

State Approved Courses for Transportation, Distribution & Logistics Programs Revised June 2022

Foundational CTE Courses

Career Exploration (22151) Employability (22152) Entrepreneurship (12053) Workplace Technology Skills (10004) Leadership & Service (22101)

Cluster Courses

Intro to Technology Education (21051) Maintenance & Light Repair (20104) Small Engine Mechanics (20110) Powersports
Introduction to Vehicle Systems & Maintenance (20106)

Pathway Courses

Automotive Technology	Diesel Technology	Autobody Technology
Automotive Engine Repair & Performance (20121) Automatic Transmission & Transaxle & Suspension & Steering (20123) Brakes/Manual Drivetrain & Axles (20122) Electrical/Electronic Systems & HVAC (20105)	Automotive Engine Repair & Performance (20121) Diesel Technology (20107)	Introduction to Auto Body & Estimating (20124) Non-Structural Analysis & Damage Repair (20115) Structural Analysis & Damage Repair (20117) Auto Body Painting & Refinishing (20116)

Dual Credit Courses

Visit www.sdmylife.com for a full list of dual credit courses in the Transportation, Distribution & Logistics Career Cluster.

Academic CTE Courses

Geometry (02072^) Chemistry (03101^) Environmental Science (03003^)

Capstone CTE Courses

Entrepreneurship Experience (80026) Senior Experience (80019^) Youth Apprenticeship (80020) Service Learning Experience (22104) Youth Internships (80018^)



Introduction to Vehicle Systems & Maintenance

Career Cluster	Transportation, Distribution & Logistics
Course Code	20106
Prerequisite(s)	None
Credit	0.5 or 1.0
Program of Study and	Any Foundation course – Introduction to Vehicle Systems &
Sequence	Maintenance – pathway course in the automotive technology;
	automotive body, collision & refinishing; or diesel pathway
Student Organization	SkillsUSA
Coordinating Work-	N/A
Based Learning	
Industry Certifications	N/A
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement;
	Automotive Technology Pathway Endorsement;
	*Automotive Technology
	*7-12 Technology Education
Resources	N/A

Course Description

Intro to Vehicle Systems & Maintenance is an introductory automobile course. Students will study the basic principles of electrical and mechanical systems used in motor vehicle technology while developing core hand skills. This course is designed to give learners information on basic ownership and maintenance of a vehicle, insights into careers in the automotive service and repair industry, and encourage learners to undertake practical maintenance and repair tasks.

Program of Study Application

Intro to Vehicle Systems and Maintenance is a cluster course in the Transportation, Distribution and Logistics career cluster. Intro to Vehicle Systems and Maintenance will prepare a student to enter any of the pathways in the cluster.

IVSM 1: Students will demonstrate automotive technology safety practices, including Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements, for an automotive repair facility.

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Webb Level	Sub-indicator Sub-indicator
Two	IVSM 1.1 Demonstrate automotive technician safety practices.
Skill/Concept	 Use protective clothing and safety equipment according to OSHA and EPA requirements
	Summarize the proper use of safety data sheet (SDS)
	Demonstrate the proper use of hand and power tools
	Examine basic shop safety using OSHA standards
	Maintain a portfolio of successfully completed safety and equipment exams
Two	IVSM 1.2 Understand the way in which waste gasses, emissions, and other
Skill/Concept	environmentally destructive substances are generated and their effects on the
	environment.
	Understand the formation of carbon monoxide in internal combustion
	engines and the effects on the environment
	Study the effects of vehicle emissions on the ecosystem
	Compare the emissions of hydro-fuel cell, electric, and gasoline powered
	vehicles

IVSM 2: Students explore career opportunities in the Transportation, Distribution and Logistics career cluster and develop leadership skills.

Webb Level	Sub-indicator Sub-indicator
Two	IVSM 2.1 Demonstrate independent and teamwork skills.
Skill/Concept	Develop a teamwork project (change oil, tire rotation)
Two	IVSM 2.2 Explore career opportunities within the industry.
Skill/Concept	Utilize guidance software to research and report on career opportunities
	Update student portfolios and personal learning plans

IVSM 3: Students will demonstrate an understanding of the safe and appropriate use of tools, equipment and work processes.

equipment and work processes.	
Webb Level	Sub-indicator
Two	ITVSM 3.1. Understand and use the appropriate tools and equipment.
Skill/Concept	Demonstrate proper usage of tools and equipment
	 Inspect and perform preventative and required maintenance of tools and
	equipment
Two	IVSM 3.2. Diagnose and analyze components and systems.
Skill/Concept	 Use DMM (digital multi-meter) to measure electrical voltage, amps and
	resistance
	Demonstrate use of a load tester on a battery, charging, and starting systems
Two	IVSM 3.3. Select and demonstrate proper use of measuring devices and
Skill/Concept	mathematical formulas.

	Identify the measuring instruments needed to assure proper tolerance
	ranges can be achieved (micrometer, caliper)
	Identify, apply, and calculate mathematical formulas that apply to the
	automotive industry (Ohm's Law, cubic displacement, horse power)
Two	IVSM 3.4. Use and understand standard and metric units of measurements.
Skill/Concept	Measure brake rotor with caliper and compare to specifications
	Measure tread width and mathematically calculate the sidewall height of the
	tire using the aspect ratio of the tire
	Convert standard units and metric units
Two	IVSM 3.5. Use measurement devices to diagnose and repair vehicles and
Skill/Concept	components following industry standards.
	Identify tools and equipment used to measure caster, camber and toe
	Measure resistance in spark plug high-tension leads to assure proper
	operation of ignition system
Two	IVSM 3.6. Demonstrate access and proper usage of Technical Service Bulletins
Skill/Concept	(TSB) and service manuals.
	Utilize service information to find vehicle specifications
	Use vehicle owner's manual to find proper quantity and quality of oil to use
	to perform an engine oil and filter change
	Use scan tool to pull trouble codes from vehicle's computer diagnostic
	system
Three	IVSM. 3.7. Comprehend the importance of calibration processes, systems, and
Strategic Thinking	techniques using various measuring and testing devices.
	Calibrate a dial indicator
	Check the accuracy of an outside/inside micrometer
	Calibrate an Ohm meter

IVSM 4: Students understand scientific principles in relation to chemical, mechanical, and physical functions of various power plants and vehicle systems.

Webb Level	Sub-indicator Sub-indicator
Two	IVSM 4.1. Demonstrate knowledge of the operation of the internal combustion
Skill/Concept	engine.
	 Identify different types of gasoline and diesel engines and 2 and 4 stroke engines
	 Compare the similarities and differences in a 2 and 4 stroke cycle
Two	IVSM 4.2. Demonstrate a basic understanding of the operating principles of
Skill/Concept	heating and air conditioning systems.
	 Identify the components of heating and air conditioning systems
	Describe the air flow and refrigerant flow in heating and air conditioning
	systems
Two	IVSM 4.3. Compare alternate fuel and power sources.
Skill/Concept	Identify and research hybrid, fuel cell, and electric vehicles and explain how
	these vehicles work for a written report or presentation
	Understand fundamental hazards of dealing with hybrid, fuel cell, and
	electric vehicles

IVSM 5: Students perform and document maintenance procedures according to manufacturers' specifications.

specifications.	
Webb Level	Sub-indicator
Three	IVSM 5.1. Demonstrate the procedures and practices for manufacturers' repair
Strategic Thinking	and maintenance schedules.
	Change oil and filter according to manufacturer's specs
	Check proper inflation and condition of vehicle tires
	Check and refill critical fluids
	Inspect belts and hoses
Three	IVSM 5.2. Demonstrate the use of service information to repair a vehicle.
Strategic Thinking	Utilize service information to find vehicle specifications
	Use vehicle owner manual to find proper quantity and quality of oil to use to
	perform an engine oil and filter change
Three	IVSM 5.3 Demonstrate tire maintenance/tire care (tire rotation, tread depth, air
Strategic Thinking	pressure, and tire wear types).

IVSM 6: Students explore considerations when purchasing, owning, maintaining, and selling a vehicle.

Webb Level	Sub-indicator
Two	IVSM 6.1 Understand and demonstrate skills for purchasing, owning, maintaining
Skill/Concept	and selling a vehicle.
	 Demonstrate knowledge of purchasing a vehicle, including how to select a vehicle
	Explore various vehicle types
	 Compare and contrast buying from a dealer versus purchasing from a private party, and buying versus leasing a vehicle
	 Understand the costs associated with owning a vehicle including licensing, registration, insurance, loans, interest rates, credit scores, depreciation and other factors

IVSM 7: Students will understand and apply appropriate vehicle service and repairs.

Webb Level	Sub-indicator
Two	IVSM 7.1 Perform general automotive diagnosis and repair in professional
Skill/Concept	manner within National Automotive Technicians Education Foundation (NATEF)
	standards.
	Perform engine compression test (dry/wet)
	Set gap and replace spark plugs and wires as needed
Two	IVSM 7.2 Perform basic roadside maintenance and repairs, including simple
Skill/Concept	diagnostics.
	Replace a tire and rim, change wiper blades, and demonstrate other basic
	maintenance tasks.
	Diagnose what to do if check engine light comes on
	Check gauges for sufficient oil pressure, fuel, and other indications
One	IVSM 7.3 Understand what items should be in a vehicle in case of problems.
Recall and	
Recognition	

	Flashlights, blankets, basic food, jumper cables, tow strap, small/folding
	shovel, first aid kit, candle, safety triangle/flares, can of green slime, and
	other basic necessities.
Two	IVSM 7.4 Demonstrate ability to maintain and service lubrication and cooling
Skill/Concept	systems.
	Analyze engine oil pressure
	Remove and install an oil pressure sending unit
	Inspect and test cooling system and pressure cap
Two	IVSM 7.5 Understand the basic operation of computer-controlled systems, and
Skill/Concept	location and identification of related parts.
	Use a code reader and or scanner to diagnose computer system failure
	Locate and test computer components
	Clear trouble codes from computer with scanner

IVSM 8: Students understand the function, principles and operation of electrical systems using manufacturers' and industry standards.

Webb Level	Sub-indicator
Two	IVSM 8.1 Demonstrate an understanding of how to diagnose and repair electrical
Skill/Concept	systems.
	Clean battery terminals and electrical connections
	Use DVOM (digital volt ohm meter) to check voltage drop at connections
	Use DVOM to check resistance in electrical circuits
Two	IVSM8.2 Diagnose and service batteries.
Skill/Concept	Check battery state-of-charge with hydrometer or DVOM
	Check battery load capacity with load tester
	Remove and replace battery
Two	IVSM 8.3 Demonstrate knowledge needed to diagnose and repair starting and
Skill/Concept	charging systems.
	Check starting system draw with starting system tester
	Check charging system output with charging system tester
Two	IVSM 8.4 Demonstrate ability to properly diagnose and repair lighting systems.
Skill/Concept	Adjust headlights
	Remove and replace headlight/taillight bulbs
	Replace bulbs
	Test electrical system circuits and components
Two	IVSM 8.5 Demonstrate ability to properly diagnose and repair heating and air
Skill/Concept	conditioning systems.
	Test strength and condition of coolant
	Remove and replace coolant and flush if needed
	Test output temperature of A/C system

IVSM 9: Students understand the function and principles of automotive brake, steering and suspension, automatic and manual transmission systems.

Webb Level	Sub-indicator Sub-indicator
Two	IVSM 9.1 Demonstrate how to diagnose and service hydraulic and friction
Skill/Concept	systems.

	Check brake pad dimensions and conditions
	Check condition of rotor and/or drum
	Check for leaks, cracks or bulges in brake lines
	Check emergency brake cable operation
Two	IVSM 9.2 Demonstrate how to diagnose and service steering and suspension
Skill/Concept	systems.
	Check for proper power steering fluid condition and level
	Check condition of front and rear struts and/or shocks
Two	IVSM 9.3 Demonstrate how to diagnose and service automatic and manual
Skill/Concept	transmissions.
	Check automatic and manual transmission fluid levels
	Replace automatic transmission fluid and filter

Course: Maintenance and Light Repair



Maintenance and Light Repair

Career Cluster	Transportation, Distribution & Logistics
Course Code	20104
Prerequisite(s)	None
Credit	0.5 or 1.0
Program of Study and	Any foundation course – Maintenance and Light Repair (MLR) – Any
Sequence	advanced course
Student Organization	SkillsUSA
Coordinating Work-	N/A
Based Learning	
Industry Certifications	N/A
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement;
	Automotive Technology Pathway Endorsement;
	*Automotive Technology
Resources	N/A

Course Description

This is an entry level course where students will learn basic maintenance procedures and safe work practices. The goal of this course is for students to receive industry-based training at the basic level and advance to the higher level of competency in this field. Students who complete this course should be able to test for their ASE certification in this field.

Program of Study Application

Maintenance and Light Repair is a cluster course in the Transportation, Distribution and Logistics career cluster. Success in Maintenance and Light Repair will prepare a student to enter any of the pathways in the cluster.

MLR 1: Students will demonstrate safety practices for automotive repair.

Webb Level	Sub-indicator
Two	MLR 1.1 Identify and demonstrate general shop safety rules and procedures
Skill/Concept	using Occupational Safety and Health Administration (OSHA) standards.
	Examine basic shop safety using OSHA 10 standards
	Utilize proper ventilation procedures for working within the lab/shop area
	Identify marked safety areas
	 Identify location and types of fire extinguishers and other fire safety equipment
	Identify location and use of eyewash stations
	Identify location of posted evacuation routes
	 Demonstrate knowledge of industry requirements for personal protective clothing and equipment
	 Identify and wear proper clothing, hairstyles and jewelry for lab/shop activities
	 Locate and demonstrate knowledge of safety data sheets (SDS)

MLR 2: Students will demonstrate an understanding of the safe and appropriate use of tools and equipment.

