 3 - Students will demonstrate knowledge and procedure of the hydraulic brake system. Level 3: AB 3.1 Analyze and draw conclusions concerning malfunctions of Strategic brake hydraulic systems. Thinking Examples: Diagnose pressure concerns in the brake system using hydraulic principles (Pascal's Law). P-1 Check master cylinder for internal/external leaks and proper operation; determine needed action. P-1 Identify components of hydraulic brake warning light system. P-2 Diagnose poor stopping, pulling or dragging concerns caused by malfunctions in the hydraulic system; determine needed action. P-3 Level 2: Skills/ AB 3.2 Apply repair skills to correct malfunctions of brake Concepts hydraulic systems. Examples: Inspect brake lines, flexible hoses, and fittings for leaks, dents, kinks, rust, cracks, bulging, wear, and loose fittings/supports; determine needed action. P-1 Remove, bench bleed, and reinstall master cylinder. P-1 Replace brake lines, hoses, fittings, and supports. P-2 Fabricate brake lines using proper material and flaring procedures (double flare and ISO types). P-2 Select, handle, store, and fill brake fluids to proper level; use proper fluid type per manufacturer specification. P-1 Inspect, test, and/or replace components of brake warning light system. P-3 Bleed and/or flush brake system. P-1 Test brake fluid for contamination. P-1 Measure brake pedal height, travel, and free play (as applicable); determine needed action. P-1

Brakes/Manual Drivetrain & Axles Proposed Standards

Webb Level	AB 3: Students will demonstrate knowledge and procedure of
	the hydraulic brake system.
Level 3: Strategic Thinking	AB 3.1 Analyze and draw conclusions concerning malfunctions of brake hydraulic systems. • Diagnose pressure concerns in the brake system using hydraulic principles (Pascal's Law) • Check master cylinder for internal/external leaks and proper operation; determine needed action • Identify components of hydraulic brake warning light system • Diagnose poor stopping, pulling or dragging concerns caused by malfunctions in the hydraulic system; determine needed action
Level 2: Skills/Concepts	AB 3.2 Apply repair skills to correct malfunctions of brake hydraulic systems. Inspect brake lines, flexible hoses, and fittings for leaks, dents, kinks, rust, cracks, bulging, wear, and loose fittings/supports; determine needed action Remove, bench bleed, and reinstall master cylinder Replace brake lines, hoses, fittings, and supports Fabricate brake lines using proper material and flaring procedures (double flare and ISO types) Select, handle, store, and fill brake fluids to proper level; use proper fluid type per manufacturer specification Inspect, test, and/or replace components of brake warning light system Bleed and/or flush brake system Test brake fluid for contamination Measure brake pedal height, travel, and free play (as applicable); determine needed action

Indicator # AB 4 - Students will demonstrate knowledge of theory and repair procedures for drum brake systems. Level 3: AB 4.1 Assess and evaluate operation of drum brake systems. Strategic Examples: Diagnose poor stopping, noise, vibration, pulling, grabbing, Thinking dragging or pedal pulsation concerns; determine needed action. P-1 Level 2: Skills/ AB 4.2 Repair drum brake systems. Concepts Examples: Remove, clean, and inspect brake drum; measure brake drum diameter; determine serviceability. P-1 Refinish brake drum and measure final drum diameter; compare with manufacturer's specification. P-1 Remove, clean, inspect, and/or replace brake shoes, springs, pins, clips, levers, adjusters/self-adjusters, other related brake hardware, and backing support plates; lubricate and reassemble. P-1 Inspect wheel cylinders for leaks and proper operation; remove and replace as needed. P-2 Pre-adjust brake shoes and parking brake; install brake drums or drum/hub assemblies and wheel bearings; perform final checks and adjustments. P-1

	indicator # AB 5 - Students will demonstrate knowledge or
	theory and repair procedures for disc brake systems.
Level 3:	AB 5.1 Assess and evaluate operation of disc brake systems.
Strategic	Examples:
Thinking	Diagnose poor stopping, noise, vibration, pulling, grabbing, dragging, or pulsation concerns; determine needed action. P-1 Inspect caliper mounting and slides/pins for proper operation, wear, and damage; determine needed action. P-1 Describe importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. P-1

Indicator # AR 5 - Students will demonstrate knowledge of

Brakes/Manual Drivetrain & Axles Proposed Standards

Webb Level	AB 4: Students will demonstrate knowledge of theory and
	repair procedures for drum brake systems.
Level 3:	AB 4.1 Assess and evaluate operation of drum brake systems.
Strategic	●Diagnose poor stopping, noise, vibration, pulling, grabbing,
Thinking	dragging or pedal pulsation concerns; determine needed action
Level 2:	AB 4.2 Repair drum brake systems.
Skill/Concept	•Remove, clean, and inspect brake drum; measure brake drum
	diameter; determine serviceability
	 Refinish brake drum and measure final drum diameter;
	compare with manufacturer's specification
	●Remove, clean, inspect, and/or replace brake shoes, springs,
	pins, clips, levers, adjusters/self-adjusters, other related brake
	hardware, and backing support plates; lubricate and reassemble
	•Inspect wheel cylinders for leaks and proper operation; remove
	and replace as needed
	 Pre-adjust brake shoes and parking brake; install brake drums
	or drum/hub assemblies and wheel bearings; perform final
	checks and adjustments

Webb Level	AB 5: Students will demonstrate knowledge of theory and
	repair procedures for disc brake systems.
Level 3:	AB 5.1 Assess and evaluate operation of disc brake systems.
Strategic	● Diagnose poor stopping, noise, vibration, pulling, grabbing,
Thinking	dragging, or pulsation concerns; determine needed action
	•Inspect caliper mounting and slides/pins for proper operation,
	wear, and damage; determine needed action
	Describe importance of operating vehicle to burnish/break-in
	replacement brake pads according to manufacturer's
	recommendations

Level 2: Skills/ AB 5.2 Repair disc brake systems. Remove, inspect, and/or replace brake pads and retaining Concepts hardware; determine needed action. P-1 Lubricate and reinstall caliper, brake pads, and related hardware; seat brake pads; inspect for leaks. P-1 Clean and inspect rotor and mounting surface; measure rotor thickness, thickness variation, and lateral runout; determine needed action. P-1 Remove and reinstall/replace rotor. P-1 Refinish rotor on vehicle; measure final rotor thickness and compare with specification. P-1 Refinish rotor off vehicle; measure final rotor thickness and compare with specification. P-1 Retract and re-adjust caliper piston on an integrated parking brake system. P-2 Check brake pad wear indicator; determine needed action. P-1 Remove and clean caliper assembly; inspect for leaks, damage, and wear; determine needed action. P-1

	theory and repair procedures for power assist units.
Level 2:	AB 6.1 Analyze power-assist units.
Skill/Concept	Examples:
	Check brake pedal travel with and without engine running to
	verify proper power booster operation. P-2
	Identify components of the brake power assist system (vacuum
	and hydraulic); check vacuum supply (manifold or auxiliary
	pump) to vacuum-type power booster. P-1

Indicator # AB 6 - Students will demonstrate knowledge of

Brakes/Manual Drivetrain & Axles Proposed Standards

Level 2:	AB 5.2 Repair disc brake systems.
Skill/Concept	•Remove, inspect, and/or replace brake pads and retaining
	hardware; determine needed action
	•Lubricate and reinstall caliper, brake pads, and related
	hardware; seat brake pads; inspect for leaks
	•Clean and inspect rotor and mounting surface; measure rotor
	thickness, thickness variation, and lateral runout; determine
	needed action
	Remove and reinstall/replace rotor
	•Refinish rotor on vehicle; measure final rotor thickness and
	compare with specification
	•Refinish rotor off vehicle; measure final rotor thickness and
	compare with specification
	Retract and re-adjust caliper piston on an integrated parking
	brake system.
	Check brake pad wear indicator; determine needed action
	•Remove and clean caliper assembly; inspect for leaks, damage,
	and wear; determine needed action

Webb Level	AB 6: Students will demonstrate knowledge of theory and
	repair procedures for power assist units.
Level 2: Skill/Con	AB 6.1 Analyze power-assist units.
	●Check brake pedal travel with and without engine running to
	verify proper power booster operation
	●Identify components of the brake power assist system (vacuum
	and hydraulic); check vacuum supply (manifold or auxiliary
	pump) to vacuum-type power booster

