

Pheasantland Industries

# PPE Production

South Dakota Pheasantland Industries, a division of the Department of Corrections (DOC), has modified some of its shop operations to begin manufacturing personal protective equipment (PPE).

## SHOPS INVOLVED IN PRODUCTION

### UPHOLSTERY (SDSP)

**Workers involved in PPE Production:** 4

- Produces elastic band components for disposable face shields

**Modifications** - Temporarily shut down upholstery service, reassigned workers to fill orders.

### METAL (SDSP)

**Workers involved in PPE Production:** 9

- Produces disposable and reusable face shields

**Modifications** - Idled electronics area, reassigned workers to fill orders.

### GARMENT (MDSP)

**Workers involved in PPE Production:** 20

- Produces cloth masks, utility gowns

**Modifications** - Delay in production of t-shirts and khaki pants, reassigned workers to fill orders.

### PRINT (SDSP)

**Workers involved in PPE Production:** 2

- Laser cut clear sheet components for face shields

**Modifications** - None

## PRODUCTION SUMMARY

\*Capacity based on initial order of raw materials

Production could continue for subsequent orders

PRODUCT NAME	OUTSTANDING ORDERS	PRODUCTION CAPACITY*	NOTES
Face Shields (Disposable)	1,020	1,020	No minimum quantity required for reorder
Face Shields (Reusable)	262	300	38 Available
100% Cotton Jersey Masks	4,500	6,000	1,500 Available
Utility Gowns	3,000	3,000	Reorder point for material is 6,000 yds./ 3,000 gowns



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