Webb Level	Sub-indicator Sub-indicator
Two	LR 2.1 Utilize safe procedures for handling of tools and equipment.
Skill/Concept	Identify and use proper placement of floor jacks and jack stands
	Identify and use proper procedures for safe lift operation
	Demonstrate knowledge of safety aspects of supplemental restraint systems
	(SRS), electronic brake control systems and hybrid vehicle high voltage
	circuits
	Demonstrate awareness of the safety aspects of high voltage circuits (such as
	high intensity discharge [HID] lamps, ignition systems, injection systems, etc.)

MLR 3: Students will locate needed information.

IVIER 3. Students Wil	nocate needed information.
Webb Level	Sub-indicator
One	MLR 3.1 Identify sources of service information.
Recall	Locate and use paper and electronic manuals
	Locate and use Technical Service Bulletins (TSB)
	Demonstrate awareness of special service messages, service
	campaigns/recalls, vehicle/service warranty applications, and service interval
	recommendations
One	MLR 3.2 Identify proper vehicle identification information.
Recall	Locate vehicle identification number (VIN) and production date code
	Apply knowledge of VIN information
	Demonstrate awareness of other vehicle information labels (such as tire,
	emissions, etc.)

MLR 4: Students will understand and apply appropriate business practices.

Webb Level Sub-indicator		3ub-illuicului	
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Three	MLR 4.1 Demonstrate the importance of, and the procedures for, maintaining
Strategic Thinking	accurate records.
Three	MLR 4.2 Understand the concept and application of ethical business practices.
Strategic Thinking	
Three	MLR 4.3 Understand the concept and application of excellent customer relations
Strategic Thinking	practices.

MLR 5: Students will perform basic vehicle service.

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Webb Level	Sub-indicator
Two	MLR 5.1 Perform basic vehicle service.
Skill/Concept	Determine fluid type requirements and identify fluid
	Check and adjust engine oil
	Check and adjust engine coolant level
	Check and adjust power steering fluid level
	Check and adjust brake fluid level
	Check and adjust windshield washer fluid level
	Check and adjust differential /transfer case fluid level
	Check and adjust transmission fluid level
	Check and replace wiper blades
	 Inspect drive belts, tensioners, and pulleys; check pulley and belt alignment
	Inspect and replace air filter
	Check and adjust tire air pressure
	Inspect exhaust system

MLR 6: Students will inspect and repair engine.

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Webb Level	Sub-indicator
Two	IMLR 6.1 Test and perform actions necessary to repair engine.
Skill/Concept	Demonstrate knowledge of four-cycle engine
	 Inspect engine assembly for fuel, oil coolant and other leaks; determine necessary action
	 Perform cooling system pressure tests; test coolant condition; inspect and
	test radiator, pressure cap, coolant recovery tank and hoses; perform
	necessary action
	Test cooling system for the presence of combustion gases
	Drain and recover coolant; flush and refill cooling system with recommended
	coolant; bleed air as required
	Perform oil and filter change; reset oil life monitoring system where
	applicable
	Remove and replace radiator; replace radiator hoses
	Inspect powertrain mounts; determine necessary action

MLR 7 Students will service an automatic transmission.

Webb Level	Sub-indicator
Two	MLR 7.1 Service transmission system.
Skill/Concept	Drain automatic transmission fluid
	 Visually inspect the amount of debris in oil pan
	Remove filter and install new filter

MLR 8: Students will inspect, diagnose and repair manual drive train and axles.

Webb Level	Sub-indicator Sub-indicator
Two	MLR 8.1 Diagnose and repair manual drive train and axles.
Skill/Concept	 Diagnose fluid loss, level, and condition concerns; determine necessary action
	Drain and fill transmission/transaxle and final drive unit
	Identify and inspect clutch pedal linkage, cables, automatic adjuster
	mechanisms, brackets, bushings, pivots, and springs; determine necessary action
	Identify and inspect hydraulic clutch slave and master cylinders, lines and
	hoses; determine necessary action
	Bleed clutch hydraulic system
	Inspect constant velocity (CV) joint boots
	Remove and replace rear wheel drive shaft

MLR 9: Students will repair suspension and steering.

MLR 9: Students will repair suspension and steering.		
Webb Level	Sub-indicator	
Two	MLR 9.1 Diagnose suspension and steering; determine necessary action.	
Skill/Concept	Determine proper power steering fluid types	
	Flush, fill and bleed power steering system	
	Diagnose power steering fluid leakage; determine necessary action	
	Lubricate suspension and steering systems	
	Inspect, remove and replace shock absorbers	
	 Inspect and install stabilizer bar bushings, brackets, and links 	
	 Inspect and install strut cartridge or assembly, coil spring, insulators 	
	(silencers), and upper strut mount	
	 Perform pre-alignment inspection and measure vehicle ride height; 	
	determine necessary action	
	Demonstrate knowledge of the principles of steering geometry using caster,	
	camber and toe	
Two	MLR 9.2 Inspect and repair tire and wheel assembly.	
Skill/Concept	Diagnose tire wear patterns; determine necessary action	
	 Diagnose wheel/tire vibration, shimmy, and noise; determine necessary action 	
	 Identify vehicles equipped with a tire pressure monitoring system (TPMS) 	
	Demonstrate knowledge of service considerations of vehicles equipped with	
	a TPMS	
	Rotate tires according to manufacturer's recommendations	
	Balance wheel and tire assembly (static and dynamic)	
	Dismount, inspect, and remount tire on wheel	
	Repair tire using internal patch	
	Reinstall wheel; torque lug nuts	

MLR 10: Students will inspect, diagnose and repair brake assembly.

Webb Level	Sub-indicator

Two	MLR 10.1 Diagnose and repair brake fluid system.
Skill/Concept	 Inspect brake lines, flexible hoses, and fittings for leaks, dents, kinks, rust,
okiii, concept	cracks, bulging or wear; tighten loose fittings and support; determine
	necessary action
	Select, handle, and fill brake fluids to proper level
	Bleed brake system
	Test brake fluid for contamination; determine necessary action
Two	MLR 10.2 Inspect and repair brake shoes and drum assemblies.
Skill/Concept	Remove, clean, inspect and measure brake drums; determine necessary
Janiny Concept	action
	Refinish brake drum; measure final drum diameter
	Remove, clean, inspect brake shoes, springs, pins, clips, levers, adjuster/self-
	adjuster, other related brake hardware, and backing support plates; lubricate
	and reassemble
	Inspect and install wheel cylinders
	Pre-adjust brake shoes and parking brake; install brake drums or drum/hub
	assemblies and wheel bearings
	Install wheel, torque lug nuts, and make final checks and adjustments
Two	MLR 10.3 Inspect and repair caliper assembly.
Skill/Concept	 Remove caliper assembly; inspect for leaks and damage to caliper housing;
	determine necessary action
	 Clean and inspect caliper mounting and slides/pins for wear, operation and
	damage; determine necessary action
	Remove, inspect and replace pads and retaining hardware; determine
	necessary action
	Reassemble, lubricate, and reinstall caliper, pads and related hardware; seat
	pads and inspect for leaks
Two	MLR 10.4 Inspect and repair rotor assembly.
Skill/Concept	Clean, inspect and measure rotor thickness, lateral runout and thickness
	variation; determine necessary action
	Remove and reinstall rotor
	Refinish rotor on vehicle; measure final rotor thickness
	Refinish rotor off vehicle; measure final rotor thickness
	 Install wheel. Torque lug nuts and make final checks and adjustments
One	MLR 10.5 Inspect and repair vacuum supply.
Recall	Check vacuum supply (manifold or auxiliary pump) to vacuum-type power
	booster
	 Inspect vacuum-type power booster unit for leaks; inspect the check valve
	for proper operation; verify proper booster function
	Demonstrate knowledge of the causes of wheel bearing noises, wheel
	shimmy and vibration concerns
	Check parking brake cables and components for wear, binding and corrosion;
	clean, lubricate, adjust or replace as needed
Two	MLR 10.6 Inspect and repair brake indicator light components.
Skill/Concept	Check parking brake and indicator light system operation; determine
	necessary action
	Check operation of brake stop light system; determine necessary action

Replace tapered roller wheel bearing and race
Clean, inspect, lubricate, install and adjust wheel bearing
• Identify and inspect electronic brake control system components; determine necessary action
 Demonstrate knowledge of the operation of the brake hydraulic failure warning light

MLR 11: Students will inspect, test and repair electrical/electronic systems.

Webb Level	Sub-indicator Sub-indicator
One	MLR 11.1 Diagnose electrical circuit problems.
Recall	 Diagnose electrical/electronic integrity of series, parallel and series-parallel circuits using principles of electricity (Ohm's Law)
	 Demonstrate use of wiring diagrams during diagnosis of electrical circuit
	problems
	 Demonstrate the proper use of a digital multimeter (DMM) during diagnosis of electrical circuit problems, including source voltage, voltage drop, current flow and resistance
	Check electrical circuits with a test light; determine necessary action
	 Check electrical circuits using fused jumper wires; determine necessary action
	 Demonstrate knowledge of the causes and effects of shorts, grounds, opens and resistance problems in electrical/electronic circuits
	Measure key-off battery drain (parasitic draw); determine necessary action
	• Inspect and test fusible links, circuit breakers and fuses; determine necessary action
	Inspect and test switches, connectors, relays and wires of
	electrical/electronic circuits
	Repair connectors and terminal ends
_	Perform solder repair of electrical wiring
Two	MLR 11.2 Inspect and repair battery problems.
Skill/Concept	Perform battery state-of-charge test; determine necessary action
	 Perform battery capacity test; confirm proper battery capacity for vehicle application; determine necessary action
	Maintain or restore electronic memory functions
	 Inspect, clean, fill, and/or replace battery, battery cables, connectors, clamps and hold-downs
	Perform battery charge
	 Start a vehicle using jumper cables and a battery or auxiliary power supply
Two	MLR 11.3 Diagnose and repair starter.
Skill/Concept	Perform starter current draw tests; determine necessary action
Skiii/Concept	
	Perform starter circuit voltage drop tests; determine necessary action
	 Inspect and test starter relays and solenoids; determine necessary action Remove and replace starter
Two	MLR 11.4 Diagnose and repair charging system.
Skill/Concept	 Perform charging system output test; determine necessary action
Janii Concept	
	Remove and replace generator (alternator) Diagnose the says of dim or no light energtion, determine necessary action.
	Diagnose the cause of dim, or no light operation; determine necessary action

 Inspect, replace, and aim headlights and bulbs 	
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MLR 12: Students will inspect, diagnose and repair heating and air conditioning.

Webb Level	Sub-indicator Sub-indicator
Two	MLR 12.1 Identify and visually inspect A/C system components.
Skill/Concept	• Locate refrigerant label and identify specified refrigerant type (e.g., R-12, R-134a)
	 Conduct preliminary performance test of A/C system and determine necessary action
	Conduct performance test of the heater/ventilation system
	Inspect and replace cabin air filter

MLR 13: Students will inspect, diagnose and improve engine performance.

Webb Level	Sub-indicator
Two	MLR 13.1 Perform the necessary tests and repairs to improve engine
Two Skill/Concept	 Perform engine cranking and running vacuum tests; determine necessary action Perform cylinder power balance test; determine necessary action Perform cylinder cranking compression test; determine necessary action Perform cylinder leakage test; determine necessary action Verify engine operating temperature; determine necessary action Retrieve and record stored diagnostic trouble codes, On-Board Diagnostics (OBD) monitor status and freeze frame data; clear codes when applicable Obtain and interpret scan tool data Perform fuel pressure test Replace fuel filters Remove and replace secondary ignition components Remove and replace thermostat and gasket/seal Perform common fastener and thread repair, to include: removing broken
	bolt, restoring internal and external threads, and repairing internal threads with a threaded insert

MLR 14: Students explore career opportunities in the transportation, distribution and logistics career cluster and develop leadership skills.

Webb Level	Sub-indicator
One	MLR 14.1 Research career opportunities in the transportation, distribution and
Recall	logistics fields.
	 Utilizing career exploration software, research and write a report on career opportunities in the field
¥	 Utilizing career exploration software, research educational requirements for a chosen career path
	 Utilizing career exploration software, update student portfolio

Course: Small Engine Mechanics



Small Engine Mechanics

Career Cluster	Transportation, Distribution & Logistics
Course Code	20110
Prerequisite(s)	None
Credit	0.5 or 1.0
Program of Study and	Any Foundation course – Small Engine Mechanics – Any pathway
Sequence	course - Capstone
Student Organization	SkillsUSA
Coordinating Work-	Job Shadow
Based Learning	
Industry Certifications	N/A
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement;
	Automotive Technology Pathway Endorsement
	*Automotive Technology; *7-12 Technology Education
Resources	N/A

Course Description

Small Engine Mechanics is an introductory course for students interested in obtaining skills needed to maintain and repair internal combustion engines used in industry, recreation, home and landscape maintenance, or personal settings. Students will study various small engine types, parts identification, and engine operation along with other systems found in small engine vehicles. Students will disassemble, inspect, reassemble and troubleshoot an internal combustion engine and look at other components of vehicles that use those engines. This course covers areas of safety, tools, and electrical theory.

Program of Study Application

Small Engine Mechanics is a cluster course within the Transportation, Distribution and Logistics career cluster.

SEM 1: Students will demonstrate shop and tool safety.

Webb Level	Sub-indicator ,
One	SEM 1.1 Examine basic shop safety using Occupational Safety Health
Recall &	Administration (OSHA) standards, including:
Reproduction	 Summarize the proper use of Safety Data Sheets (SDS)
	Create a safety portfolio
	 Locate the fire extinguisher, fire blankets, and emergency exits
	Never have an open flame near flammable liquids
	Do not refuel engine while in operation
	Demonstrate proper start up and shutoff procedures (be aware of
	surroundings when pull-starting small gas engine (SGE))
	Eye and hearing protection
	Clothing and shoe protection
Two	SEM 1.2 Demonstrate proper use of hand and power tools, including:
Skill/Concept	 Perform a general tool test (name and function of tool being used, proper
	use of each tool, care and storage)
	Review Torque wrench settings and usage
	 Spark test tools (Use appropriate spark tester to check spark)

SEM 2: Students will demonstrate independent and teamwork skills as well as explore career opportunities within the industry.