	Indicator # AB 7 - Students will demonstrate knowledge of
	theory and repair procedures for related systems – Wheel
	Bearings, Parking Brakes, Electrical
Level 2: Skills/ Concepts	AB 7.1 Diagnose related systems (i.e., wheel bearings, parking brakes, electrical). Examples: Diagnose wheel bearing noises, wheel shimmy, and vibration concerns; determine needed action. P-2 Check parking brake system components for wear, binding, and corrosion; clean, lubricate, adjust and/or replace as needed. P-1
	Check parking brake operation and parking brake indicator light system operation; determine needed action. P-1 Check operation of brake stop light system. P-1
Level 2: Skills/ Concepts	AB 7.2 Repair related systems Examples:
Concepts	Replace wheel bearing and race. P-3 Inspect and replace wheel studs. P-1 Remove, reinstall, and/or replace sealed wheel bearing assembly. P-1 Remove, clean, inspect, repack, and install wheel bearings; replace seals; install hub and adjust bearings. P-2

	Indicator # AB 8 - Students will demonstrate knowledge of
	theory and repair procedures for related systems – Antilock
	Brake Systems (ABS), Traction Control Systems (TCS), Electronic
	Stability Control (ESC).
Level 2: Skills/	AB 8.1 Diagnose Electronic Brake Control Systems: ABS, TCS and
Concepts	ESC Systems
	Examples:
	Identify and inspect electronic brake control system components
	(ABS, TCS, ESC); determine needed action. P-1
	2. Describe the operation of a regenerative braking system. P-3

Brakes/Manual Drivetrain & Axles Proposed Standards

Webb Level	AB 7: Students will demonstrate knowledge of theory and
	repair procedures for related systems – Wheel Bearings,
	Parking Brakes and Electrical.
Level 2:	AB 7.1 Diagnose related systems (i.e., wheel bearings, parking
Skill/Concept	brakes, electrical).
	 Diagnose wheel bearing noises, wheel shimmy, and vibration concerns; determine needed action
	•Check parking brake system components for wear, binding, and
	corrosion; clean, lubricate, adjust and/or replace as needed
	•Check parking brake operation and parking brake indicator light system operation; determine needed action
	Check operation of brake stop light system
Level 2:	AB 7.2 Repair related systems.
Skill/Concept	Replace wheel bearing and race
	•Inspect and replace wheel studs
	Remove, reinstall, and/or replace sealed wheel bearing assembly
	Remove, clean, inspect, repack, and install wheel bearings;
	replace seals; install hub and adjust bearings

Webb Level	AB 8: Students will demonstrate knowledge of theory and
	repair procedures for related systems – Antilock Brake Systems
	(ABS), Traction Control Systems (TCS), Electronic Stability
	Control (ESC).
Level 2:	AB 8.1 Diagnose Electronic Brake Control Systems: ABS, TCS and
Skill/Concept	ESC Systems
	•Identify and inspect electronic brake control system
	components (ABS, TCS, ESC); determine needed action.
	●2. Describe the operation of a regenerative braking system

	Indicator # AB 9 - Students will demonstrate knowledge of theory and repair procedures for manual drive train and axles.
Level 1: Recall	AB 9.1 Identify manual transmission information
	Examples:
	Research vehicle service information including fluid type, vehicle
	service history, service precautions, and technical service
	bulletins. P-1
	Identify manual drive train and axle components and
	configuration. P-1
Level 2: Skills/	AB 9.2 Perform general maintenance procedures
Concepts	Examples:
	Drain and refill manual transmission/transaxle and final drive
	unit; use proper fluid type per manufacturer's specification. P-1
	Check fluid condition; check for leaks. P-2

	Indicator # AB 10 - Students will perform maintenance
	procedures for hydraulic clutches.
Level 2: Skills/	AB 10.1 Check clutch hydraulic system.
Concepts	Examples:
	Check and adjust clutch master cylinder fluid level; use proper
	fluid type per manufacturer specification. P-1
	Check for hydraulic system leaks. P-1

	Indicator # AB 11 - Students will define the operation of
	electronic manual transmission/transaxle.
Level 1: Recall	AB 11.1 Research Manual Transmission/Transaxle.
	Example:
	Describe the operational characteristics of an electronically-
	controlled manual transmission/transaxle. P-2

Brakes/Manual Drivetrain & Axles Proposed Standards

Webb Level	AB 9: Students will demonstrate knowledge of theory and repair procedures for manual drivetrain and axles.
Level 1: Recall	AB 9.1 Identify manual transmission information. Research vehicle service information including fluid type, vehicle service history, service precautions, and technical service bulletins Identify manual drivetrain and axle components and configuration
Level 2: Skill/Concept	AB 9.2 Perform general maintenance procedures. • Drain and refill manual transmission/transaxle and final drive unit; use proper fluid type per manufacturer's specification • Check fluid condition; check for leaks

Webb Level	AB 10: Students will perform maintenance procedures for
	hydraulic clutches.
Level 2:	AB 10.1 Check clutch hydraulic system.
Skill/Concept	Check and adjust clutch master cylinder fluid level; use proper
	fluid type per manufacturer specification
	Check for hydraulic system leaks

Webb Level	AB 11: Students will define the operation of electronic manual
	transmission/transaxle.
Level 1: Recall	AB 11.1 Research Manual Transmission/Transaxle.
	• Describe the operational characteristics of an electronically
	controlled manual transmission/transaxle

	Indicator # AB 12 - Students will inspect, diagnose, and perform
	repair procedures for drive train components.
Level 2: Skills/	AB 12.1 Inspect, diagnose, and repair drive shaft, half shafts,
Concepts	universal joints and constant-velocity (CV) joints
	Examples:
	Inspect, remove, and/or replace bearings, hubs, and seals. P-2
	Inspect, service, and/or replace shafts, yokes, boots, and
	universal/CV joints. P-2
	Inspect locking hubs. P-3
	Check for leaks at drive assembly and transfer case seals; check
	vents; check fluid level; use proper fluid type per manufacturer
	specification. P-2

	Indicator # AB 13 - Students will inspect, diagnose, and perform
	repair procedures for the differential assembly.
Level 2: Skills/	AB 13.1 Perform maintenance on differential case assembly
Concepts	Examples:
	Clean and inspect differential case; check for leaks; inspect
	housing vent. P-1
	Check and adjust differential case fluid level; use proper fluid
	type per manufacturer's specification. P-1
	Drain and refill differential housing. P-1
	Inspect and replace drive axle wheel studs. P-1

Brakes/Manual Drivetrain & Axles Proposed Standards

Webb Level	AB 12: Students will inspect, diagnose, and perform repair
	procedures for drivetrain components.
	AB 12.1 Inspect, diagnose, and repair drive shaft, half shafts, universal joints and constant-velocity (CV) joints. •Inspect, remove, and/or replace bearings, hubs, and seals •Inspect, service, and/or replace shafts, yokes, boots, and universal/CV joints •Inspect locking hubs •Check for leaks at drive assembly and transfer case seals; check vents; check fluid level; use proper fluid type per manufacturer specification

Webb Level	AB 13: Students will inspect, diagnose, and perform repair
	procedures for the differential assembly.
Level 2: Skill/Con	AB 13.1 Perform maintenance on differential case assembly.
	●Clean and inspect differential case; check for leaks; inspect
	housing vent
	●Check and adjust differential case fluid level; use proper fluid
	type per manufacturer's specification
	●Drain and refill differential housing
	 Inspect and replace drive axle wheel studs

Webb Level	AB 14: Students will understand and apply appropriate
	business practices.
Level 3:	AB 14.1 Demonstrate the importance of, and the procedures for,
Strategic	maintaining accurate records.
Level 3:	AB 14.2 Understand the concept and application of ethical
Strategic	business practices.
Level 3:	AB 14.3 Understand the concept and application of excellent
Strategic	customer relations practices.