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Webb Level	Sub-indicator
Three	SEM 2.1 Participate in student leadership activities.
Strategic Thinking	
Four	SEM 2.2 Utilize career guidance tools to research and report on career
Extended Thinking	opportunities.
Three	SEM 2.3 Develop a teamwork project.
Strategic Thinking	

SEM 3: Students will understand and apply appropriate business practices.

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Webb Level	Sub-indicator Sub-indicator
Three	IVSM 3.1 Demonstrate the importance of, and the procedures for, maintaining
Strategic Thinking	accurate work documents and records.
Three	IVSM 3.2 Apply concept and application of ethical business practices.
Strategic Thinking	
Three	IVSM 3.3 Apply excellent customer relations practices.
Strategic Thinking	

SEM 4: Students will apply communication, mathematics and science knowledge and skills to Small Engine Mechanics.

Webb Level	Sub-indicator Sub-indicator
Three	SEM 4.1 Determine horsepower of any small engine using HP=W/(T*33,000). (HP
Strategic Thinking	= Horsepower, W = Work, T = Time).
Three	SEM 4.2 Demonstrate the principle that fluids cannot be compressed by building
Strategic Thinking	a basic hydraulic cylinder/motor device on a test bench.

Three	SEM 4.3 Perform mathematical calculations and measurements commonly used
Strategic Thinking	in small engines, such as:
	 Calculate displacement of any given engine based on the equation d=c*b2s
	(c-constant 0.7584, b-bore, s-stroke, d-displacement)
	 Find the amount of work with the equation w=f*d where w=work in lb./ft
	(ftlb), f=force in pounds, d=distance
Three	SEM 4.4 Communicate findings related to mathematics and science knowledge
Strategic Thinking	and skills to diagnosis problems in small engines.

SEM 5: Students will troubleshoot an internal combustion engine.

Webb Level	Sub-indicator
Four	SEM 5.1 Implement strategic diagnostic procedures, including:
Extended Thinking	Apply small engine trouble shooting procedures
	Diagnose and determine needed repair on small engine components
	Determine wear on internal engine parts using specialized tools
Two	SEM 5.2 Conduct preventative maintenance on an internal combustion engine.
Skill/Concept	Change oil and filter on small engine
	Inspect and change air filter
	Disassemble, clean, and inspect fuel pump
	Disassemble, clean, and inspect carburetor
Three	SEM 5.3 Analyze the functions and operations of a fuel system related to small
Strategic Thinking	engine technology.
	 Complete fuel pressure test of system utilizing a fuel pump
	Set carburetor float height
	 Adjust both low and high idle circuits on carburetor engines
	Complete fuel injector function test on fuel injected engines
Three	SEM 5.4 Diagnose fuel system problem.
Strategic Thinking	Test and determine needed repair on fuel system
	Inspect and determine needed repair on air cleaner system
Three	SEM 5.5 Perform fuel system service.
Strategic Thinking	Remove and replace the fuel tank, fuel lines and fuel filter system
	Service oil-bath or foam type air cleaner
	Reassemble and adjust a carburetor
	Reassemble and install fuel pump
Four	SEM 5.6 Analyze the function and operation of emission systems related to small
Extended Thinking	engines.
	Research EPA emissions standards and requirements and report on how
-	those laws affect the small engine service industry
Four	SEM 5.7 Diagnose emission systems relating to small engine technology.
Extended Thinking	Use an exhaust gas analyzer to determine the amount of HC and NOx
	emissions contained in the exhaust from a small engine and determine repair
	strategies Complete electrical/electronic tecting of manifold absolute prossure (MAR)
	 Complete electrical/electronic testing of manifold absolute pressure (MAP) sensor, O₂ (Oxygen) or throttle position sensor and determine whether
	repair or replacement of parts is needed
Three	SEM 5.8 Perform emission system service on small engine.
Strategic Thinking	Replace a MAP sensor
Strategic Hilliking	• nepiace a MAr Selisul

Replace a fuel pressure sensor
Demonstrate or observe a fuel map in electronic format

SEM 6: Students will properly test, diagnose, service, and repair charging and electrical systems related to small engines.

Webb Level	Sub-indicator
Three	SEM 6.1 Illustrate the application of Ohm's law to charging and electrical systems
Strategic Thinking	related to small engines.
	Complete the start amp draw test on a small engine with an electric start
	system
	Compute amperage use of any circuit by using the equation
	amps=volts/ohms
Two	SEM 6.2 Interpret schematics, diagrams, and reference information used in small
Skill/Concept	engine electrical systems.
	Troubleshoot the charging circuit using a manufacturer's guide
	Read a multimeter
Three	SEM 6.3 Use strategy-based diagnostics for determining the cause of a fault in an
Strategic Thinking	electrical circuit.
	Test, diagnose, and service batteries and charging systems
	Test, diagnose, and service light systems
	Demonstrate the use of equipment and tools for electrical testing and
	diagnosis
_	Troubleshoot and repair starting circuit
Two	SEM 6.4 Inspect and repair battery problems.
Skill/Concept	Perform battery state-of-charge test; determine necessary action
	Perform battery capacity test; confirm proper battery capacity for vehicle applications determine processors estimated.
	 application; determine necessary action Maintain or restore electronic memory functions
	 Inspect, clean, fill, and/or replace battery, battery cables, connectors, clamps and hold-downs
	Perform battery charge
	 Start a vehicle using jumper cables and a battery or auxiliary power supply
Two	SEM 6.5 Diagnose and repair starter.
Skill/Concept	Perform starter current draw tests; determine necessary action
only consept	Perform starter circuit voltage drop tests; determine necessary action
	 Inspect and test starter relays and solenoids; determine necessary action
	Remove and replace starter
Two	SEM 6.6 Diagnose and repair charging system.
Skill/Concept	 Perform charging system output test; determine necessary action
	Remove and replace generator (alternator)
•	Diagnose the cause of dim or no light operation; determine necessary action
	Inspect, replace, and aim headlights and bulbs



DEPARTMENT OF EDUCATION Introduction to Auto Body and Estimating

Career Cluster	Transportation, Distribution & Logistics
Course Code	20124
Prerequisite(s)	None
Credit	0.5 to 1.0
Program of Study and	Foundation Course – Cluster Course – Introduction to Auto Body
Sequence	and Estimating – Auto Body Non-Structural Analysis and Damage
	Repair or Auto Body Structural Analysis and Damage Repair
Student Organization	SkillsUSA
Coordinating Work-	Field Trips, Youth Internships, Industry Speakers
Based Learning	
Industry Certifications	ASE (Automotive Service Excellence); OSHA (Occupational Safety
	and Health Administration) 10
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement;
	Autobody Technology Pathway Endorsement;
	*Autobody Technology
Resources	N/A

Course Description

This course is designed to expose the students to different industry terminology, safety practices, auto body estimating and basic auto body repairs. This course is for students to receive basic industry-based training before advancing to higher level courses in this field.

Program of Study Application

Introduction to Auto Body and Estimating is a first pathway course in the Transportation, Distribution and Logistics career cluster, Automotive Body Collision and Refinishing pathway.

IAB 1: Students will demonstrate understanding of auto body safety practices and careers.

Webb Level	Sub-indicator
Two	IAB 1.1 Demonstrate auto body safety practices.
Skills/Concepts	 Select and use proper personal safety equipment; take the necessary precautions with hazardous operations and materials in accordance with federal, state, and local regulations Locate procedures and precautions that may apply to the vehicle being repaired Identify vehicle system hazard types, locations and recommended procedures (supplemental restraint system (SRS), hybrid/electric/alternative fuel vehicles) before inspecting or replacing components
Two Skill/Concept	IAB 1.2 Analyze career opportunities in the Transportation, Distribution, & Logistics career cluster.
Janiny contests	 Create a resume Contact industry leaders Identify related careers of auto body

IAB 2: Demonstrate uses of auto body tools and equipment.

Webb Level	Sub-indicator Sub-indicator
Two	IAB 2.1 Demonstrate hand and power tools and their uses.
Skill/Concept	Name tools and their uses
	Differentiate between pneumatic and electric
	Demonstrate appropriate safety procedures when using tools
	Show how to maintain tools
Three	IAB 2.2 Analyze uses of a compressed air system.
Strategic Thinking	Components of a compressed air system
	Compressed air system maintenance
	Uses of compressed air
	Safety issues when using compressed air
	Operations of a compressed air system
	Demonstrate use of compressed air in different operations

IAB 3: Employ collision repair estimating processes.

Webb Level	Sub-indicator
Three	IAB 3.1 Demonstrate the process involved in obtaining important information.
Strategic Thinking	Determine and record customer/vehicle owner information
	Identify and record vehicle identification number (VIN) information,
	including nation of origin, make, model, restraint system, body type,
	productions date, engine type and assembly plant
	Identify and record vehicle mileage and options, including trim level, paint
	code, transmission, accessories and modifications
Two	IAB 3.2 Demonstrate the process of writing a repair estimate.
Skills/Concepts	Position the vehicle for inspection
	Prepare vehicle for inspection by providing access to damaged areas
	Analyze damage to determine appropriate methods for overall repairs

	Identify and record pre-existing damage
	Apply appropriate estimating and parts nomenclature (terminology)
	Determine and apply appropriate estimating sequence
•	Utilize estimating guide procedure pages
•	Identify operations requiring labor value judgment
•	Select appropriate labor value for each operation (structural, non-structural,
	mechanical, and refinish)
•	Apply math skills to establish charges and totals
•	Identify procedural differences between computer generated and manually
	written estimates
•	Recognize the differences in estimation procedures when using different
	information provider systems

IAB 4: Apply auto body repair and finishing techniques.

AB 4. Apply auto body repair and minshing techniques.		
Webb Level	Sub-indicator Sub-indicator	
Two	IAB 4.1 Demonstrate basic auto body repair techniques.	
Skill/Concept	Explain proper corrosion protection methods and why you apply them	
	Demonstrate welding processes	
	Apply metal straightening techniques	
	Explain the uses of different body filler options	
	Demonstrate plastic repair techniques	
	Explain the purpose of block sanding	
	Demonstrate block sanding techniques	
	Demonstrate Hammer and Dolly procedures	
	 Demonstrate proper uses of sandpaper grits 	
Two	IAB 4.2 Demonstrate processes in automotive finishing.	
Skill/Concept	Know and understand proper overspray protection	
	Demonstrate proper refinishing procedures	
	Explain proper surface preparation	
	Apply overspray protection	
	Prepare different surfaces properly	
	 Demonstrate how to use refinishing equipment (including maintenance) 	
	Perform a spray gun test	

IAB 5: Students will understand and apply appropriate business practices.

3. Students will understand and apply appropriate business practices.	
Webb Level	Sub-indicator
Three	IAB 5.1 Demonstrate the importance of, and the procedures for, maintaining
Strategic Thinking	accurate records.
Three	IAB 5.2 Understand the concept and application of ethical business practices.
Strategic Thinking	
Three	IAB 5.3 Understand the concept and application of excellent customer relations
Strategic Thinking	practices.



DEPARTMENT OF EDUCATION Nonstructural Analysis and Damage Repair

Career Cluster	Transportation, Distribution & Logistics
Course Code	20115
Prerequisite(s)	Introduction to Auto Body and Estimating 20120
Credit	1.0
Program of Study and	Introduction to Auto Body & Estimating – Nonstructural Analysis
Sequence	and Damage Repair – Structural Analysis and Damage Repair –
	Autobody Painting & Refinishing
Student Organization	SkillsUSA
Coordinating Work-	Youth Internships and industry field trips
Based Learning	
Industry Certifications	ASE (Automotive Service Excellence) OSHA 10 (Occupational Safety
	and Health Administration)
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement;
	Autobody Technology Pathway Endorsement;
	*Autobody Technology
Resources	N/A

Course Description

Non-Structural Analysis and Damage Repair is for students who wish to obtain in-depth knowledge and skills in procedures for non-structural repairs in preparation for postsecondary training and careers as collision repair technicians. Upon completion of this course, proficient students will be able to analyze non-structural collision damage and write and revise repair plans. Students will read and interpret technical texts to determine, understand, and safely perform appropriate repair techniques and procedures. Standards in this course include preparing vehicles for repair, removing and replacing panels and body components, metal finishing, body filling, removing and replacing moveable glass and hardware, metal welding and cutting, and repair of plastics.

Program of Study Application

Non-Structural Analysis and Damage Repair is an advanced pathway course in the Transportation, Distribution and Logistics career cluster, Automotive Body Collision and Refinishing pathway.

NA 1: Students will demonstrate understanding of auto body safety precautions.

Webb Level	Sub-indicator
Two	NA 1.1 Demonstrate auto body technology safety practices.
Skills/Concepts	 Select and use proper personal safety equipment; take necessary precautions with hazardous operations and materials in accordance with federal, state, and local regulations Locate procedures and precautions that may apply to the vehicle being repaired Identify vehicle system hazard types (supplemental restraint system (SRS), hybrid/electric/alternative fuel vehicles), locations and recommended procedures before inspecting or replacing components Select and use a National Institute of Occupational Safety and Health (NIOSH) approved air purifying respirator, inspect condition and hazardous operations and materials in accordance with federal, state, and local regulation (e.g. OSHA Standard 1910.134) and applicable state and local regulation

NA 2: Students will learn and demonstrate preparation for nonstructural repair.