	Indicator # EEHVAC 1 - Students will demonstrate automotive technology safety practices, including Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements, for an automotive repair facility.
Level 2: Skill/Concept	EEHVAC 1.1 Demonstrate automotive technician safety practices Examples: Use protective clothing and safety equipment according to OSHA and EPA requirements. Summarize the proper use of safety data sheet (SDS) Demonstrate the proper use of hand and power tools Examine basic shop safety using OSHA standards Maintain a portfolio of successfully completed safety and equipment exams

Indicator # EEHVAC 2 - Students will perform maintenance,	
diagnostic and repair procedures of electrical/electronic	
systems.	
FEHVAC 2.1 Demonstrate knowledge of the vehicle electrical	

	and ground and repair processing or endeather, endeathers
	systems.
Level 3: Strategic	EEHVAC 2.1 Demonstrate knowledge of the vehicle electrical
Thinking	system
	Examples:
	Research vehicle service information including vehicle service
	history, service precautions, and technical service bulletins. P-1
	Demonstrate knowledge of electrical/electronic series, parallel,
	and series and parallel circuits using principles of electricity
	(Ohm's Law). P-1
	Demonstrate proper use of a digital multimeter (DMM) when
	measuring source voltage, voltage drop (including grounds),
	current flow, and resistance. P-1
	Demonstrate knowledge of the causes and effects from shorts,
	grounds, opens, and resistance problems in electrical/electronic
	circuits. P-1
	Identify electrical/electronic system components and
	configuration. P-1

	Indicator # EEHVAC 1 - Students will demonstrate automotive technology safety practices, including Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements, for an automotive repair facility.
Level 2: Skill/Concept	EEHVAC 1.1 Demonstrate automotive technician safety practices. Use protective clothing and safety equipment according to OSHA and EPA requirements Summarize the proper use of safety data sheet (SDS) Demonstrate the proper use of hand and power tools Examine basic shop safety using OSHA standards Maintain a portfolio of successfully completed safety and equipment exams

Indicator # IBM 2 - Students will understand ethical challenges
unique to international marketing.

	unique to international marketing.
Level 3: Strategic Thinking	EEHVAC 2.1 Demonstrate knowledge of the vehicle electrical system. Research vehicle service information including vehicle service history, service precautions, and technical service bulletins Demonstrate knowledge of electrical/electronic series, parallel, and series and parallel circuits using principles of electricity (Ohm's Law) Demonstrate proper use of a digital multimeter (DMM) when measuring source voltage, voltage drop (including grounds), current flow, and resistance Demonstrate knowledge of the causes and effects from shorts, grounds, opens, and resistance problems in electrical/electronic circuits Identify electrical/electronic system components and configuration
	configuration

Level 2: Skill/Concept EEHVAC 2.2 Test and repair electrical problems Examples: Use a test light to check operation of electrical circuits. P-2 Use fused jumper wires to check operation of electrical circuits. P-2 Measure key-off battery drain (parasitic draw). P-1 Inspect and test fusible links, circuit breakers, and fuses; determine necessary action. P-1 Repair and/or replace connectors, terminal ends, and wiring of electrical/electronic systems (including solder repair) P-1 Use wiring diagrams to trace electrical/electronic circuits. P-1

	Indicator # EEHVAC 3 - Students will perform maintenance, diagnostic and repair procedures of the battery systems.
Level 1: Recall	EEHVAC 3.1 Identify battery requirements Examples: Identify safety precautions for high voltage systems on electric, hybrid electric, and diesel vehicles. P-2 Identify electrical/electronic modules, security systems, radios, and other accessories that require reinitialization or code entry after reconnecting vehicle battery. P-1 Identify hybrid vehicle auxiliary (12v) battery service, repair, and test procedures. P-2

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	EEHVAC 2.2 Test and repair electrical problems. Use a test light to check operation of electrical circuits Use fused jumper wires to check operation of electrical circuits Measure key-off battery drain (parasitic draw) Inspect and test fusible links, circuit breakers, and fuses; determine necessary action Repair and/or replace connectors, terminal ends, and wiring of electrical/electronic systems (including solder repair) Use wiring diagrams to trace electrical/electronic circuits
	Indicator # EEHVAC 3 - Students will perform maintenance,

	Indicator # EEHVAC 3 - Students will perform maintenance,
	diagnostic and repair procedures while also identifying
	characteristics of high voltage battery systems.
Level 1: Recall	EEHVAC 3.1 Identify battery requirements.
	Identify safety precautions for high voltage systems on electric,
	hybrid electric, and diesel vehicles
	Identify electrical/electronic modules, security systems, radios,
	and other accessories that require reinitialization or code entry
	after reconnecting vehicle battery
	Identify hybrid vehicle auxiliary (12v) battery service, repair, and
	test procedures

Level 2: Skill/Concept EEHVAC 3.2 Service battery Examples: Perform battery state-of-charge test; determine necessary action. P-1 Confirm proper battery capacity for vehicle application; perform battery capacity and load test; determine necessary action. P-1 Maintain or restore electronic memory functions. P-1 Inspect and clean battery; fill battery cells; check battery cables, connectors, clamps, and hold-downs. P-1 Perform slow/fast battery charge according to manufacturer's recommendations. P-1 Jump-start vehicle using jumper cables and a booster battery or an auxiliary power supply. P-1

	Indicator # EEHVAC 4 - Students will perform maintenance, diagnostic and repair procedures of starting systems.
Level 1: Recall	EEHVAC 4.1 Explain starting system operation
	Examples:
	Demonstrate knowledge of an automatic idle-stop/start-stop
	system. P-3
Level 2: Skill/Concept	EEHVAC 4.2 Inspect and repair starting system
	Examples:
	Perform starter current draw test; determine necessary action. P-
	1
	Perform starter circuit voltage drop tests; determine necessary
	action. P-1
	Inspect and test starter relays and solenoids; determine
	necessary action. P-2
	Remove and install starter in a vehicle. P-1
	Inspect and test switches, connectors, and wires of starter
	control circuits; determine necessary action. P-2

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	EEHVAC 3.2 Service battery. Perform battery state-of-charge test; determine necessary action Confirm proper battery capacity for vehicle application; perform battery capacity and load test; determine necessary action Maintain or restore electronic memory functions Inspect and clean battery; fill battery cells; check battery cables, connectors, clamps, and hold-downs Perform slow/fast battery charge according to manufacturer's recommendations Jump-start vehicle using jumper cables and a booster battery or an auxiliary power supply
	Indicator # EEHVAC 4 - Students will perform maintenance,

	Indicator # EEHVAC 4 - Students will perform maintenance, diagnostic and repair procedures of starting systems.
Level 1: Recall	EEHVAC 4.1 Explain starting system operation. Demonstrate knowledge of an automatic idle-stop/start-stop system
Level 2: Skill/Concept	EEHVAC 4.2 Inspect and repair starting system. Perform starter current draw test; determine necessary action Perform starter circuit voltage drop tests; determine necessary action Inspect and test starter relays and solenoids; determine necessary action Remove and install starter in a vehicle Inspect and test switches, connectors, and wires of starter control circuits; determine necessary action

	Indicator # EEHVAC 5 - Students will perform maintenance,
	diagnostic and repair procedures of the charging system.
Level 2: Skills/ Concepts	EEHVAC 5.1 Remove, inspect, and replace charging system
	components
	Examples:
	Perform charging system output test; determine necessary
	action. P-1
	Inspect, adjust, and/or replace generator (alternator) drive belts;
	check pulleys and tensioners for wear; check pulley and belt
	alignment. P-1
	Remove, inspect, and/or replace generator (alternator). P-2
	Perform charging circuit voltage drop tests; determine necessary
	action. P-2

	Indicator # EEHVAC 6 - Students will identify and perform repair
	procedures of electrical systems.
Level 2: Skill/Concept	EEHVAC 6.1 Identify and inspect lighting, instrument cluster,
	driver information, and body electrical systems and verify
	operation
	Examples:
	Identify system voltage and safety precautions associated with
	high-intensity discharge headlights. P-2
	Inspect interior and exterior lamps and sockets including
	headlights and auxiliary lights (fog lights/driving lights); replace as
	needed. P-1
	Verify operation of instrument panel gauges and
	warning/indicator lights; reset maintenance indicators. P-1
	Verify windshield wiper and washer operation; replace wiper
	blades. P-1
	Describe the operation of keyless entry/remote-start systems. P-
	3
Level 2: Skill/Concept	EEHVAC 6.2 Perform the following repair operations
	Aim headlights. P-2
	Disable and enable supplemental restraint system (SRS) and
	verify indicator lamp operation. P-1
	Remove and reinstall door panel. P-1

	Indicator # EEHVAC 5 - Students will perform maintenance,
	diagnostic and repair procedures of the charging system.
Level 2: Skill/Concept	EEHVAC 5.1 Remove, inspect, and replace charging system components. Perform charging system output test; determine necessary action Inspect, adjust, and/or replace generator (alternator) drive belts; check pulleys and tensioners for wear; check pulley and belt alignment Remove, inspect, and/or replace generator (alternator) Perform charging circuit voltage drop tests; determine necessary action

	Indicator # EEHVAC 6 - Students will identify and perform repair
	procedures of electrical systems.
Level 2: Skill/Concept	EEHVAC 6.1 Identify and inspect lighting, instrument cluster, driver information, and body electrical systems and verify operation. Identify system voltage and safety precautions associated with high-intensity discharge headlights Inspect interior and exterior lamps and sockets including headlights and auxiliary lights (fog lights/driving lights); replace as needed Verify operation of instrument panel gauges and warning/indicator lights; reset maintenance indicators Verify windshield wiper and washer operation; replace wiper blades Describe the operation of keyless entry/remote-start systems
Level 2: Skill/Concept	EEHVAC 6.2 Perform the following repair operations. Aim headlights Disable and enable supplemental restraint system (SRS) and verify indicator lamp operation Remove and reinstall door panel

	Indicator # EEHVAC 7 - Students will research and identify
	heating, ventilation, and air conditioning components.
Level 1: Recall	EEHVAC 7.1 Obtain vehicle service information on heating and air
	conditioning components
	Examples:
	Research vehicle service information, including refrigerant/oil
	type, vehicle service history, service precautions, and technical
	service bulletins. P-1
	Identify heating, ventilation and air conditioning (HVAC)
	components and configuration. P-1

	Indicator # EEHVAC 8 - Students will perform repair procedures
	for the refrigeration system.
Level 2: Skill/Concept	EEHVAC 8.1 Inspect and repair refrigeration system components
	Examples:
	Inspect and replace A/C compressor drive belts, pulleys, and
	tensioners; visually inspect A/C components for signs of leaks;
	determine necessary action. P-1
	Identify hybrid vehicle A/C system electrical circuits and the
	service/safety precautions. P-2
	Inspect A/C condenser for airflow restrictions; determine
	necessary action. P-1

	Indicator # EEHVAC 9 - Students will perform repair procedures
	for the heating and cooling system.
Level 2: Skill/Concept	EEHVAC 9.1 Analyze heating and engine cooling systems problem
	Example:
	Inspect engine cooling and heater systems hoses and pipes;
	determine necessary action. P-1

	Indicator # EEHVAC 7 - Students will research and identify
	heating, ventilation, and air conditioning components.
Level 1: Recall	EEHVAC 7.1 Obtain vehicle service information on heating and air
	conditioning components.
	Research vehicle service information, including refrigerant/oil
	type, vehicle service history, service precautions, and technical
	service bulletins
	Identify heating, ventilation and air conditioning (HVAC)
	components and configuration

	Indicator # EEHVAC 8 - Students will inspect and understand
	repair procedures for the refrigeration system.
Level 2: Skill/Concept	EEHVAC 8.1 Inspect and demonstrate understanding of repair
	procedures for refrigeration system components.
	Inspect and replace A/C compressor drive belts, pulleys, and
	tensioners; visually inspect A/C components for signs of leaks;
	determine necessary action
	Identify hybrid vehicle A/C system electrical circuits and the
	service/safety precautions
	Inspect A/C condenser for airflow restrictions; determine
	necessary action

	Indicator # EEHVAC 9 - Students will perform repair procedures
	for the heating and cooling system.
Level 2: Skill/Concept	EEHVAC 9.1 Analyze heating and engine cooling systems
	problems.
	Inspect engine cooling and heater systems hoses and pipes;
	determine necessary action

	Indicator # EEHVAC 10 - Students will perform inspection and
	identification procedures for the heating, ventilation and air
	conditioning (HVAC) system.
Level 2: Skill/Concept	EEHVAC 10.1 Inspect and identify operating systems and related
	controls
	Examples:
	Inspect A/C-heater ducts, doors, hoses, cabin filters, and outlets;
	determine necessary action. P-1
	Identify the source of A/C system odors. P-2

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	Indicator # EEHVAC 10 - Students will perform inspection and
	identification procedures for the heating, ventilation and air
	conditioning (HVAC) system.
Level 2: Skill/Concept	EEHVAC 10.1 Inspect and identify operating systems and related
	controls.
	Inspect A/C-heater ducts, doors, hoses, cabin filters, and outlets;
	determine necessary action
	Identify the source of A/C system odors

	Indicator # EEHVAC 11 - Students will understand and apply
	appropriate business practices.
Level 3: Strategic	EEHVAC 11.1 Demonstrate the importance of, and the
Thinking	procedures for, maintaining accurate records.
Level 3: Strategic	EEHVAC 11.2 Understand the concept and application of ethical
Thinking	business practices.
Level 3: Strategic	EEHVAC 11.3 Understand the concept and application of
Thinking	excellent customer relations practices.

	Indicator # ATSS 1 - Students will demonstrate automotive technology safety practices, as identified in Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements for an automotive repair facility.
vel 1: Recall	ATSS 1.1 Demonstrate automotive technology safety practices

	Indicator # ATSS 1 - Students will demonstrate automotive technology safety practices, as identified in Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements for an automotive repair facility.
el 1: Recall	ATSS 1.1 Demonstrate automotive technology safety practices.

Automatic Transmission/Transaxle and

Suspension/Steering Proposed Standards

Level 1: Recall	ATSS 1.1 Demonstrate automotive technology safety practices.
	Identify general shop safety rules and procedures
	Identify and use proper procedures for safe jack and lift operations
	Utilize proper ventilation procedures for working within the lab/shop
	area
	Identify the location and the types of fire extinguishers and other fire
	safety equipment
	Identify the location and use of eye wash stations
	Identify the location of posted evacuation routes
	Locate and demonstrate knowledge of Safety Data Sheets (SDS)
	Properly dispose chemicals in accordance with applicable federal,
	state, and local law

	Indicator # ATSS 2 - Students will demonstrate
	proper tool selection and usage.
Level 1: Recall	ATSS 2.1 Demonstrate proper tool selection and
	usage

	Indicator # ATSS 2 - Students will demonstrate proper tool selection
	and usage.
Level 1: Recall	ATSS 2.1 Demonstrate proper tool selection and usage.
	Identify tools and their usage in automotive applications
	Identify standard and metric designation
	Demonstrate safe handling and use of appropriate tools
	Demonstrate proper cleaning, storage, and maintenance of tools and
	equipment
	Demonstrate proper use of precision measuring tools (e.g.
	micrometer, dial-indicator, dial-caliper

Indicator # ATCC 2 Students will norfer

Automatic Transmission/Transaxle and Suspension/Steering Proposed Standards

	Indicator # ATSS 3 - Students will perform
	diagnostics and repair on the vehicle's automatic
	transmission and transaxle.
Level 2: Skill/ Concept	ATSS 3.1 Inspect and identify drivetrain components
Level 2: Skill/ Concept	ATSS 3.2 Perform maintenance on vehicle automatic transmission and transaxle while on the vehicle
Level 4: Extended Thinking	ATSS 3.3 Analyze the vehicle's automatic transmission and transaxle while off the vehicle

	Indicator # ATSS 3 - Students will perform diagnostics and repair on the vehicle's automatic transmission and transaxle.
Level 2: Skill/ Concept	ATSS 3.1 Inspect and identify drivetrain components. Research vehicle service information including fluid type, vehicle service history, service precautions, and technical service bulletins Check fluid level in a transmission or transaxle equipped with a dipstick Check fluid level in a transmission or transaxle not equipped with a dipstick Check transmission fluid condition; check for leaks Identify drive train components and configuration
Level 2: Skill/ Concept	ATSS 3.2 Perform maintenance on vehicle automatic transmission and transaxle while on the vehicle. Inspect, adjust, and/or replace external manual valve shift linkage, transmission range sensor/switch, and/or park/neutral position switch Inspect for leakage at external seals, gaskets, and bushings Inspect, replace and/or align power train mounts Drain and replace fluid and filter(s); use proper fluid type per manufacturer specification
Level 4: Extended Thinking	ATSS 3.3 Analyze the vehicle's automatic transmission and transaxle while off the vehicle. Describe the operational characteristics of a continuously variable transmission (CVT) Describe the operational characteristics of a hybrid vehicle drive train

Indicator # ATSS 4 - Students will perform maintenance on vehicle suspension and steering systems.

Indicator # ATSS 4 - Students will perform maintenance on vehicle suspension and steering systems.