NA 2: Students will learn and demonstrate preparation for nonstructural repair.		
Webb Level	Sub-indicator	
Two	NA 2.1 Analyze and demonstrate processes involved in preparation for	
Skill/Concept	nonstructural inspection and repair.	
	Review damage report and analyze damage to determine appropriate	
	methods for overall repair; develop and document a repair plan	
	 Inspect, remove, label, store, and reinstall exterior trim and moldings 	
	 Inspect, remove, label, store, and reinstall interior trim and components 	
	• Inspect, remove, label, store, and reinstall body panels and components that	
	may interfere with, or be damaged during, repair	
	 Inspect, remove, protect label, store, and reinstall vehicle mechanical and 	
	electrical components that may interfere with, or be damaged during, repair	
	Protect panels, glass, interior parts, and other vehicles adjacent to the repair	
	area	
	Soap and water wash entire vehicle; complete pre-repair inspection checklist	
	 Prepare damaged area using water-based and solvent-based cleaners 	
	Remove corrosion protection, undercoatings, sealers, and other protective	
	coatings as necessary to perform repairs	
	• Inspect, remove, and reinstall repairable plastics and other components for	
	off-vehicle repair	

NA 3: Students will learn and demonstrate procedures for outer body panel repairs, replacements and adjustments.

Webb Level	Sub-indicator Sub-indicator
Two	NA 3.1 Demonstrate the processes involved in outer body panel repairs,
Skills/Concepts	replacements, and adjustments.
	Inspect/locate direct, indirect, or hidden damage and direction of impact
	 Inspect, remove, replace, and align hood, hood hinges, and hood latch

Inspect, remove, replace, and align deck lid, lid hinges, and lid latch
 Inspect, remove, replace, and align doors, latches, hinges, and related
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hardware
 Inspect, remove, replace and align tailgates, hatches, liftgates and sliding
doors
• Inspect, remove, replace, and align bumpers, covers, reinforcements, guards,
impact absorbers, and mounting hardware
 Inspect, remove, replace and align fenders, and related panels
• Discuss effects of inspection, removal and replacement of cameras, sensors,
other electrical components
Restore corrosion protection during and after the repair
Restore sound deadeners and foam materials
Diagnose and repair water leaks, dust leaks, and wind noise

NA 4: Students will perform metal finishing and body filling.

VA 4. Students will perform metal misning and body miling.		
Webb Level	Sub-indicator Sub-indicator	
Two	NA 4.1 Understand and demonstrate the processes involved in metal finishing	
Skill/Concept	and body filling.	
	 Prepare a panel for body filler by abrading or removing the coatings, 	
	featheredge, and refine scratches before the application of body filler	
	 Locate and repair surface irregularities on a damaged body panel using 	
	power tools, hand tools, and weld-on pulling attachments	
	Demonstrate hammer and dolly techniques	
	Heat shrink stretched panel areas to proper contour	
	 Cold shrink stretched panel areas to proper contour 	
	 Identify body filler defects; correct the cause and condition (pinholing, 	
	ghosting, staining, over catalyzing, etc.)	
	Identify different types of body fillers	
	Shape body filler to contour; finish sand	
	 Straighten contours of damaged panels to a suitable condition for body 	
	fillings or metal finishing using power tools, hand tools, and weld-on pulling	
	attachments	

NA 5: Students will demonstrate service procedures for moveable glass and hardware.

Webb Level	Sub-indicator
Two	NA 5.1 Understand and demonstrate proper repair procedures for moveable
Skill/Concept	glass and hardware.
	 Inspect, adjust, repair or replace window regulators, run channels, glass, power mechanisms, and related controls Inspect, adjust, repair, remove, reinstall or replace weather-stripping Inspect, repair or replace, and adjust removable power operated roof panel and hinges, latches, guides, handles, retainer, and controls of sunroofs Initialize electrical components as needed

NA 6: Students will demonstrate plastic repair.

14A 0. Students will demonstrate plastic repair.		
Webb Level	Sub-indicator Sub-indicator	

Two	NA 6.1 Understand and demonstrate repair processes and use of adhesives
Skill/Concept	involved in plastic repair.
	 Identify the types of plastic; determine reparability
	Clean and prepare the surface of plastic parts; identify the types of plastic
	repair procedures
	Repair rigid, semi-rigid, and flexible plastic panels
	Remove or repair damaged areas from rigid exterior composite panels
	Replace bonded rigid exterior composite body panels; straighten or align
	panel supports

NA 7: Students will demonstrate appropriate business practices.

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Webb Level	Sub-indicator
Three	NA 7.1 Demonstrate the importance of, and the procedures for, maintaining
Strategic Thinking	accurate records.
Three	NA 7.2 Apply ethical business practices.
Strategic Thinking	
Three	NA 7.3 Apply excellent customer relations practices.
Strategic Thinking	





Auto Body Painting and Refinishing

Career Cluster	Transportation, Distribution & Logistics
Course Code	20116
Prerequisite(s)	Intro to Auto Body and Estimating
Credit	1.0
Program of Study and	Intro to Auto Body and Estimating –Structural Analysis and Damage
Sequence	Repair or Nonstructural Analysis and Damage Repair – Auto Body
	Painting and Refinishing – Senior Capstone
Student Organization	SkillsUSA
Coordinating Work-	Youth Internships, Industry Guest Speakers and Industry Tours
Based Learning	
Industry Certifications	Automotive Service Excellence (ASE) Student Certification
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement;
	Autobody Technology Pathway Endorsement;
	*Autobody Technology
Resources	N/A

Course Description

Students will perform basic paint applications and final inspections to repair, where needed, and refinish vehicles. Students will comply with personal and environmental safety practices associated with clothing and the use of gloves; respiratory protection; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemical/material in accordance with local, state, and federal safety and environmental regulations.

Program of Study Application

Auto Body Painting and Refinishing is an advanced pathway course in the Transportation, Distribution and Logistics career cluster, automotive body collision and refinishing pathway.

PFR 1: Students will understand painting and refinishing safety precautions.

Webb Level	Sub-indicator Sub-indicator
Two	PFR 1.1 Demonstrate auto body painting and refinishing safety practices
Skills/Concepts	 Select and use proper personal safety equipment; take necessary precautions with hazardous operations and materials according to federal, state, and local regulations Identify safety and personal health hazards according to Occupational Safety and Health Administration (OSHA) guidelines and the "Right to Know Law" Inspect spray environment and equipment to ensure compliance with federal, state, and local regulations, and for safety and cleanliness hazards Select and use a National Institute of Occupational Safety and Health (NIOSH) approved air purifying respirator. Inspect condition and ensure fit and operation. Perform proper maintenance in accordance with OSHA Regulation 1910.134 and applicable state and local regulation Select and use the proper personal safety equipment for surface preparation, spray gun and related equipment operation, paint mixing, matching and application paint defects, and detailing (gloves, suits, hoods, eye and ear protection, etc.)

PFR 2: Students will understand surface preparation procedures.

Webb Level	Sub-indicator
Two	PFR 2.1 Analyze areas for surface preparation.
Skill/Concept	 Inspect and identify type of finish, surface condition and film thickness; develop and document a plan for refinishing using a total product system Identify a complimentary color or shade of undercoat to improve coverage Identify types of rigid, semi-rigid or flexible plastic parts to be refinished; determine the materials needed, preparation and refinishing procedures Identify metal parts to be refinished; determine material needed, preparation, and refinishing procedures
Two	PFR 2.2 Prepare automotive surface to be refinished.
Skill/Concept	 Soap and water wash entire vehicle; use appropriate cleaner to remove contaminants Inspect and identify type of finish, surface condition, and film thickness Develop and document a plan for refinishing using a total product system Remove paint finish as needed Dry- or wet-sand areas to be refinished Featheredge areas to be refinished Apply suitable metal treatment or primer in accordance with total paint product systems Mask and protect areas that will not be refinished Demonstrate different masking techniques (recess/back masking, foam door type, etc.) Mix primer, primer-surfacer and primer-sealer Identify a complimentary color or shade of undercoat to improve coverage

•	Apply primer onto surface of repaired area
•	Apply two-component finishing filler to minor surface imperfections
•	Block sand area to which primer-surfacer has been applied
•	Dry-sand area to which finishing filler has been applied
•	Remove dust from area to be refinished, including cracks or moldings on adjacent areas
•	Clean area to be refinished using a final cleaning solution
•	Remove, with a tack rag, any dust or lint particles from the area to be refinished
•	Apply suitable primer sealer to the area being refinished
•	Scuff sand to remove nibs or imperfections from a sealer
•	Apply stone chip resistant coating
•	Restore caulking and seam sealers to repaired areas
•	Prepare adjacent panels for blending

PFR 3: Students will understand spray gun and related equipment operation.

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Webb Level	Sub-indicator
Two Skills/Concepts	 PFR 3.1 Inspect, prepare and demonstrate usage of spray gun and related equipment. Inspect, clean, and determine condition of spray guns and related equipment (air hoses, regulators, air lines, air source, and spray environment) Select spray gun setup (fluid needle, nozzle, and cap) for product being applied Test and adjust spray gun using fluid, air and pattern control valves Demonstrate an understanding of the operation of pressure spray equipment
	Equipment

PFR 4: Students will understand and perform paint mixing, matching, and applying automotive refinishing materials to achieve invisible repair.

Webb Level	Sub-indicator Sub-indicator
One	PFR 4.1 Understand the process for mixing and matching automotive paint.
Recall	Identify color code by manufacturer's vehicle information label
	Shake, stir, reduce, catalyze/activate, and strain refinish materials
	Identify product expiration dates as applicable
	Identify and mix paint using a formula
	Identify poor hiding colors; determine necessary action
	Identify alternative color formula to achieve a blendable match
	Identify the material's equipment and preparation differences between
	solvent and waterborne technologies
Two	PFR 4.2 Correctly apply automotive paint to prepared surfaces.
Skill/Concept	Apply finish using appropriate spray techniques (gun arc, angle, distance,
	travel speed, and spray pattern overlap) for the finish being applied
	Apply selected product on test or let-down panel; check for color match
	Apply single stage topcoat
	Apply basecoat/clearcoat for panel blending and panel refinishing
	Apply basecoat/clearcoat for overall refinishing

Remove nibs or imperfections from basecoat
Refinish plastic parts
Apply multi-stage coats for panel blending and overall refinishing
Tint color using formula to achieve a blendable match

PFR 5: Students will identify causes and correction procedures for paint defects.

Webb Level	Sub-indicator Sub-indicator
Two	PFR 5.1 Identify paint defects, understand the causes, and correct paint defects
Skill/Concept	such as:
	• Identify blistering (raising of the paint surface, air entrapment); correct the
	cause(s) and the condition
	 Identify a dry spray appearance in the paint surface; correct the cause(s) and the condition
	• Identify the presence of fish-eyes (crater-like openings) in the finish; correct the cause(s) and the condition
	Identify lifting; correct the cause(s) and the condition
	 Identify clouding (mottling and streaking in metallic finishes); correct the cause(s) and the condition
	 Identify orange peel; correct the cause(s) and the condition
	 Identify overspray; correct the cause(s) and the condition
	 Identify solvent popping in freshly painted surface; correct the cause(s) and
	the condition
	Identify sags and runs in paint surface; correct the cause(s) and the condition
	 Identify sanding marks or sand scratch swelling; correct the cause(s) and the condition
	 Identify contour mapping/edge mapping; correct the cause(s) and the condition
	 Identify color difference (off-shade); correct the cause(s) and the condition
	 Identify tape tracking; correct the cause(s) and the condition
	 Identify low gloss condition; correct the cause(s) and the condition
	 Identify poor adhesion; correct the cause(s) and the condition
	 Identify paint cracking (shrinking, splitting, crowsfeet or line-checking, micro checking, etc.); correct the cause(s) and the condition
	Identify corrosion; correct the cause(s) and the condition
	 Identify corrosion, correct the cause(s) and the condition Identify dirt or dust in the paint surface; correct the cause(s) and the
	condition
	 Identify water spotting; correct the cause(s) and the condition
	• Identify finish damage caused by bird droppings, tree sap, and other natural
	causes; correct the condition
	Identify finish damage caused by airborne contaminants (acids, soot, rail
	dust, and other industrial-related causes); correct the condition
	 Identify die-back conditions (dulling of the paint film showing haziness);
	correct the cause(s) and the condition
	Identify chalking (oxidation); correct the cause(s) and the condition
	Identify bleed-through (staining); correct the cause(s) and the condition
	Identify pin-holing; correct the cause(s) and the condition

• Identify buffing-related imperfections (swirl marks, wheel burns); correct the	
condition	
 Identify pigment flotation (color change through film build); correct the 	
cause(s) and the condition	

PRF 6: Students will understand and perform detailing of paint refinishing.

Webb Level	Sub-indicator Sub-indicator
Two	PRF 6.1 Perform final vehicle inspection.
Skill/Concept	Perform vehicle clean-up; complete quality control using a checklist
	 Apply decals, transfers, tapes, woodgrains, pinstripes (painted and taped), etc.
	Sand, buff and polish fresh or existing finish to remove defects as required
	Clean interior, exterior, and glass
	Clean body openings (door jambs and edges, etc.)
	Remove overspray

PRF 7: Students will demonstrate appropriate business practices.

Webb Level	Sub-indicator Sub-indicator
Three	PRF 7.1 Demonstrate the importance of, and the procedures for, maintaining
Strategic Thinking	accurate records.
Three	PRF 7.2 Apply ethical business practices.
Strategic Thinking	
Three	PRF 7.3 Apply excellent customer relations practices.
Strategic Thinking	





Automatic Transmission/Transaxle and Suspension/Steering

Career Cluster	Transportation, Distribution & Logistics
Course Code	20123
Prerequisite(s)	Introduction to Vehicle Systems and Maintenance or Maintenance
	and Light Repair - Recommended
Credit	1.0
Program of Study and	Foundational courses – Introduction to Vehicle Systems and
Sequence	Maintenance or Maintenance and Light Repair – Automotive
	Transmission/Transaxle and Suspension/Steering – Capstone
	Experience
Student Organization	SkillsUSA
Coordinating Work-	N/A
Based Learning	
Industry Certifications	ASE
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement;
	Autobody Technology Pathway Endorsement
	*Autobody Technology
Resources	N/A

Course Description

Students will learn how to inspect, analyze, and service the vehicle's automatic transmission/transaxle and suspension/steering systems. They will learn how to evaluate problems and determine the correct solution for the task at hand. Students will comply with personal and environmental safety practices associated with clothing; eye protection; hand tools; power equipment; proper ventilation; and the handling, storage, and disposal of chemicals/materials in accordance with local, state, and federal safety and environmental regulations. Course standards are based on the Maintenance and Light Repair (MLR) standards for ASE MLR.