Level 4: Extended ATSS 4.1 Analyze and evaluate the suspension and Thinking steering system components Examples: Research vehicle service information including fluid type, vehicle service history, service precautions, and technical service bulletins. P-1 Disable and enable supplemental restraint system (SRS); verify indicator lamp operation. P-1 Identify suspension and steering system components and configurations. P-1 Level 3: Strategic ATSS 4.2 Inspect and assess the suspension and Thinking steering system

Automatic Transmission/Transaxle and Suspension/Steering Proposed Standards

	- Caspension, Steering 1 reposed Standards
Level 2: Skill/	ATSS 4.1 Inspect, Identify, and repair wheels and tires.
Concept	Inspect tire condition; identify tire wear patterns; check for correct
	tire size, application (load and speed ratings), and air pressure as listed on the tire information placard/label
	Rotate tires according to manufacturer's recommendations including
	vehicles equipped with tire pressure monitoring systems (TPMS)
	Dismount, inspect, and remount tire on wheel; balance wheel and tire assembly
	Dismount, inspect, and remount tire on wheel equipped with tire pressure monitoring system sensor
	Inspect tire and wheel assembly for air loss; determine necessary
	action
	Repair tire following vehicle manufacturer approved procedure
	Identify indirect and direct tire pressure monitoring systems (TPMS);
	calibrate system; verify operation of instrument panel lamps
	Demonstrate knowledge of steps required to remove and replace
	sensors in a tire pressure monitoring system (TPMS) including relearn
	procedure
Level 4: Extended	ATSS 4.2 Analyze and evaluate the suspension and steering system
Thinking	components
	Research vehicle service information including fluid type, vehicle
	service history, service precautions, and technical service bulletins
	Disable and enable supplemental restraint system (SRS); verify
	indicator lamp operation
	Identify suspension and steering system components and
	configurations

Lavial 2. Chill/	ATCC 4.2 In an east and management albigle with a st
Level 2: Skill/	ATSS 4.3 Inspect and measure vehicle wheel
Concept	alignment
	Examples:
	Perform pre-alignment inspection; measure vehicle
	ride height. P-1
	Describe alignment angles (camber, caster and toe)
	P-1

Automatic Transmission/Transaxle and Suspension/Steering Proposed Standards

	Suspension/Steering Proposed Standards
Level 3: Strategic	ATSS 4.3 Inspect and assess the suspension and steering system.
Thinking	Inspect rack and pinion steering gear inner tie rod ends (sockets) and bellows boots
	Inspect power steering fluid level and condition
	Flush, fill, and bleed power steering system; use proper fluid type per manufacturer specification
	Inspect for power steering fluid leakage
	Remove, inspect, replace, and/or adjust power steering pump drive belt.
	Inspect and replace power steering hoses and fittings
	Inspect pitman arm, relay (centerlink/intermediate) rod, idler arm, mountings, and steering linkage damper
	Inspect tie rod ends (sockets), tie rod sleeves, and clamps
	Inspect upper and lower control arms, bushings, and shafts
	Inspect and replace rebound bumpers
	Inspect track bar, strut rods/radius arms, and related mounts and bushings
	Inspect upper and lower ball joints (with or without wear indicators) Inspect suspension system coil springs and spring insulators (silencers) Inspect suspension system torsion bars and mounts
	Inspect and/or replace front/rear stabilizer bar (sway bar) bushings, brackets, and links
	Inspect, remove, and/or replace strut cartridge or assembly; inspect
	mounts and bushings

Lovel 2: Skill/	ATSS 4.4 Inspect Identify and repair wheels and
Level 2: Skill/ Concept	ATSS 4.4 Inspect, Identify, and repair wheels and tires

Automatic Transmission/Transaxle and Suspension/Steering Proposed Standards

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	Inspect front strut bearing and mount Inspect rear suspension system lateral links/arms (track bars), control (trailing) arms Inspect rear suspension system leaf spring(s), spring insulators (silencers), shackles, brackets, bushings, center pins/bolts, and mounts Inspect, remove, and/or replace shock absorbers; inspect mounts and bushings Inspect electric power steering assist system Identify hybrid vehicle power steering system electrical circuits and safety precautions Describe the function of suspension and steering control systems and components, (i.e. active suspension, and stability control)
evel 2: Skill/ Concept	ATSS 4.4 Inspect and measure vehicle wheel alignment. Perform pre-alignment inspection; measure vehicle ride height
	Describe alignment angles (camber, caster and toe)

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	Indicator # DT 1 - Students will adhere to health and safety	
	standards in the work place, including systems and	
	procedures.	
Level 1: Recall	DT 1.1 Apply skills and knowledge of health and safety	
	practices and expectations to ensure a safe working	
	environment for the individual and co-workers (fellow	
	students)	
	Examples:	
	Identify and describe personal safety equipment, including	
	eye, hair and hearing protection, clothing and footwear.	
	Know and understand how to work safely around vehicles	
	in the workplace.	
	Identify, isolate and remove potential work place hazards,	
	that is, fix the risks.	
	Know and understand how to work safely with hoists and lifting equipment.	
	Understand how to identify and manage potential and	
	actual fires and fire hazards in the workplace.	
	Know and understand evacuation procedures in the	
	workplace, including personal and collective	
	responsibilities.	
	Know and understand how to work safely using hand and	
	shop tools and equipment.	
	Know and understand how to work safely with hazardous	
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	materials, including disposal and storage.	

Diesel Technology - Proposed Standards

Webb Level	DT 1: Students will adhere to health and safety standards in the	
VVCDD LEVEI	workplace, including systems and procedures.	
	workplace, including systems and procedures.	
Level 1: Recall	DT 1.1 Apply skills and knowledge of health and safety	
	practices and expectations to ensure a safe working	
	environment for the individual and co-workers (fellow students).	
	•Identify and describe personal safety equipment, including eye, hair and hearing protection, clothing and footwear	
	•Know and understand how to work safely around vehicles	
	in the workplace	
	•Identify, isolate and remove potential work place hazards,	
	that is, fix the risks	
	•Know and understand how to work safely with hoists and lifting equipment	
	 Understand how to identify and manage potential and 	
	actual fires and fire hazards in the workplace	
	Know and understand evacuation procedures in the	
	workplace, including personal and collective responsibilities	
	•Know and understand how to work safely using hand and	
	shop tools and equipment	
	•Know and understand how to work safely with hazardous	
	materials, including disposal and storage	

Indicator # DT 2 - Students will learn and understand basic
electricity and electronics principles.
DT 2.1 Understand and implement basic electricity and
electronic principles that apply to diesel powered
equipment, including starting, charging, lighting and
accessories
Examples:
Understand basic electricity theory.
Explain the basic fundamentals of electricity.
Calculate values of resistance, current and voltage using
Ohms Law.
Explore series circuits.
Investigate parallel circuits.
Examine series-parallel circuits.
Explore common electrical components.
Investigate the starter, its related components and circuits.
Explore the principles and components relating to the
charging circuit.
DT 2.2 Perform basic electrical repair techniques
Examples:
Make solder connections.
Demonstrate the proper use of a digital multi-meter.
Diagnose the condition of starter circuits, performing the
necessary steps using a load tester and multi-meter.
Analyze the function and condition of a lead-acid battery.

Diesel Technology - Proposed Standards

Webb Level DT 2: Students will learn and understand basic electricity		
	electronics principles.	
Level 2: Skill/Concept	DT 2.1 Understand and implement basic electricity and electronic principles that apply to diesel powered equipment, including starting, charging, lighting and accessories. • Understand basic electricity theory • Explain the basic fundamentals of electricity • Calculate values of resistance, current and voltage using Ohms Law. • Explore series circuits • Investigate parallel circuits • Examine series-parallel circuits • Explore common electrical components • Investigate the starter, its related components and circuits • Explore the principles and components relating to the charging circuit	
Level 2: Skill/Concept	 DT 2.2 Perform basic electrical repair techniques. Make solder connections Demonstrate the proper use of a digital multi-meter Diagnose the condition of starter circuits, performing the necessary steps using a load tester and multi-meter Analyze the function and condition of a lead-acid battery 	

	Indicator # DT 3 - Students will demonstrate their
	understanding of basic aspects of diesel engines.
Level 2:	DT 3.1 Understand the technical and nontechnical aspects
Skill/Concept	of diesel engines
	Examples:
	Know and understand different types of hand, shop and
	measurement tools.
	Distinguish between different types of fasteners.
	Understand the role of the technician in the diesel industry.
	Identify, define and demonstrate basic diesel engine
	principles.
	Identify and define power formulas in diesel industry.
	Disassemble a diesel engine.
	Assemble a diesel engine per engine manual.
	Demonstrate the ability to rebuild a cylinder head.
	Start a diesel engine.

Diesel	Techno	logy - P	roposed	Standards

Webb Level	DT 3: Students will demonstrate their understanding of basic
	aspects of diesel engines.
Level 2:	DT 3.1 Understand the technical and nontechnical aspects
Skills/Concepts	of diesel engines.
	●Know and understand different types of hand, shop and
	measurement tools
	● Distinguish between different types of fasteners
	●Understand the role of the technician in the diesel
	industry
	●Identify, define and demonstrate basic diesel engine
	principles
	●Identify and define power formulas in diesel industry
	◆Disassemble a diesel engine
	Assemble a diesel engine per engine manual
	●Demonstrate the ability to rebuild a cylinder head
	●Start a diesel engine

	Indicator # DT 4 - Students will apply principles of basic
	hydraulic systems.
Level 2: Skills/	DT 4.1 Research and inspect basic mobile hydraulics
Concepts	Examples:
	Report how basic hydraulic systems have evolved and
	developed.
	Calculate the force of a given cylinder under given
	pressures.
	Inspect a hydraulic jack.
	Evaluate a gear pump for possible repairs.
	Evaluate a vane pump for possible repairs.
	Examine a piston pump for possible repairs.
	Examine a hydraulic cylinder.
	Flow rate a pump on the test stand (Megatech).
	Analyze the principles of circuits on the test stand
	(Amatrol).
	Explore the fundamentals of hydraulic ISO symbols.