Program of Study Application

Automatic Transmission/Transaxle and Suspension/Steering is an advanced pathway course in the Transportation, Distribution and Logistics career cluster, automotive technology career pathway.

ATSS 1: Students will demonstrate automotive technology safety practices, as identified in Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements for an automotive repair facility.

requirements for t	requirements for an automotive repair facility.	
Webb Level	Sub-indicator Sub-indicator	
One	ATSS 1.1 Demonstrate automotive technology safety practices.	
Recall &	Identify general shop safety rules and procedures	
Reproduction	Identify and use proper procedures for safe jack and lift operations	
	Utilize proper ventilation procedures for working within the lab/shop area	
	 Identify the location and the types of fire extinguishers and other fire safety 	
	equipment	
	Identify the location and use of eye wash stations	
	Identify the location of posted evacuation routes	
	 Locate and demonstrate knowledge of Safety Data Sheets (SDS) 	
	Properly dispose chemicals in accordance with applicable federal, state, and	
	local law	

ATSS 2: Students will demonstrate proper tool selection and usage.

	and demonstrate proper tool concentration and and get
Webb Level	Sub-indicator Sub-indicator
One	ATSS 2.1 Demonstrate proper tool selection and usage.
Recall &	 Identify tools and their usage in automotive applications
Reproduction	Identify standard and metric designation
	Demonstrate safe handling and use of appropriate tools
	 Demonstrate proper cleaning, storage, and maintenance of tools and
	equipment
	Demonstrate proper use of precision measuring tools (e.g. micrometer, dial-
	indicator, dial-caliper)

ATSS 3: Students will perform diagnostics and repair on the vehicle's automatic transmission and transaxle.

transaxie.	
Webb Level	Sub-indicator
Two	ATSS 3.1 Inspect and identify drivetrain components.
Skill/Concept	 Research vehicle service information including fluid type, vehicle service history, service precautions, and technical service bulletins
	Check fluid level in a transmission or transaxle equipped with a dipstick
	Check fluid level in a transmission or transaxle not equipped with a dipstick
	Check transmission fluid condition; check for leaks
	Identify drive train components and configuration
Two	ATSS 3.2 Perform maintenance on vehicle automatic transmission and transaxle
Skill/Concept	while on the vehicle.
	 Inspect, adjust, and/or replace external manual valve shift linkage,
	transmission range sensor/switch, and/or park/neutral position switch
	Inspect for leakage at external seals, gaskets, and bushings
	Inspect, replace and/or align power train mounts
	Drain and replace fluid and filter(s); use proper fluid type per manufacturer specification

Four	ATSS 3.3 Analyze the vehicle's automatic transmission and transaxle while off the
Extended Thinking	vehicle.
	Describe the operational characteristics of a continuously variable
	transmission (CVT)
	Describe the operational characteristics of a hybrid vehicle drive train

ATSS 4: Students will perform maintenance on vehicle suspension and steering systems.

Webb Level	Sub-indicator
Two	ATSS 4.1 Inspect, Identify, and repair wheels and tires.
Skill/Concept	 Inspect tire condition; identify tire wear patterns; check for correct tire size, application (load and speed ratings), and air pressure as listed on the tire information placard/label
	 Rotate tires according to manufacturer's recommendations including vehicles equipped with tire pressure monitoring systems (TPMS)
	 Dismount, inspect, and remount tire on wheel; balance wheel and tire assembly
	 Dismount, inspect, and remount tire on wheel equipped with tire pressure monitoring system sensor
	Inspect tire and wheel assembly for air loss; determine necessary action
	Repair tire following vehicle manufacturer approved procedure
	 Identify indirect and direct tire pressure monitoring systems (TPMS); calibrate system; verify operation of instrument panel lamps
	Demonstrate knowledge of steps required to remove and replace sensors in
	a tire pressure monitoring system (TPMS) including relearn procedure
Four	ATSS 4.2 Analyze and evaluate the suspension and steering system components
Extended Thinkin	Research vehicle service information including fluid type, vehicle service
Č	history, service precautions, and technical service bulletins
	Disable and enable supplemental restraint system (SRS); verify indicator
	lamp operation
	Identify suspension and steering system components and configurations
Three	ATSS 4.3 Inspect and assess the suspension and steering system.
Strategic Thinking	boots
	Inspect power steering fluid level and condition
	Flush, fill, and bleed power steering system; use proper fluid type per
	manufacturer specification
	 Inspect for power steering fluid leakage Remove, inspect, replace, and/or adjust power steering pump drive belt.
	 Inspect and replace power steering hoses and fittings
	Inspect and replace power steering hoses and rittings Inspect pitman arm, relay (centerlink/intermediate) rod, idler arm,
	mountings, and steering linkage damper
	 Inspect tie rod ends (sockets), tie rod sleeves, and clamps
	 Inspect upper and lower control arms, bushings, and shafts
	Inspect and replace rebound bumpers
	 Inspect track bar, strut rods/radius arms, and related mounts and bushings
	Inspect upper and lower ball joints (with or without wear indicators)

	 Inspect suspension system coil springs and spring insulators (silencers)
	 Inspect suspension system torsion bars and mounts
	 Inspect and/or replace front/rear stabilizer bar (sway bar) bushings,
	brackets, and links
	Inspect, remove, and/or replace strut cartridge or assembly; inspect mounts
	and bushings
	Inspect front strut bearing and mount
	 Inspect rear suspension system lateral links/arms (track bars), control
	(trailing) arms
	 Inspect rear suspension system leaf spring(s), spring insulators (silencers), shackles, brackets, bushings, center pins/bolts, and mounts
	 Inspect, remove, and/or replace shock absorbers; inspect mounts and bushings
	Inspect electric power steering assist system
	 Identify hybrid vehicle power steering system electrical circuits and safety precautions
	 Describe the function of suspension and steering control systems and
	components, (i.e. active suspension, and stability control)
Two	ATSS 4.43 Inspect and measure vehicle wheel alignment.
Skill/Concept	Perform pre-alignment inspection; measure vehicle ride height
	Describe alignment angles (camber, caster and toe)





Automotive Engine Repair and Performance

Career Cluster	Transportation, Distribution & Logistics
Course Code	20121
Prerequisite(s)	Introduction to Vehicle Systems and Maintenance or Maintenance
	and Light Repair - Recommended
Credit	1.0
Program of Study and	Foundational courses – Introduction to Vehicle Systems and
Sequence	Maintenance or Maintenance and Light Repair – Automotive Engine
	Repair and Performance – Capstone Experience
Student Organization	SkillsUSA
Coordinating Work-	N/A
Based Learning	
Industry Certifications	ASE
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement
Resources	N/A

Course Description

Completion of Automotive Engine Repair and Performance will help students prepare for post-secondary education and training. This course will further students' technical education experience and help prepare them for the workforce. Course standards are based on the Maintenance and Light Repair (MLR) standards for ASE MLR.

Students will learn:

- How to work safely on the vehicle in a workshop situation.
- Engine operation based on the six operating systems: lubrication, cooling, fuel, ignition, air induction and exhaust systems.
- General engine maintenance to include valve train, lubrication and cooling system.
- General engine performance to include computerized controls, fuel, air induction, exhaust systems and emissions control systems.

Program of Study Application

Automotive Engine Repair and Performance is an advanced pathway course in the Transportation, Distribution and Logistics career cluster, automotive technology pathway.

EPER 1: Students will demonstrate automotive technology safety practices, as identified in Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements for an automotive repair facility.

- equiterite for e	requirements for an automotive repair facility.	
Webb Level	Sub-indicator Sub-indicator	
One	EPER 1.1 Demonstrate automotive technology safety practices.	
Recall &	Identify general shop safety rules and procedures	
Reproduction	 Identify and use proper procedures for safe jack and lift operations 	
	Utilize proper ventilation procedures for working within the lab/shop area	
	 Identify the location and the types of fire extinguishers and other fire safety 	
	equipment	
	Identify the location and use of eye wash stations	
	Identify the location of posted evacuation routes	
	 Locate and demonstrate knowledge of Safety Data Sheets (SDS) 	

EPER 2: Students will demonstrate proper tool selection and usage.

Webb Level	Sub-indicator Sub-indicator
One	EPER 2.1. Demonstrate proper tool selection and usage:
Recall &	Identify tools and their usage in automotive applications
Reproduction	Identify standard and metric designation
	Demonstrate safe handling and use of appropriate tools
	Demonstrate proper cleaning, storage, and maintenance of tools and
	equipment
	Demonstrate proper use of precision measuring tools (e.g. micrometer, dial-
	indicator, dial-caliper)

EPER 3: Students will prepare the vehicle for service.

Webb Level	Sub-indicator Sub-indicator
Two	EPER 3.1 Perform preparatory procedures for vehicle service.
Skill/Concept	Identify information needed and the service requested on a repair order
	Identify purpose and demonstrate proper use of fender covers, mats
	Demonstrate use of the three C's: concern, cause, and correction
	Review vehicle service history
	Complete work order to include customer information, vehicle identifying
	information, customer concern, related service history, cause, and correction

EPER 4: Students will perform engine repair.

El El 4. Stadelles will perform engine repair.	
Webb Level	Sub-indicator Sub-indicator
Two	EPER 4.1 Perform engine maintenance operations.
Skill/Concept	Research vehicle service information, including fluid type, vehicle service
	history, service precautions, and technical service bulletins
	Verify operation of the instrument panel engine warning indicators
	Inspect engine assembly for fuel, oil, coolant, and other leaks; determine
	necessary action
	Install engine covers using gaskets, seals, and sealers as required.

	Verify engine mechanical timing
	Perform common fastener and thread repair, to include: removing broken
	bolt, restoring internal and external threads, and repairing internal threads
	with thread insert
	 Identify service precautions related to service of the internal combustion
	engine of a hybrid vehicle
Two	EPER 4.2 Understand component operation and perform maintenance on
Skill/Concept	cylinder head and valve train.
	Adjust valves (mechanical or hydraulic lifters)
	Identify components of the cylinder head and valve train
Two	EPER 4.3 Test, inspect and perform maintenance on the lubrication and cooling
Skill/Concept	system.
	 Perform cooling system pressure and dye tests to identify leaks; check
	coolant condition and level; inspect and test radiator, pressure cap, coolant
	recovery tank, heater core, and galley plugs; determine necessary action
	 Inspect, replace, and/or adjust drive belts, tensioners, and pulleys; check
	pulley and belt alignment
	 Remove, inspect, and replace thermostat and gasket/seal
	 Inspect and test coolant; drain and recover coolant; flush and refill cooling
	system; use proper fluid type per manufacturer specification; bleed air as
	required
	Perform engine oil and filter change; use proper fluid type per manufacturer
	specification; reset maintenance reminder as required
	 Identify components of the lubrication and cooling systems

EPER 5: Students will test, diagnose, and repair engine performance issues.

EPER 5: Students Wil	i test, diagnose, and repair engine performance issues.
Webb Level	Sub-indicator Sub-indicator
Three	EPER 5.1. Perform engine diagnostics and analyze retrieved data.
Strategic Thinking	 Research vehicle service information, including fluid type, vehicle service history, service precautions, and technical service bulletins Perform engine absolute manifold pressure tests (vacuum/boost); document results
	Perform cylinder power balance test; document results
	Perform cylinder cranking and running compression tests; document results
	Perform cylinder leakage test; document results
	Verify engine operating temperature
	 Remove and replace spark plugs; inspect secondary ignition components for wear and damage
Three	EPER 5.2. Test the computerized controls and analyze retrieved data.
Strategic Thinking	Retrieve and record diagnostic trouble codes (DTC), On-board Diagnostic
	(OBD) monitor status, and freeze frame data; clear codes when applicable
	Describe the use of the OBD monitors for repair verification
Two	EPER 5.3. Perform maintenance on the fuel, air Induction, and exhaust systems
Skill/Concept	Replace fuel filter(s) where applicable
	Inspect, service, or replace air filters, filter housings, and intake duct work

	• Inspect integrity of the exhaust manifold, exhaust pipes, muffler(s), catalytic converter(s), resonator(s), tail pipe(s), and heat shields; determine necessary action
	 Inspect condition of exhaust system hangers, brackets, clamps, and heat shields; determine necessary action Check and refill diesel exhaust fluid (DEF)
Two	EPER 5.4. Perform maintenance operations on emissions control system.
1	,
Skill/Concept	 Inspect, test, and service Positive Crankcase Ventilation (PCV) filter/breather,
,	valve, tubes, orifices, and hoses; perform necessary action

EPER 6: Students will understand and apply appropriate business practices.

Webb Level	Sub-indicator Sub-indicator
Three	EPER 6.1 Demonstrate the importance of, and the procedures for, maintaining
Strategic Thinking	accurate records.
Three	EPER 6.2 Understand the concept and application of ethical business practices.
Strategic Thinking	
Three	EPER 6.3 Understand the concept and application of excellent customer relations
Strategic Thinking	practices.