Webb Level	DT 4: Students will apply principles of basic hydraulic systems.
Level 2: Skill/Concept	DT 4.1 Research and inspect basic mobile hydraulics. • Evaluated different types of hydraulic pumps for possible repairs (e.g. gear, vane, and piston) • Report how basic hydraulic systems have evolved and developed • Calculate the force of a given cylinder under given pressures • Inspect a hydraulic jack • Examine a hydraulic cylinder • Explore the fundamentals of hydraulic ISO symbols

	Indicator # DT 5 - Students will demonstrate how basic
	braking systems operate.
Level 2: Skills/	DT 5.1 Identify and understand basic vehicle braking
Concepts	systems, including hydraulic and air brake systems
	Examples:
	Explore the principles of brakes.
	Demonstrate the hydraulic drum brake rebuild procedure.
	Demonstrate the hydraulic disc brake rebuild procedure.
	Understand different types of power brakes.
	Explain the operation of brake valves.
	Examine the fundamentals of the air system.

Diesel Technology -	Proposed	Standards
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Webb Level	DT 5: Students will demonstrate how basic braking systems
	operate.
Level 2:	DT 5.1 Identify and understand basic vehicle braking
Skill/Concept	systems, including hydraulic and air brake systems.
	●Explore the principles of brakes
	•Demonstrate the hydraulic drum brake rebuild procedure
	Demonstrate the hydraulic disc brake rebuild procedure
	●Understand different types of power brakes
	•Explain the operation of brake valves
	•Examine the fundamentals of the air system

	Indicator # DT 6 - Students will apply principles of fuel
	systems on diesel engines.
Level 2:	DT 6.1 Differentiate between, and identify components of,
Skill/Concept	fuel delivery systems
	Identify principles, components, systems and circuits for
	fuel delivery systems
	Analyze fuel injection components and principle
	Demonstrate how to time an in-line fuel pump
	Demonstrate how to time a rotary fuel pump
	Analyze non-starting situations related to fuel and engine
	phasing

Webb Level	DT 6: Students will apply principles of fuel systems on diesel
	engines.
Level 2: Skill/Cond	DT 6.1 Differentiate between, and identify components of,
	fuel delivery systems and electrical/hybrid technologies.
	•Identify principles, components, systems and circuits for
	fuel delivery systems
	Analyze fuel injection components and principle
	●Demonstrate how to time an in-line fuel pump
	●Demonstrate how to time a rotary fuel pump
	Analyze non-starting situations related to fuel and engine
	phasing

Diesel Technology - Proposed Standards

Webb Level	DT 7: Students will understand components and apply principles
	of undercarriage components and systems.
Level 2:	DT 7.1 Demonstrate knowledge of drivetrain components
Skill/Concept	and function.
	Demonstrate knowledge of parts and components of an
	axle, u joints, driveshaft and other drivetrain components
Level 2:	DT 7.2 Demonstrate knowledge of parts and components of
Skill/Concept	the chassis.
	●Identify suspension, steering, shocks, airbag, and other
	chassis components
	•Demonstrate operation plus inspect and adjust fifth-wheel
	plate
Level 2:	DT 7.3 Demonstrate knowledge of parts and components of
Skill/Concept	differentials and transmissions.
	Identify knowledge of differential and transmission
	components
Level 2:	DT 7.4 Demonstrate knowledge of tires and rims.
Skill/Concept	●Inspect and repair tires
	■Identify tire and rim wear
	●Understand tire markings (e.g. DOT numbers.)

	Indicator # SEM 1 Students will demonstrate shop and
	tool safety.
Level 1: Recall & Reproduction	SEM 1.1 Examine basic shop safety using Occupational Safety Health Administration (OSHA) standards Examples: Locate Fire extinguisher/ Fire Blankets/Exits Never have an open flame near flammable liquids Do not refuel engine while in operation Demonstrate proper start up and shutoff procedures (be aware of surroundings when pull-starting small gas engine (SGE)) Eye and hearing protection Clothing and shoe protection
Level 2: Skill/Concept	SEM 1.2 Demonstrate proper use of hand and power tools Examples: General tool test (Name and function of tool being used, proper use of each tool, care and storage) Review Torque wrench settings and usage Spark test tools (Use appropriate spark tester to check spark)
Level 2: Skill/Concept	SEM 1.3 Summarize the proper use of Safety Data Sheets (SDS) Examples: Handling and storage of related liquids to SGE (Small Gas Engine) Firefighting measures Hazards identification
Level 3: Strategic Thinking	SEM 1.4 Create safety portfolio Examples: Maintain records of written safety examinations Maintain records of equipment examinations for which the student has passed an operational checkout OSHA 10 certification Review SDS

	Indicator # SEM 1 - Students will demonstrate shop and
	tool safety.
Level 1: Recall &	SEM 1.1 Examine basic shop safety using Occupational
Reproduction	Safety Health Administration (OSHA) standards, including:
	Summarize the proper use of Safety Data Sheets (SDS)
	Create a safety portfolio
	Locate the fire extinguisher, fire blankets, and emergency exits
	Never have an open flame near flammable liquids
	Do not refuel engine while in operation
	Demonstrate proper start up and shutoff procedures (be
	aware of surroundings when pull-starting small gas engine
	(SGE))
	Eye and hearing protection
	Clothing and shoe protection
Level 2: Skill/Concept	SEM 1.2 Demonstrate proper use of hand and power tools,
	including:
	Perform a general tool test (name and function of tool
	being used, proper use of each tool, care and storage)
	Review Torque wrench settings and usage
	Spark test tools (Use appropriate spark tester to check
	spark)

	Indicator # SEM 2 - Students will demonstrate
	independent and teamwork skills as well as explore career
	opportunities within the industry.
Level 3: Strategic Thinking	SEM 2.1 Participate in leadership activities
	Example:
	CTSO's (Career and Technical Student Organizations)
Level 4: Extended Thinking	SEM 2.2 Utilize guidance software to research and report
	on career opportunities
Level 3: Strategic Thinking	SEM 2.3 Develop a teamwork project
	Example:
	Tear down/Rebuild procedures

	Indicator # SEM 3 - Students will properly prepare
	customer documentation.
Level 3: Strategic Thinking	SEM 2.1 Complete work order form
	Examples:
	Utilize appropriate parts identification media
	Communicate with customer and/or supervisor to
	determine service requested
	Maintain work order records to account for parts and labor
Level 3: Strategic Thinking	SEM 2.2 Prepare customer bill/receipt
	Examples:
	Write a service order
	Identify work performed on work orders
	Calculate labor cost using a flat rate manual

	Indicator # SEM 4 - Students will apply communication, mathematics and science knowledge and skills to ATV/SEM.
Level 3: Strategic Thinking	SEM 4.1 Examine how physics concepts apply to small engine technology Example: Student will determine horsepower of any small engine
	using HP=W/(T*33,000). HP = Horse power, W = Work, T = Time

	Indicator # SEM 2 - Students will demonstrate
	independent and teamwork skills as well as explore career
	opportunities within the industry.
Level 3: Strategic	SEM 2.1 Participate in student leadership activities.
Thinking	
Level 4: Extended	SEM 2.2 Utilize career guidance tools to research and
Thinking	report on career opportunities.
Level 3: Strategic	SEM 2.3 Develop a teamwork project.
Thinking	

	Indicator # SEM 3 - Students will understand and apply
	appropriate business practices.
Level 3: Strategic Thinking	IVSM 3.1 Demonstrate the importance of, and the procedures for, maintaining accurate work documents and records.
Level 3: Strategic Thinking	IVSM 3.2 Apply concept and application of ethical business practices.
Level 3: Strategic	IVSM 3.3 Apply excellent customer relations practices.

	Indicator # SEM 4 - Students will apply communication,
	mathematics and science knowledge and skills to Small
	Engine Mechanics.
Level 3: Strategic	SEM 4.1 Determine horsepower of any small engine using
Thinking	HP=W/(T*33,000). (HP = Horsepower, W = Work, T = Time).