Brakes/Manual Drivetrain & Axles

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Career Cluster	Transportation, Distribution & Logistics
Course Code	20122
Prerequisite(s)	Introduction to Vehicle Systems and Maintenance or Maintenance
	and Light Repair - Recommended
Credit	1.0
Program of Study and	Foundational courses – Introduction to Vehicle Systems and
Sequence	Maintenance or Maintenance and Light Repair – Brakes/Manual
	Drivetrain & Axles – Capstone Experience
Student Organization	SkillsUSA
Coordinating Work-	N/A
Based Learning	
Industry Certifications	Automotive Service Excellence (ASE) Student Certification
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement
Resources	N/A

Course Description

Students in this course will learn theory and operation as well as diagnosis and repair of brake systems and manual drivetrains. Completion of this course will aid students as they continue their education at the post-secondary level or in the workforce and in the preparation for their ASE certification test. (The examples include what students may test for ASE (Automotive Service Excellence) certification). Course standards are based on the Maintenance and Light Repair (MLR) standards for ASE MLR.

Program of Study Application

Brakes/Manual Drivetrain & Axles is an advanced pathway course in the Transportation, Distribution and Logistics career cluster, automotive technology pathway.

AB 1: Students will demonstrate automotive technology safety practices, including Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements, for an automotive repair facility.

Webb Level	Sub-indicator Sub-indicator
Two	AB 1.1 Demonstrate automotive technician safety practices.
Skills/Concepts	Use protective clothing and safety equipment according to OSHA and EPA
	requirements
	Summarize the proper use of Safety Data Sheet (SDS)
	Demonstrate the proper use of hand and power tools
	Examine basic shop safety using OSHA standards.
	Maintain a portfolio of successfully completed safety and equipment exams

AB 2: Students will demonstrate knowledge of brake system theory and procedure.

Webb Level	Sub-indicator
Two	AB 2.1 Analyze and diagnose automotive brake hydraulic and friction systems.
Skills/Concepts	 Identify and interpret brake system concerns; determine needed action
	Research vehicle service information including fluid type, vehicle service
	history, service precautions, and technical service bulletins
	 Describe procedure for performing a road test to check brake system
	operation including an anti-lock brake system (ABS)
	Identify brake system components and configuration

AB 3: Students will demonstrate knowledge and procedure of the hydraulic brake system.

Webb Level	Sub-indicator Sub-indicator
Three	AB 3.1 Analyze and draw conclusions concerning malfunctions of brake hydraulic
Strategic Thinking	systems.
	 Diagnose pressure concerns in the brake system using hydraulic principles (Pascal's Law) Check master cylinder for internal/external leaks and proper operation;
	determine needed action
	Identify components of hydraulic brake warning light system
	 Diagnose poor stopping, pulling or dragging concerns caused by malfunctions in the hydraulic system; determine needed action
Two	AB 3.2 Apply repair skills to correct malfunctions of brake hydraulic systems.
Skills/Concepts	 Inspect brake lines, flexible hoses, and fittings for leaks, dents, kinks, rust,
	cracks, bulging, wear, and loose fittings/supports; determine needed action
	Remove, bench bleed, and reinstall master cylinder
	Replace brake lines, hoses, fittings, and supports
	 Fabricate brake lines using proper material and flaring procedures (double flare and ISO types)
	Select, handle, store, and fill brake fluids to proper level; use proper fluid
	type per manufacturer specification
	Inspect, test, and/or replace components of brake warning light system
	Bleed and/or flush brake system Test brake fluid for contentions
	Test brake fluid for contamination

Measure brake pedal height, travel, and free play (as applicable); determine
needed action

AB 4: Students will demonstrate knowledge of theory and repair procedures for drum brake systems.

Webb Level	Sub-indicator
Three	AB 4.1 Assess and evaluate operation of drum brake systems.
Strategic Thinking	Diagnose poor stopping, noise, vibration, pulling, grabbing, dragging or pedal
	pulsation concerns; determine needed action
Two	AB 4.2 Repair drum brake systems.
Skill/Concept	Remove, clean, and inspect brake drum; measure brake drum diameter;
	determine serviceability
	Refinish brake drum and measure final drum diameter; compare with
	manufacturer's specification
	 Remove, clean, inspect, and/or replace brake shoes, springs, pins, clips,
	levers, adjusters/self-adjusters, other related brake hardware, and backing
	support plates; lubricate and reassemble
	Inspect wheel cylinders for leaks and proper operation; remove and replace
	as needed
	Pre-adjust brake shoes and parking brake; install brake drums or drum/hub
	assemblies and wheel bearings; perform final checks and adjustments

AB 5: Students will demonstrate knowledge of theory and repair procedures for disc brake systems.

Webb Level	Sub-indicator Sub-indicator
Three	AB 5.1 Assess and evaluate operation of disc brake systems.
Strategic Thinking	 Diagnose poor stopping, noise, vibration, pulling, grabbing, dragging, or pulsation concerns; determine needed action Inspect caliper mounting and slides/pins for proper operation, wear, and damage; determine needed action Describe importance of operating vehicle to burnish/break-in replacement
	brake pads according to manufacturer's recommendations
Two	AB 5.2 Repair disc brake systems.
Skill/Concept	 Remove, inspect, and/or replace brake pads and retaining hardware; determine needed action Lubricate and reinstall caliper, brake pads, and related hardware; seat brake pads; inspect for leaks Clean and inspect rotor and mounting surface; measure rotor thickness, thickness variation, and lateral runout; determine needed action Remove and reinstall/replace rotor Refinish rotor on vehicle; measure final rotor thickness and compare with specification Refinish rotor off vehicle; measure final rotor thickness and compare with specification Retract and re-adjust caliper piston on an integrated parking brake system. Check brake pad wear indicator; determine needed action Remove and clean caliper assembly; inspect for leaks, damage, and wear; determine needed action

AB 6: Students will demonstrate knowledge of theory and repair procedures for power assist units.

Webb Level	Sub-indicator Sub-indicator
Two	AB 6.1 Analyze power-assist units.
Skill/Concept	Check brake pedal travel with and without engine running to verify proper power booster operation
	 Identify components of the brake power assist system (vacuum and hydraulic); check vacuum supply (manifold or auxiliary pump) to vacuum- type power booster

AB 7: Students will demonstrate knowledge of theory and repair procedures for related systems – Wheel Bearings, Parking Brakes and Electrical.

Webb Level	Sub-indicator
Two	AB 7.1 Diagnose related systems (i.e., wheel bearings, parking brakes, electrical).
Skill/Concept	 Diagnose wheel bearing noises, wheel shimmy, and vibration concerns; determine needed action Check parking brake system components for wear, binding, and corrosion; clean, lubricate, adjust and/or replace as needed Check parking brake operation and parking brake indicator light system operation; determine needed action Check operation of brake stop light system
Two	AB 7.2 Repair related systems.
Skill/Concept	Replace wheel bearing and race
	Inspect and replace wheel studs
	Remove, reinstall, and/or replace sealed wheel bearing assembly
	 Remove, clean, inspect, repack, and install wheel bearings; replace seals;
	install hub and adjust bearings

AB 8: Students will demonstrate knowledge of theory and repair procedures for related systems – Antilock Brake Systems (ABS), Traction Control Systems (TCS), Electronic Stability Control (ESC).

Webb Level	Sub-indicator
Two	AB 8.1 Diagnose Electronic Brake Control Systems: ABS, TCS and ESC Systems
Skill/Concept	 Identify and inspect electronic brake control system components (ABS, TCS,
	ESC); determine needed action.
	2. Describe the operation of a regenerative braking system

AB 9: Students will demonstrate knowledge of theory and repair procedures for manual drivetrain and axles.

Webb Level	Sub-indicator Sub-indicator
One	AB 9.1 Identify manual transmission information.
Recall and	Research vehicle service information including fluid type, vehicle service
Reproduction	history, service precautions, and technical service bulletins
	Identify manual drivetrain and axle components and configuration
Two	AB 9.2 Perform general maintenance procedures.
Skill/Concept	Drain and refill manual transmission/transaxle and final drive unit; use
	proper fluid type per manufacturer's specification
	Check fluid condition; check for leaks

AB 10: Students will perform maintenance procedures for hydraulic clutches.

Webb Level	Sub-indicator
Two	AB 10.1 Check clutch hydraulic system.
Skill/Concept	Check and adjust clutch master cylinder fluid level; use proper fluid type per
	manufacturer specification
	Check for hydraulic system leaks

AB 11: Students will define the operation of electronic manual transmission/transaxle.

Webb Level	Sub-indicator
One	AB 11.1 Research Manual Transmission/Transaxle.
Recall and	Describe the operational characteristics of an electronically controlled
Reproduction	manual transmission/transaxle

AB 12: Students will inspect, diagnose, and perform repair procedures for drivetrain components.

Webb Level	Sub-indicator
One	AB 12.1 Inspect, diagnose, and repair drive shaft, half shafts, universal joints and
Recall and	constant-velocity (CV) joints.
Reproduction	 Inspect, remove, and/or replace bearings, hubs, and seals
	 Inspect, service, and/or replace shafts, yokes, boots, and universal/CV joints
	Inspect locking hubs
	 Check for leaks at drive assembly and transfer case seals; check vents; check
	fluid level; use proper fluid type per manufacturer specification

AB 13: Students will inspect, diagnose, and perform repair procedures for the differential assembly.

Webb Level	Sub-indicator
Two	AB 13.1 Perform maintenance on differential case assembly.
Skill/Concept	Clean and inspect differential case; check for leaks; inspect housing vent
	 Check and adjust differential case fluid level; use proper fluid type per
	manufacturer's specification
	Drain and refill differential housing
	 Inspect and replace drive axle wheel studs

AB 14: Students will understand and apply appropriate business practices.

Webb Level	Sub-indicator Sub-indicator
Three	AB 14.1 Demonstrate the importance of, and the procedures for, maintaining
Strategic Thinking	accurate records.
Three	AB 14.2 Understand the concept and application of ethical business practices.
Strategic Thinking	
Three	AB 14.3 Understand the concept and application of excellent customer relations
Strategic Thinking	practices.

Course: Diesel Technology



Diesel Technology

Career Cluster	Transportation, Distribution & Logistics
Course Code	20107
Prerequisite(s)	Automotive Engine Repair and Performance
Credit	1.0
Program of Study and	Automotive Engine Repair and Performance – Diesel Technology –
Sequence	Capstone Experience
Student Organization	SkillsUSA
Coordinating Work-	N/A
Based Learning	
Industry Certifications	N/A
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement
Resources	N/A

Course Description

Students will develop an understanding of the Automotive Diesel service and repair pathway including Over the Road Transportation, Construction Equipment and Agricultural Equipment. The goal of this course is for students to receive industry training at the basic level and then be able to advance to the higher level of competency in this field. Completion of this course will help students with post-secondary education and training and prepare them for the workforce and further technical education, qualifications and experience.

Program of Study Application

Diesel Technology is a second pathway course in the Transportation, Distribution and Logistics career cluster, Diesel pathway.

DT 1: Students will adhere to health and safety standards in the workplace, including systems and procedures.

procedures.	
Webb Level	Sub-indicator
One	DT 1.1 Apply skills and knowledge of health and safety practices and
Recall	expectations to ensure a safe working environment for the individual and coworkers (fellow students). • Identify and describe personal safety equipment, including eye, hair and
	hearing protection, clothing and footwear
	Know and understand how to work safely around vehicles in the workplace
	• Identify, isolate and remove potential work place hazards, that is, fix the risks
	 Know and understand how to work safely with hoists and lifting equipment
	 Understand how to identify and manage potential and actual fires and fire hazards in the workplace
	 Know and understand evacuation procedures in the workplace, including personal and collective responsibilities
	 Know and understand how to work safely using hand and shop tools and equipment
	 Know and understand how to work safely with hazardous materials, including disposal and storage

DT 2: Students will learn and understand basic electricity and electronics principles.

DT 2: Students will	learn and understand basic electricity and electronics principles.
Webb Level	Sub-indicator
Two	DT 2.1 Understand and implement basic electricity and electronic principles that
Skill/Concept	apply to diesel powered equipment, including starting, charging, lighting and
	accessories.
	Understand basic electricity theory
	Explain the basic fundamentals of electricity
	Calculate values of resistance, current and voltage using Ohms Law.
	Explore series circuits
	Investigate parallel circuits
	Examine series-parallel circuits
	Explore common electrical components
	Investigate the starter, its related components and circuits
	Explore the principles and components relating to the charging circuit
Two	DT 2.2 Perform basic electrical repair techniques.
Skill/Concept	Make solder connections
	Demonstrate the proper use of a digital multi-meter
	Diagnose the condition of starter circuits, performing the necessary steps
V	using a load tester and multi-meter
	Analyze the function and condition of a lead-acid battery

DT 3: Students will demonstrate their understanding of basic aspects of diesel engines.

Webb Level	Sub-indicator Sub-indicator
Two	DT 3.1 Understand the technical and nontechnical aspects of diesel engines.
Skills/Concepts	Know and understand different types of hand, shop and measurement tools

•	Distinguish between different types of fasteners
•	Understand the role of the technician in the diesel industry
•	Identify, define and demonstrate basic diesel engine principles
•	Identify and define power formulas in diesel industry
•	Disassemble a diesel engine
•	Assemble a diesel engine per engine manual
•	Demonstrate the ability to rebuild a cylinder head
•	Start a diesel engine

DT 4: Students will apply principles of basic hydraulic systems.

Webb Level	Sub-indicator
Two	DT 4.1 Research and inspect basic mobile hydraulics.
Skill/Concept	 Evaluated different types of hydraulic pumps for possible repairs (e.g. gear, vane, and piston)
	Report how basic hydraulic systems have evolved and developed
	Calculate the force of a given cylinder under given pressures
	Inspect a hydraulic jack
	Examine a hydraulic cylinder
	Explore the fundamentals of hydraulic ISO symbols

DT 5: Students will demonstrate how basic braking systems operate.

Webb Level	Sub-indicator Sub-indicator
Two	DT 5.1 Identify and understand basic vehicle braking systems, including hydraulic
Skill/Concept	and air brake systems.
	Explore the principles of brakes
	Demonstrate the hydraulic drum brake rebuild procedure
	Demonstrate the hydraulic disc brake rebuild procedure
	Understand different types of power brakes
	Explain the operation of brake valves
	Examine the fundamentals of the air system

DT 6: Students will apply principles of fuel systems on diesel engines.