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Level 3: Strategic Thinking	SEM 4.2 Explore the application of fundamental laws of
	hydraulics
	Examples:
	Student will demonstrate the principle that fluids cannot be
	compressed by building a basic hydraulic cylinder/motor
	device on a test bench.
Level 3: Strategic Thinking	SEM 4.3 Perform mathematical calculations and
	measurements commonly used in small engines
	Examples:
	Student will calculate displacement of any given engine
	based on the equation d=c*b2s c-constant 0.7584, b-bore, s
	stroke, d-displacement
	The amount of work can be found with the equation w=f*d
	where w=work in lb/ft (ftlb), f=force in pounds, d=distance
Level 3: Strategic Thinking	SEM 4.4 Communicate findings as related to mathematics
	and science knowledge and skills to diagnosis problems in
	small engines
	Examples:
	Students will complete a written report given the findings
	of any lab activity (e.g. low horse power due to poor air
	exchange).

	Indicator # SEM 5 - Students will troubleshoot a small
	engine.
Level 4: Extended Thinking	SEM 5.1 Implement strategic diagnostic procedures
	Examples: Apply small engine trouble shooting procedures
	Diagnose and determine needed repair on small engine components
	Determine wear on internal engine parts using specialized tools
Level 2: Skill/Concept	SEM 5.2 Conduct preventative maintenance on a small engine
	Examples:
	Change oil and filter on small engine
	Inspect and change air filter
	Disassemble, clean, and inspect fuel pump
	Disassemble, clean, and inspect carburetor

Level 3: Strategic Thinking	SEM 4.2 Demonstrate the principle that fluids cannot be compressed by building a basic hydraulic cylinder/motor device on a test bench.
Level 3: Strategic Thinking	SEM 4.3 Perform mathematical calculations and measurements commonly used in small engines, such as: Calculate displacement of any given engine based on the equation d=c*b2s (c-constant 0.7584, b-bore, s-stroke, d-displacement) Find the amount of work with the equation w=f*d where w=work in lb./ft (ftlb), f=force in pounds, d=distance
Level 3: Strategic Thinking	SEM 4.4 Communicate findings related to mathematics and science knowledge and skills to diagnosis problems in small engines.

	Indicator # SEM 4 - Students will apply communication,
	mathematics and science knowledge and skills to Small
	Engine Mechanics.
Level 4: Extended	SEM 5.1 Implement strategic diagnostic procedures,
Thinking	including:
	Apply small engine trouble shooting procedures
	Diagnose and determine needed repair on small engine
	components
	Determine wear on internal engine parts using specialized
	tools
Level 2: Skill/Concept	SEM 5.2 Conduct preventative maintenance on an internal
	combustion engine.
	Change oil and filter on small engine
	Inspect and change air filter
	Disassemble, clean, and inspect fuel pump
	Disassemble, clean, and inspect carburetor

Level 3: Strategic Thinking	SEM 5.3 Analyze the functions and operations of a fuel system related to small engine technology. Complete fuel pressure test of system utilizing a fuel pump Set carburetor float height Adjust both low and high idle circuits on carburetor engines Complete fuel injector function test on fuel injected engines
Level 3: Strategic	SEM 5.4 Diagnose fuel system problem.
Thinking	Test and determine needed repair on fuel system
	Inspect and determine needed repair on air cleaner system
Level 3: Strategic	SEM 5.5 Perform fuel system service.
Thinking	Remove and replace the fuel tank, fuel lines and fuel filter system
	Service oil-bath or foam type air cleaner
	Reassemble and adjust a carburetor Reassemble and install fuel pump
Level 4: Extended Thinking	SEM 5.6 Analyze the function and operation of emission systems related to small engines.
	Research EPA emissions standards and requirements and
	report on how those laws affect the small engine service industry
Level 4: Extended Thinking	SEM 5.7 Diagnose emission systems relating to small engine technology.
	Use an exhaust gas analyzer to determine the amount of HC and NOx emissions contained in the exhaust from a small engine and determine repair strategies
	Complete electrical/electronic testing of manifold absolute pressure (MAP) sensor, O2 (Oxygen) or throttle position sensor and determine whether repair or replacement of parts is needed

Indicator # SEM 6 - Students will properly test, diagnose, service, and repair charging and electrical systems related to small engines. Level 3: Strategic Thinking SEM 6.1 Illustrate the application of Ohm's law to charging and electrical systems related to small engines Examples: Complete the start amp draw test on a small engine with an electric start system. Compute amperage use of any circuit by using the equation amps=volts/ohms Level 2: Skill/Concept SEM 6.2 Interpret schematics, diagrams, and reference information used in small engine electrical systems Examples: Troubleshoot the charging circuit using a manufacturer's guide Read a multimeter Level 3: Strategic Thinking SEM 6.3 Use strategy-based diagnostics for determining the cause of a fault in an electrical circuit Examples: Test, diagnose, and service batteries and charging systems Test, diagnose, and service light systems Demonstrate the use of equipment and tools for electrical testing and diagnosis Troubleshoot and repair starting circuit

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Level 3: Strategic	SEM 5.8 Perform emission system service on small engine.
Thinking	Replace a MAP sensor
	Replace a fuel pressure sensor
	Demonstrate or observe a fuel map in electronic format

	Indicator # SEM 4 - Students will apply communication,
	mathematics and science knowledge and skills to Small
	Engine Mechanics.
Level 3: Strategic Thinking	SEM 6.1 Illustrate the application of Ohm's law to charging and electrical systems related to small engines. Complete the start amp draw test on a small engine with an electric start system Compute amperage use of any circuit by using the equation amps=volts/ohms
Level 2: Skill/Concept	SEM 6.2 Interpret schematics, diagrams, and reference information used in small engine electrical systems. Troubleshoot the charging circuit using a manufacturer's guide Read a multimeter
Level 3: Strategic Thinking	SEM 6.3 Use strategy-based diagnostics for determining the cause of a fault in an electrical circuit. Test, diagnose, and service batteries and charging systems Test, diagnose, and service light systems Demonstrate the use of equipment and tools for electrical testing and diagnosis Troubleshoot and repair starting circuit

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Level 2: Skill/Concept	SEM 6.4 Inspect and repair battery problems. Perform battery state-of-charge test; determine necessary action Perform battery capacity test; confirm proper battery capacity for vehicle application; determine necessary action Maintain or restore electronic memory functions Inspect, clean, fill, and/or replace battery, battery cables, connectors, clamps and hold-downs Perform battery charge Start a vehicle using jumper cables and a battery or auxiliary power supply
Level 2: Skill/Concept	SEM 6.5 Diagnose and repair starter. Perform starter current draw tests; determine necessary action Perform starter circuit voltage drop tests; determine necessary action Inspect and test starter relays and solenoids; determine necessary action Remove and replace starter
Level 2: Skill/Concept	SEM 6.6 Diagnose and repair charging system. Perform charging system output test; determine necessary action Remove and replace generator (alternator) Diagnose the cause of dim or no light operation; determine necessary action Inspect, replace, and aim headlights and bulbs

	Indicator # SEM 7 - Students will properly test, diagnose, service and repair fuel delivery systems as related to small engine technology.
Level 3: Strategic Thinking	SEM 7.1 Analyze the functions and operations of a fuel system related to small engine technology
Level 3: Strategic Thinking	SEM 7.2 Diagnose fuel system problem
Level 3: Strategic Thinking	SEM 7.3 Perform fuel system service

	Indicator # SEM 8 - Students will properly test, diagnose, service and repair emission systems related to small engine technology.
Level 4: Extended Thinking	SEM 8.1 Analyze the function and operation of emission systems related to small engines
Level 4: Extended Thinking	SEM 8.2 Diagnose emission systems relating to small engine technology
Level 3: Strategic Thinking	SEM 8.3 Perform emission system service on small engine

	Indicator # PV 1 - Students will demonstrate shop and tool safety.
Level 1: Recall	PV 1.1 Examine basic shop safety using Occupational Safety and Health
	Administration (OSHA) standards.
	Summarize the proper use of Safety Data Sheets (SDS)
	Create a safety portfolio
	Locate the fire extinguisher, fire blankets, and emergency exits
	Never have an open flame near flammable liquids
	Do not refuel engine while in operation
	Demonstrate proper start up and shutoff procedures (be aware of surroundings
	when pull-starting small gas engine (SGE))
	Wear appropriate eye and hearing protection
	Wear appropriate clothing and shoe protection
Level 2: Skill/Concept	PV 1.2 Demonstrate proper use of hand and power tools.
	Perform a general tool test (name and function of tool being used, proper use of
	each tool, care and storage)
	Review Torque wrench settings and usage
	Spark test tools (Use appropriate spark tester to check spark)

	Indicator # PV 2 - Students will demonstrate independent and teamwork skills
	as well as explore career opportunities within the industry.
Level 3: Strategic Thinking	PV 2.1 Participate in student leadership activities.
Level 4: Extended Thinking	PV 2.2 Utilize career guidance tools to research and report on career opportunities.
Level 3: Strategic Thinking	PV 2.3 Develop a teamwork project.