Webb Level	Sub-indicator
Two	DT 6.1 Differentiate between, and identify components of, fuel delivery systems
Skill/Concept	and electrical/hybrid technologies.
	 Identify principles, components, systems and circuits for fuel delivery systems
	Analyze fuel injection components and principle
	Demonstrate how to time an in-line fuel pump
	Demonstrate how to time a rotary fuel pump
V	Analyze non-starting situations related to fuel and engine phasing

DT 7: Students will understand components and apply principles of undercarriage components and systems.

· 1	
Webb Level	Sub-indicator
Two	DT 7.1 Demonstrate knowledge of drivetrain components and function.
Skill/Concept	

	Demonstrate knowledge of parts and components of an axle, u joints, driveshaft and other drivetrain components
Two Skill/Concept	 DT 7.2 Demonstrate knowledge of parts and components of the chassis. Identify suspension, steering, shocks, airbag, and other chassis components Demonstrate operation plus inspect and adjust fifth-wheel plate
Two Skill/Concept	DT 7.3 Demonstrate knowledge of parts and components of differentials and transmissions. • Identify knowledge of differential and transmission components
Two Skill/Concept	DT 7.4 Demonstrate knowledge of tires and rims. Inspect and repair tires Identify tire and rim wear Understand tire markings (e.g. DOT numbers.)

DT 8: Students will understand and apply appropriate business practices.

Webb Level	Sub-indicator Sub-indicator
Three	DT 8.1 Demonstrate the importance of, and the procedures for, maintaining
Strategic Thinking	accurate records.
Three	DT 8.2 Understand the concept and application of ethical business practices.
Strategic Thinking	
Three	DT 8.3 Understand the concept and application of excellent customer relations
Strategic Thinking	practices.





Electrical/Electronic Systems and Heating Ventilation Air Conditioning (HVAC)

Career Cluster	Transportation, Distribution & Logistics
Course Code	20105
Prerequisite(s)	Introduction to Vehicle Systems and Maintenance or Maintenance
	and Light Repair - Recommended
Credit	1.0
Program of Study and	Foundational courses – Introduction to Vehicle Systems and
Sequence	Maintenance or Maintenance and Light Repair –
	Electrical/Electronic Systems and HVAC – Capstone Experience
Student Organization	SkillsUSA
Coordinating Work-	N/A
Based Learning	
Industry Certifications	Automotive Service Excellence (ASE) Student Certification
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement;
	Automotive Technology Pathway Endorsement;
	*Automotive Technology
Resources	N/A

Course Description

Students in Electrical/Electronic Systems and Heating Ventilation Air Conditioning (HVAC) will learn theory and operation as well as diagnosis and repair of Electrical/Electronic and HVAC systems. Completion of this course will aid students as they continue their education at the post-secondary level or in the workforce and in preparation for the ASE certification test. Course standards are based on the Maintenance and Light Repair (MLR) standards for ASE MLR.

Program of Study Application

Electrical/Electronic Systems and Heating Ventilation Air Conditioning (HVAC) is an advanced pathway course in the Transportation, Distribution and Logistics career cluster, automotive technology pathway.

EEHVAC 1: Students will demonstrate automotive technology safety practices, including Occupational Safety and Health Administration (OSHA) and Environmental Protection Agency (EPA) requirements, for an automotive repair facility.

Webb Level	Sub-indicator
Two	EEHVAC 1.1 Demonstrate automotive technician safety practices.
Skills/Concepts	 Use protective clothing and safety equipment according to OSHA and EPA requirements
	Summarize the proper use of safety data sheet (SDS)
	Demonstrate the proper use of hand and power tools
	Examine basic shop safety using OSHA standards
	Maintain a portfolio of successfully completed safety and equipment exams

EEHVAC 2: Students will perform maintenance, diagnostic and repair procedures of electrical/electronic systems.

electronic systems.	
Webb Level	Sub-indicator Sub-indicator
Three	EEHVAC 2.1 Demonstrate knowledge of the vehicle electrical system.
Strategic Thinking	Research vehicle service information including vehicle service history, service
	precautions, and technical service bulletins
	Demonstrate knowledge of electrical/electronic series, parallel, and series
	and parallel circuits using principles of electricity (Ohm's Law)
	Demonstrate proper use of a digital multimeter (DMM) when measuring
	source voltage, voltage drop (including grounds), current flow, and
	resistance
	Demonstrate knowledge of the causes and effects from shorts, grounds,
	opens, and resistance problems in electrical/electronic circuits
	Identify electrical/electronic system components and configuration
Two	EEHVAC 2.2 Test and repair electrical problems.
Skills/Concepts	Use a test light to check operation of electrical circuits
	Use fused jumper wires to check operation of electrical circuits
	Measure key-off battery drain (parasitic draw)
	Inspect and test fusible links, circuit breakers, and fuses; determine
	necessary action
	Repair and/or replace connectors, terminal ends, and wiring of
	electrical/electronic systems (including solder repair)
	Use wiring diagrams to trace electrical/electronic circuits

EEHVAC 3: Students will perform maintenance, diagnostic and repair procedures while also identifying characteristics of high voltage battery systems.

Webb Level	Sub-indicator
One	EEHVAC 3.1 Identify battery requirements.
Recall	 Identify safety precautions for high voltage systems on electric, hybrid
	electric, and diesel vehicles

	 Identify electrical/electronic modules, security systems, radios, and other accessories that require reinitialization or code entry after reconnecting vehicle battery Identify hybrid vehicle auxiliary (12v) battery service, repair, and test procedures
Two	EEHVAC 3.2 Service battery.
Skills/Concepts	 Perform battery state-of-charge test; determine necessary action Confirm proper battery capacity for vehicle application; perform battery
	 capacity and load test; determine necessary action Maintain or restore electronic memory functions Inspect and clean battery; fill battery cells; check battery cables, connectors, clamps, and hold-downs
	 Perform slow/fast battery charge according to manufacturer's recommendations
	 Jump-start vehicle using jumper cables and a booster battery or an auxiliary power supply

EEHVAC 4: Students will perform maintenance, diagnostic and repair procedures of starting systems.

Webb Level	Sub-indicator Sub-indicator
One	EEHVAC 4.1 Explain starting system operation.
Recall	Demonstrate knowledge of an automatic idle-stop/start-stop system
Two	EEHVAC 4.2 Inspect and repair starting system.
Skill/Concept	Perform starter current draw test; determine necessary action
	Perform starter circuit voltage drop tests; determine necessary action
	Inspect and test starter relays and solenoids; determine necessary action
	Remove and install starter in a vehicle
	 Inspect and test switches, connectors, and wires of starter control circuits;
	determine necessary action

EEHVAC 5: Students will perform maintenance, diagnostic and repair procedures of the charging system.

Sub-indicator Sub-indicator
EEHVAC 5.1 Remove, inspect, and replace charging system components.
Perform charging system output test; determine necessary action
 Inspect, adjust, and/or replace generator (alternator) drive belts; check
pulleys and tensioners for wear; check pulley and belt alignment
Remove, inspect, and/or replace generator (alternator)
Perform charging circuit voltage drop tests; determine necessary action

EEHVAC 6: Students will identify and perform repair procedures of electrical systems.

Webb Level	Sub-indicator Sub-indicator
Two	EEHVAC 6.1 Identify and inspect lighting, instrument cluster, driver information,
Skill/Concept	and body electrical systems and verify operation.
	 Identify system voltage and safety precautions associated with high-intensity
	discharge headlights

	Inspect interior and exterior lamps and sockets including headlights and
	auxiliary lights (fog lights/driving lights); replace as needed
	Verify operation of instrument panel gauges and warning/indicator lights;
	reset maintenance indicators
	Verify windshield wiper and washer operation; replace wiper blades
	Describe the operation of keyless entry/remote-start systems
Two	EEHVAC 6.2 Perform the following repair operations.
Skill/Concept	Aim headlights
	Disable and enable supplemental restraint system (SRS) and verify indicator
	lamp operation
	Remove and reinstall door panel

EEHVAC 7: Students will research and identify heating, ventilation, and air conditioning components.

	1 5.
Webb Level	Sub-indicator Sub-indicator
One	EEHVAC 7.1 Obtain vehicle service information on heating and air conditioning
Recall	components.
	Research vehicle service information, including refrigerant/oil type, vehicle
	service history, service precautions, and technical service bulletins
	Identify heating, ventilation and air conditioning (HVAC) components and
	configuration

EEHVAC 8: Students will inspect and understand repair procedures for the refrigeration system.

Webb Level	Sub-indicator Sub-indicator
Two	EEHVAC 8.1 Inspect and demonstrate understanding of repair procedures for
Skill/Concept	refrigeration system components.
	 Inspect and replace A/C compressor drive belts, pulleys, and tensioners;
	visually inspect A/C components for signs of leaks; determine necessary
	action
	 Identify hybrid vehicle A/C system electrical circuits and the service/safety
	precautions
	Inspect A/C condenser for airflow restrictions; determine necessary action

EEHVAC 9: Students will perform repair procedures for the heating and cooling system.

Webb Level	Sub-indicator
Two	EEHVAC 9.1 Analyze heating and engine cooling systems problems.
Skill/Concept	 Inspect engine cooling and heater systems hoses and pipes; determine
	necessary action

EEHVAC 10: Students will perform inspection and identification procedures for the heating, ventilation and air conditioning (HVAC) system.

Webb Level	Sub-indicator Sub-indicator
Two	EEHVAC 10.1 Inspect and identify operating systems and related controls.
Skill/Concept	• Inspect A/C-heater ducts, doors, hoses, cabin filters, and outlets; determine
	necessary action
	Identify the source of A/C system odors

EEHVAC 11: Students will understand and apply appropriate business practices.

Webb Level	Sub-indicator Sub-indicator
Three	EEHVAC 11.1 Demonstrate the importance of, and the procedures for,
Strategic Thinking	maintaining accurate records.
Three	EEHVAC 11.2 Understand the concept and application of ethical business
Strategic Thinking	practices.
Three	EEHVAC 11.3 Understand the concept and application of excellent customer
Strategic Thinking	relations practices.



Course: Powersports



Powersports

Career Cluster	Transportation, Distribution & Logistics
Course Code	TO BE ASSIGNED
Prerequisite(s)	None
Credit	None
Program of Study and	Any Foundation course – Powersports – Any pathway course -
Sequence	Capstone
Student Organization	SkillsUSA
Coordinating Work-	Job Shadow
Based Learning	
Industry Certifications	N/A
Dual Credit or Dual	See: https://sdmylife.com/images/Approved-CTE-Dual-Credit.pdf
Enrollment	
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement;
	Automotive Technology Pathway Endorsement
	*Automotive Technology; *7-12 Technology Education
Resources	N/A

Course Description

Powersports is an introductory course for students interested in obtaining skills needed to maintain and repair powersports vehicles. Students will study the various powersports types, parts identification, and engine operation along with other systems and components found in powersports vehicles. Students will inspect, disassemble, reassemble, and troubleshoot an internal combustion engine and all other systems found in powersports.

Program of Study Application

Powersports is a cluster course within the Transportation, Distribution and Logistics career cluster.

PV 1: Students will demonstrate shop and tool safety.

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Webb Level	Sub-indicator Sub-indicator
One	PV 1.1 Examine basic shop safety using Occupational Safety and Health
Recall &	Administration (OSHA) standards.
Reproduction	Summarize the proper use of Safety Data Sheets (SDS)
	Create a safety portfolio
	Locate the fire extinguisher, fire blankets, and emergency exits
	Never have an open flame near flammable liquids
	Do not refuel engine while in operation
	Demonstrate proper start up and shutoff procedures (be aware of
	surroundings when pull-starting small gas engine (SGE))
	Wear appropriate eye and hearing protection
	Wear appropriate clothing and shoe protection
Two	PV 1.2 Demonstrate proper use of hand and power tools.
Skill/Concept	Perform a general tool test (name and function of tool being used, proper
	use of each tool, care and storage)
	Review Torque wrench settings and usage
	 Spark test tools (Use appropriate spark tester to check spark)

PV 2: Students will demonstrate independent and teamwork skills as well as explore career opportunities within the industry.

opportunition makes j.		
Webb Level	Sub-indicator Sub-indicator	
Three	PV 2.1 Participate in student leadership activities.	
Strategic Thinking		
Four	PV 2.2 Utilize career guidance tools to research and report on career	
Extended Thinking	opportunities.	
Three	PV 2.3 Develop a teamwork project.	
Strategic Thinking		

PV 3: Students will understand and apply appropriate business practices.

and the property of the control of t	
Webb Level	Sub-indicator Sub-indicator
Three	PV 3.1 Demonstrate the importance of, and the procedures for, maintaining
Strategic Thinking	accurate records.
Three	PV 3.2 Apply concept and application of ethical business practices.
Strategic Thinking	
Three	PV 3.3 Apply excellent customer relations practices.
Strategic Thinking	

PV 4: Students will troubleshoot an internal combustion engine.

Webb Level	Sub-indicator Sub-indicator
Four	PV 4.1 Implement strategic diagnostic procedures.
Extended Thinking	
Two	PV 4.2 Conduct preventative maintenance on an internal combustion engine.
Skill/Concept	Inspect and change oil and oil filter
	Inspect and change air filter

Disassemble, clean, and inspect fuel pump	
Disassemble, clean, and inspect carburetor	
PV 4.3 Analyze the functions and operations of a fuel system related to	
powersports vehicles.	
 Complete fuel pressure test of system utilizing a fuel pump 	
Set carburetor float height	
 Adjust both low and high idle circuits on carburetor engines 	
Complete fuel injector function test on fuel injected engines	
PV 4.4 Diagnose fuel system problems.	
Test and determine needed repair on fuel system	
 Inspect and determine needed repair on air cleaner system 	
PV 4.5 Perform fuel system service.	
Remove and replace the fuel tank, fuel lines and fuel filter system	
Service oil-bath or foam type air cleaner	
Reassemble and adjust a carburetor	
Reassemble and install fuel pump	
PV 4.6 Analyze the function and operation of emission systems related to	
powersports vehicles.	
 Research EPA emissions standards and requirements and 	
 Explain how emissions regulations affect the small engine service industry 	
PV 4.7 Diagnose emission systems relating to powersports vehicles.	