	Indicator # PV 3 - Students will understand and apply appropriate business
	practices.
	PV 3.1 Demonstrate the importance of, and the procedures for, maintaining accurate records.
Level 3: Strategic Thinking	PV 3.2 Apply concept and application of ethical business practices.
Level 3: Strategic Thinking	PV 3.3 Apply excellent customer relations practices.

	Indicator # PV 4 - Students will troubleshoot an internal combustion engine.
Level 4: Extended Thinking	PV 4.1 Implement strategic diagnostic procedures.
Level 2: Skill/Concept	PV 4.2 Conduct preventative maintenance on an internal combustion engine.
	Inspect and change oil and oil filter
	Inspect and change air filter
	Disassemble, clean, and inspect fuel pump
	Disassemble, clean, and inspect carburetor
Level 3: Strategic Thinking	PV 4.3 Analyze the functions and operations of a fuel system related to
	powersports vehicles.
	Complete fuel pressure test of system utilizing a fuel pump
	Set carburetor float height
	Adjust both low and high idle circuits on carburetor engines
	Complete fuel injector function test on fuel injected engines
Level 3: Strategic Thinking	PV 4.4 Diagnose fuel system problems.
	Test and determine needed repair on fuel system
	Inspect and determine needed repair on air cleaner system
Level 3: Strategic Thinking	PV 4.5 Perform fuel system service.
	Remove and replace the fuel tank, fuel lines and fuel filter system
	Service oil-bath or foam type air cleaner
	Reassemble and adjust a carburetor
	Reassemble and install fuel pump

Level 4: Extended Thinking	PV 4.6 Analyze the function and operation of emission systems related to
	powersports vehicles.
	Research EPA emissions standards and requirements and
	Explain how emissions regulations affect the small engine service industry
Level 4: Extended Thinking	PV 4.7 Diagnose emission systems relating to powersports vehicles.

	Indicator # PV 5 - Students will properly test, diagnose, service, and repair
	charging and electrical systems.
Level 2: Skill/Concept	PV 5.1 Inspect and repair battery problems.
	Perform battery state-of-charge test; determine necessary action
	Perform battery capacity test; confirm proper battery capacity for vehicle
	application; determine necessary action
	Maintain or restore electronic memory functions
	Inspect, clean, fill, and/or replace battery, battery cables, connectors, clamps and
	hold-downs
	Perform battery charge
	Start a vehicle using jumper cables and a battery or auxiliary power supply
Level 2: Skill/Concept	PV 5.2 Diagnose and repair starter.
	Perform starter current draw tests; determine necessary action
	Perform starter circuit voltage drop tests; determine necessary action
	Inspect and test starter relays and solenoids; determine necessary action
	Remove and replace starter
Level 2: Skill/Concept	PV 5.3 Diagnose and repair charging system.
	Perform charging system output test; determine necessary action
	Remove and replace generator (alternator)
	Diagnose the cause of dim, or no light operation; determine necessary action
	Inspect, replace, and aim headlights and bulbs
Level 2: Skill/Concept	PV 5.4 Understand safety aspects of supplemental restraint systems (SRS),
	electronic brake control systems and hybrid vehicle high voltage circuits.

Level 2: Skill/Concept	PV 5.5 Understand and demonstrate awareness of the safety aspects of high
	voltage circuits (such as high intensity discharge [HID] lamps, ignition systems,
	injection systems, etc.).
Level 2: Skill/Concept	PV 5.6 Utilize safe procedures for operating electric vehicles and systems.

	Indicator # PV 6 - Inspect, diagnose and repair drivetrain, transmission, axles
	and final drive components.
Level 2: Skill/Concept	PV 6.1 Demonstrate understanding of drivetrain components to include primary
	transmission and final drive components.
	Drain transmission fluid
	Visually inspect the amount of debris in oil pan
	Remove filter and install new filter
	Install the proper fluid to the proper level
Level 2: Skill/Concept	PV 6.2 Diagnose and repair drive train and axles.
	Diagnose fluid loss, level, and condition concerns; determine necessary action
	Drain and fill transmission/transaxle and final drive unit
	Identify and inspect clutch pedal linkage, cables, automatic adjuster mechanisms,
	brackets, bushings, pivots, and springs; determine necessary action
	Identify and inspect hydraulic clutch slave and master cylinders, lines and hoses;
	determine necessary action
	Bleed clutch hydraulic system
	Inspect constant velocity (CV) joint boots
	Remove and replace rear wheel drive shaft

Powersports - Proposed Standards

	Indicator # PV 7 - Students will repair suspension and steering.
Level 2: Skill/Concept	PV 7.1 Diagnose suspension and steering; determine necessary action.
	Determine proper power steering fluid types
	Flush, fill and bleed power steering system
	Diagnose power steering fluid leakage; determine necessary action.
	Lubricate suspension and steering systems
	Inspect, remove and replace shock absorbers
	Inspect and install stabilizer bar bushings, brackets, and links.
	Inspect and install strut cartridge or assembly, coil spring, insulators (silencers),
	and upper strut mount
	Perform pre-alignment inspection and measure vehicle ride height; determine
	necessary action
	Demonstrate knowledge of the principles of steering geometry using caster,
	camber and toe
Level 2: Skill/Concept	PV 7.2 Inspect and repair tire and wheel assembly.
	Diagnose tire wear patterns; determine necessary action
	Diagnose wheel/tire vibration, shimmy, and noise; determine necessary action
	Identify vehicles equipped with a tire pressure monitoring system (TPMS)
	Demonstrate knowledge of service considerations of vehicles equipped with a
	TPMS
	Rotate tires according to manufacturer's recommendations
	Balance wheel and tire assembly (static and dynamic)
	Dismount, inspect, and remount tire on wheel
	Repair tire using internal patch
	Reinstall wheel; torque lug nuts

Indicator # PV 8 - Students will inspect, diagnose and repair brake assembly.

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Level 2: Skill/Concept	PV 8.1 Diagnose and repair brake fluid system. Inspect brake lines, flexible hoses, and fittings for leaks, dents, kinks, rust, cracks, bulging or wear; tighten loose fittings and support; determine necessary action Select, handle, and fill brake fluids to proper level Bleed brake system Test brake fluid for contamination; determine necessary action
Level 2: Skill/Concept	PV 8.2 Inspect and repair brake assemblies. Remove, clean, inspect and measure brake drums; determine necessary action Refinish brake drum; measure final drum diameter Remove, clean, inspect brake shoes, springs, pins, clips, levers, adjuster/self-adjuster, other related brake hardware, and backing support plates; lubricate and reassemble Inspect and install wheel cylinders Pre-adjust brake shoes and parking brake; install brake drums or drum/hub assemblies and wheel bearings Install wheel, torque lug nuts, and make final checks and adjustments
Level 2: Skill/Concept	PV 8.3 Inspect and repair brake indicator light components. Check parking brake and indicator light system operation; determine necessary action Check operation of brake stop light system; determine necessary action Replace tapered roller wheel bearing and race Clean, inspect, lubricate, install and adjust wheel bearing Identify and inspect electronic brake control system components; determine necessary action Demonstrate knowledge of how the brake hydraulic failure warning light operates

	Indicator # PV 9 - Students will inspect, diagnose and repair heating and air
	conditioning.
Level 2: Skill/Concept	PV 9.1 Identify and visually inspect A/C system components.
	Locate refrigerant label and identify specified refrigerant type (e.g., R-12, R-134a)
	Conduct preliminary performance test of A/C system and determine necessary
	action
	Conduct performance test of the heater/ventilation system
	Inspect and replace cabin air filter

	Indicator # PV 10 - Students will inspect, diagnose and improve engine performance.
Level 2: Skill/Concept	PV 10.1 Perform the necessary tests and repairs to improve engine performance. Perform engine cranking and running vacuum tests; determine necessary action Perform cylinder power balance test; determine necessary action Perform cylinder cranking compression test; determine necessary action Perform cylinder leakage test; determine necessary action Verify engine operating temperature; determine necessary action Retrieve and record stored diagnostic trouble codes, On-Board Diagnostics (OBD) monitor status and freeze frame data; clear codes when applicable Obtain and interpret scan tool data Remove and replace secondary ignition components Remove and replace thermostat and gasket/seal Perform common fastener and thread repair, to include: removing broken bolt, restoring internal and external threads, and repairing internal threads with a threaded insert.