PV 5: Students will properly test, diagnose, service, and repair charging and electrical systems.

Webb Level	Sub-indicator	
Two	PV 5.1 Inspect and repair battery problems.	
Skill/Concept	Perform battery state-of-charge test; determine necessary action	
	Perform battery capacity test; confirm proper battery capacity for vehicle	
	application; determine necessary action	
	Maintain or restore electronic memory functions	
	• Inspect, clean, fill, and/or replace battery, battery cables, connectors, clamps	
	and hold-downs	
	Perform battery charge	
	Start a vehicle using jumper cables and a battery or auxiliary power supply	
Two	PV 5.2 Diagnose and repair starter.	
Skill/Concept	Perform starter current draw tests; determine necessary action	
	Perform starter circuit voltage drop tests; determine necessary action	
	 Inspect and test starter relays and solenoids; determine necessary action 	
	Remove and replace starter	
Two	PV 5.3 Diagnose and repair charging system.	
Skill/Concept	Perform charging system output test; determine necessary action	
	Remove and replace generator (alternator)	
	Diagnose the cause of dim, or no light operation; determine necessary action	
	 Inspect, replace, and aim headlights and bulbs 	
Two	PV 5.4 Understand safety aspects of supplemental restraint systems (SRS),	
Skill/Concept	electronic brake control systems and hybrid vehicle high voltage circuits.	

Two Skill/Concept	PV 5.5 Understand and demonstrate awareness of the safety aspects of high voltage circuits (such as high intensity discharge [HID] lamps, ignition systems, injection systems, etc.).
Two Skill/Concept	PV 5.6 Utilize safe procedures for operating electric vehicles and systems.

PV 6: Inspect, diagnose and repair drivetrain, transmission, axles and final drive components.

Webb Level	Sub-indicator
Two	PV 6.1 Demonstrate understanding of drivetrain components to include primary
Skill/Concept	transmission and final drive components.
	Drain transmission fluid
	Visually inspect the amount of debris in oil pan
	Remove filter and install new filter
	Install the proper fluid to the proper level
Two	PV 6.2 Diagnose and repair drive train and axles.
Skill/Concept	Diagnose fluid loss, level, and condition concerns; determine necessary
	action
	Drain and fill transmission/transaxle and final drive unit
	 Identify and inspect clutch pedal linkage, cables, automatic adjuster
	mechanisms, brackets, bushings, pivots, and springs; determine necessary
	action
	Identify and inspect hydraulic clutch slave and master cylinders, lines and
	hoses; determine necessary action
	Bleed clutch hydraulic system
	 Inspect constant velocity (CV) joint boots
	Remove and replace rear wheel drive shaft

PV 7: Students will repair suspension and steering.

	1 V 7. Students Will repair suspension and steering.	
Webb Level	Sub-indicator Sub-indicator	
Two	PV 7.1 Diagnose suspension and steering; determine necessary action.	
Skill/Concept	Determine proper power steering fluid types	
	Flush, fill and bleed power steering system	
	Diagnose power steering fluid leakage; determine necessary action.	
	Lubricate suspension and steering systems	
	Inspect, remove and replace shock absorbers	
	 Inspect and install stabilizer bar bushings, brackets, and links. 	
	 Inspect and install strut cartridge or assembly, coil spring, insulators 	
	(silencers), and upper strut mount	
	Perform pre-alignment inspection and measure vehicle ride height;	
	determine necessary action	
	Demonstrate knowledge of the principles of steering geometry using caster,	
	camber and toe	
Two	PV 7.2 Inspect and repair tire and wheel assembly.	
Skill/Concept	Diagnose tire wear patterns; determine necessary action	
	Diagnose wheel/tire vibration, shimmy, and noise; determine necessary	
	action	
	Identify vehicles equipped with a tire pressure monitoring system (TPMS)	

Demonstrate knowledge of service considerations of vehicles equipped with
a TPMS
 Rotate tires according to manufacturer's recommendations
 Balance wheel and tire assembly (static and dynamic)
 Dismount, inspect, and remount tire on wheel
Repair tire using internal patch
Reinstall wheel; torque lug nuts

PV 8: Students will inspect, diagnose and repair brake assembly.

Webb Level	Sub-indicator
Two	PV 8.1 Diagnose and repair brake fluid system.
Skill/Concept	 Inspect brake lines, flexible hoses, and fittings for leaks, dents, kinks, rust,
	cracks, bulging or wear; tighten loose fittings and support; determine
	necessary action
	Select, handle, and fill brake fluids to proper level
	Bleed brake system
	Test brake fluid for contamination; determine necessary action
Two	PV 8.2 Inspect and repair brake assemblies.
Skill/Concept	 Remove, clean, inspect and measure brake drums; determine necessary action
	Refinish brake drum; measure final drum diameter
	Remove, clean, inspect brake shoes, springs, pins, clips, levers, adjuster/self-
	adjuster, other related brake hardware, and backing support plates; lubricate
	and reassemble
	Inspect and install wheel cylinders
	Pre-adjust brake shoes and parking brake; install brake drums or drum/hub
	assemblies and wheel bearings
	 Install wheel, torque lug nuts, and make final checks and adjustments
Two	PV 8.3 Inspect and repair brake indicator light components.
Skill/Concept	Check parking brake and indicator light system operation; determine
	necessary action
	Check operation of brake stop light system; determine necessary action
	Replace tapered roller wheel bearing and race
	Clean, inspect, lubricate, install and adjust wheel bearing
	Identify and inspect electronic brake control system components; determine
	necessary action
	Demonstrate knowledge of how the brake hydraulic failure warning light operator
	operates

PV 9: Students will inspect, diagnose and repair heating and air conditioning.

Webb Level	Sub-indicator
Two	PV 9.1 Identify and visually inspect A/C system components.
Skill/Concept	• Locate refrigerant label and identify specified refrigerant type (e.g., R-12, R-134a)
	 Conduct preliminary performance test of A/C system and determine necessary action
	Conduct performance test of the heater/ventilation system

Inspect and replace cabin air filter

PV 10: Students will inspect, diagnose and improve engine performance.

Webb Level	Sub-indicator
Two	PPV 10.1 Perform the necessary tests and repairs to improve engine
Skill/Concept	performance.
Skiily Concept	 Perform engine cranking and running vacuum tests; determine necessary action Perform cylinder power balance test; determine necessary action Perform cylinder cranking compression test; determine necessary action Perform cylinder leakage test; determine necessary action Verify engine operating temperature; determine necessary action Retrieve and record stored diagnostic trouble codes, On-Board Diagnostics (OBD) monitor status and freeze frame data; clear codes when applicable Obtain and interpret scan tool data
	Remove and replace secondary ignition components
	Remove and replace thermostat and gasket/seal
	Perform common fastener and thread repair, to include: removing broken
	bolt, restoring internal and external threads, and repairing internal threads
	with a threaded insert





Structural Analysis and Damage Repair

Career Cluster	Transportation, Distribution & Logistics
Course Code	20117
Prerequisite(s)	Introduction to Auto Body and Estimating 20120
Credit	0.5 to 1.0
Program of Study and	Introduction to Auto Body & Estimating – Structural Analysis and
Sequence	Damage Repair – Auto Body Painting & Refinishing
Student Organization	SkillsUSA
Coordinating Work-	Youth Internships, Industry Guest Speakers and Tour of Local
Based Learning	Industries.
Industry Certifications	Automotive Service of Excellence (ASE) and Occupational Safety and
	Health Administration (OSHA) 10
Dual Credit or Dual	See: https://state-
Enrollment	sd.zoom.us/j/96110845135?pwd=RStxcVh2ay8rSVdvWTFJRHExaFNL
	UT09
Teacher Certification	Transportation, Distribution & Logistics Cluster Endorsement;
	Autobody Technology Pathway Endorsement;
	*Autobody Technology
Resources	N/A

Course Description

Students will measure and repair structural and frame damage. The goal of this course is for students to receive industry-based training at the basic level and advance to higher level of competency in this field.

Program of Study Application

Structural Analysis and Damage Repair is an advanced pathway course in the Transportation, Distribution and Logistics career cluster, Automotive Body Collision and Refinishing pathway.

SA 1: Students will demonstrate auto body technology safety practices.

Webb Level	Sub-indicator
Two	SA 1.1 Demonstrate auto body technology safety practices:
Skills/Concepts	 Select and use proper personal safety equipment; take necessary precautions with hazardous operations and materials in accordance with federal, state, and local regulations Locate procedures and precautions that may apply to the vehicle being repaired Identify vehicle system hazard types (supplemental restraint system (SRS), hybrid/electric/alternative fuel vehicles), locations and recommended procedures Inspect or replace components Select and use a National Institute of Occupational Safety and Health (NIOSH) approved air purifying respirator Inspect condition and hazardous operations and materials in accordance with federal, state, and local regulation (e.g. OSHA Regulation 1910.134) and applicable state and local regulation

SA 2: Students will inspect and repair frames.

SA 2. Stadents will hispect and repair frames.	
Webb Level	Sub-indicator Sub-indicator
Two	SA 2.1 Measure and analyze structural damage.
Skill/Concept	Measure and diagnose structural damage using a tram gauge
	 Analyze mash, sag, side sway, twist, and diamond damage
	Identify heat limitations and monitoring procedures for structural
	components
	Measure and diagnose structural damage using a three-dimensional
	measuring system (mechanical, electronic, and laser)
	Determine the extent of direct and indirect damage and the direction of
	impact; document the methods and sequence of repair
	Analyze and identify crush and collapse zones
Two	SA 2.2 Make necessary repairs to the frame.
Skill/Concept	Attach vehicle to anchoring devices
	Demonstrate an understanding of structural foam applications

SA 3: Students will inspect, measure and repair unibody and unitized structures.

Webb Level	Sub-indicator
Two	SA 3.1 Analyze and determine unibody and unitized structural damage.
Skills/Concepts	Measure and diagnose unibody damage using a tram gauge
	Measure and diagnose unibody vehicles using a dedicated (fixture)
	measuring system
	Diagnose and measure unibody vehicles using a three-dimensional
	measuring system (mechanical, electronic, and laser)
	Determine the extent of the direct and indirect damage and the direction of
	impact; plan and document the methods and sequence of repair

	Analyze and identify crush/collapse zones
Two	SA 3.2 Repair unibody and unitized structures.
Skills/Concepts	Attach anchoring devices to vehicle; remove or reposition components as
	necessary
	Identify proper cold stress relief methods
	Determine sectioning procedures of a steel body structure
	Remove and replace damaged structural components
	Restore corrosion protection to repaired or replaced structural areas and
	anchoring locations

SA 4: Students will inspect and repair or replace stationary glass.

	1 1 1
Webb Level	Sub-indicator Sub-indicator
Two Skill/Concept	SA 4.1 Inspect vehicles for glass damage and determine manufacturer's specifications for glass window replacement.
	 Identify considerations for removal, handling, and installation of advanced glass systems (rain sensors, navigation, cameras, and collision avoidance systems)
	Remove and reinstall or replace modular glass using recommended materials
	Check for water leaks, dust leaks, and wind noise

SA 5: Students will d	SA 5: Students will demonstrate proficiency in welding, cutting and joining.	
Webb Level	Sub-indicator	
One	SA 5.1 Analyze and identify correct welding procedures to be used in auto body	
Recall	repair work.	
	 Identify the considerations for cutting, removing, and welding various types of steel, aluminum, and other metals 	
	Determine the correct Gas Metal Arc Welding (GMAW) welder type,	
	electrode/wire type, diameter, and gas to be used in a specific welding situation	
	Identify hazards, foam coatings and flammable materials prior to welding/cutting procedures	
	Determine the joint type (butt weld with backing, lap, etc.) for weld being made	
	Determine the type of weld (continuous, stitch weld, plug, etc.) for each specific welding operation	
	 Identify different methods of attaching structural components (squeeze type resistance spot welding, riveting, structural adhesive, Metal Inert Gas (MIG) bronze, TIG welding, other future equipment/new techniques aligned to current industry practices, etc.) 	
Two	A 5.2 Perform proper welding operations to specific auto body repairs.	
Skill/Concept	Set up attach work clamp (ground) and adjust the GMAW welder to "tune" for proper electrode stickout, voltage, polarity, flow rate, and wire-feed speed required for the substrate being welded	
	Store, handle, and install high-pressure gas cylinders; test for leaks	
	Determine the proper angle of the gun to the joint and direction of gun travel for the type of weld being made	

•	Protect adjacent panels, glass, vehicle interior, etc. from welding and cutting operations
•	Clean and prepare the metal to be welded, assure good metal fit-up, apply weld through primer if necessary, clamp or tack as required
•	Perform the following welds: plug, butt weld with and without backing, and fillet, in the flat, horizontal, vertical and overhead positions
•	Perform visual evaluation and destructive test on each weld type
•	Identify the causes of various welding defects; make necessary adjustments
•	Identify cause of contact tip burn-back and failure of wire to feed; make necessary adjustments
•	Identify cutting process for different substrates and locations; perform cutting operation

SA 6: Students will demonstrate appropriate business practices.

Webb Level	Sub-indicator
Three	SA 6.1 Demonstrate the importance of, and the procedures for, maintaining
Strategic Thinking	accurate records.
Three	SA 6.2 Understand the concept and application of ethical business practices.
Strategic Thinking	
Three	SA 6.3 Understand the concept and application of excellent customer relations
Strategic Thinking	practices.

